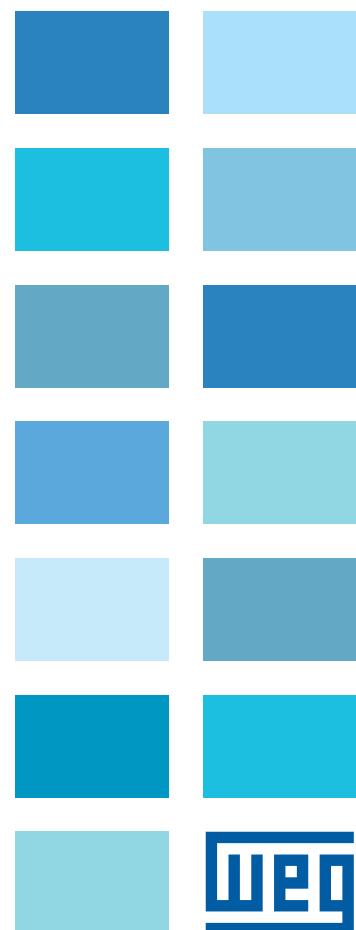


# W01 Rolled Steel

Integral Horsepower Motor

Technical Catalogue  
NEMA Market



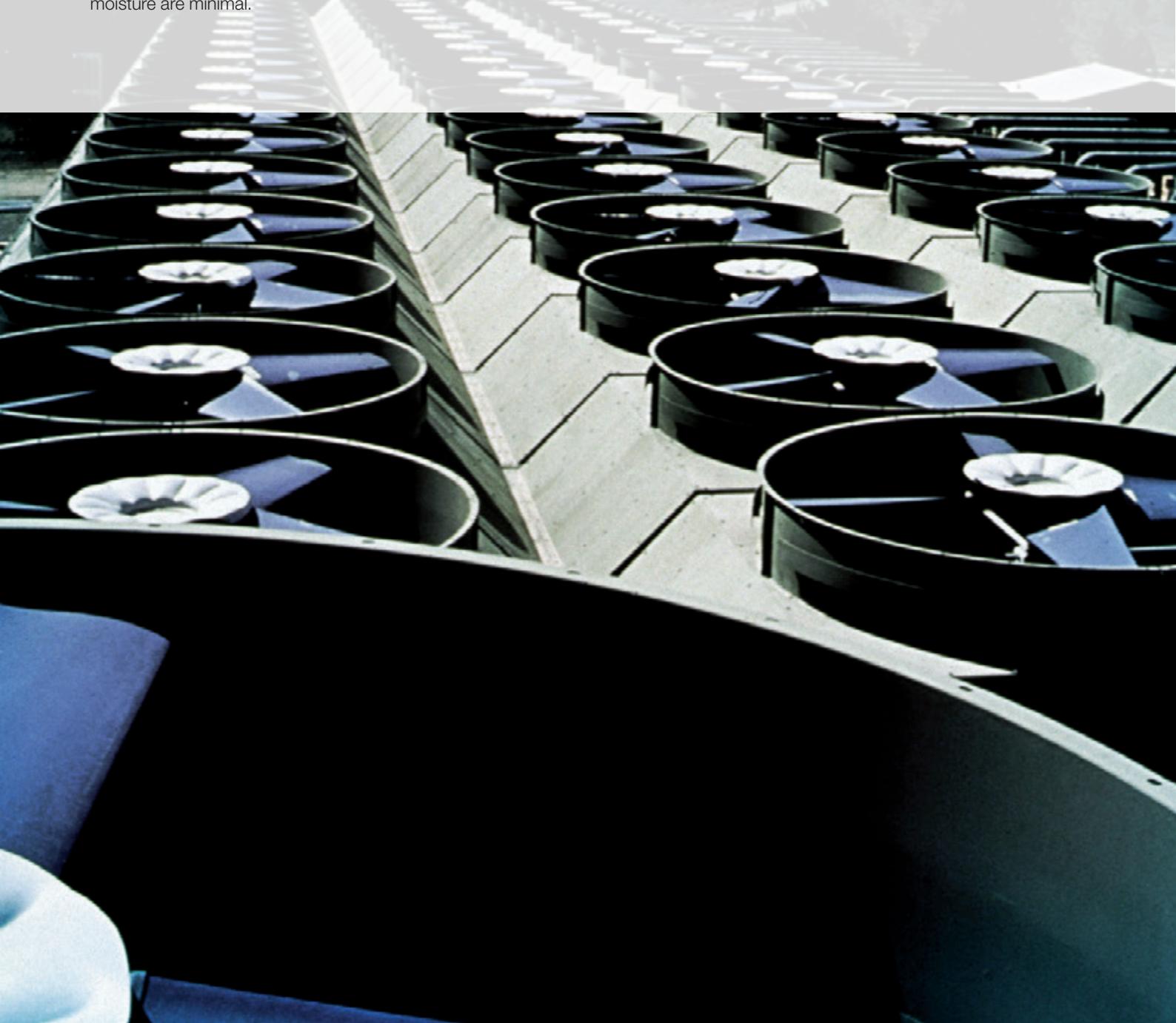
## W01 Rolled Steel

### The new generation of WEG general purpose steel motors.

The motors of the W01 Rolled Steel line are the perfect option for applications where performance, robustness and light-weight are required in an all-in-one solution.

Presenting a whole new electrical and mechanical design, the new platform of Rolled Steel motors are made to run cooler, last longer and to be easier to install and maintain. The Premium Efficiency motors meet or exceed all NEMA Premium requirements for energy efficiency, while the High Efficiency motors meet or exceed the EPAct requirements certified by the Department of Energy. Available in two options, the TEFC motors are designed for operating in environments of dirt, dust and moisture, on indoor and outdoor applications, while the ODP motors are designed for environments where dirt and moisture are minimal.

With Design "B" torques and energy efficient designs from 143/5T through 254/6T frames, these motors are specifically designed to provide maximum ventilation and heat dissipation. The scenario of increasing demand for more compact and efficient electric motors creates the need to develop new products with higher performance, quality, reliability and that exceed the requirements of customers. In accordance with this premise, WEG developed the new W01 Rolled Steel platform.



## Main features and benefits of the W01 Rolled Steel motors

- New ventilation system for improved thermal performance
- Visual identity along the full scope and with internal bolts
- Robust feet design suitable for tougher applications (frames 182/4T and up)
- New and more robust eyebolts design, integrated to the endshields
- Oversized diagonally split aluminum terminal box that exceeds IP55 requirements and rotatable in 90° increments for flexibility during installation
- Option for internal AEGIS® SGR
- Suitable for VFD operation as per NEMA MG1 part 31.4.4.2
- Color coded/numbered leads as standard for easy wiring
- Regreasable ball bearings on 254/6T frame as standard
- Bearing cap as standard on all flanged motors
- Motor frame painting system resistant to a minimum of 500 hours minimum ASTM B117 salt spray



## Visual index

### TEFC

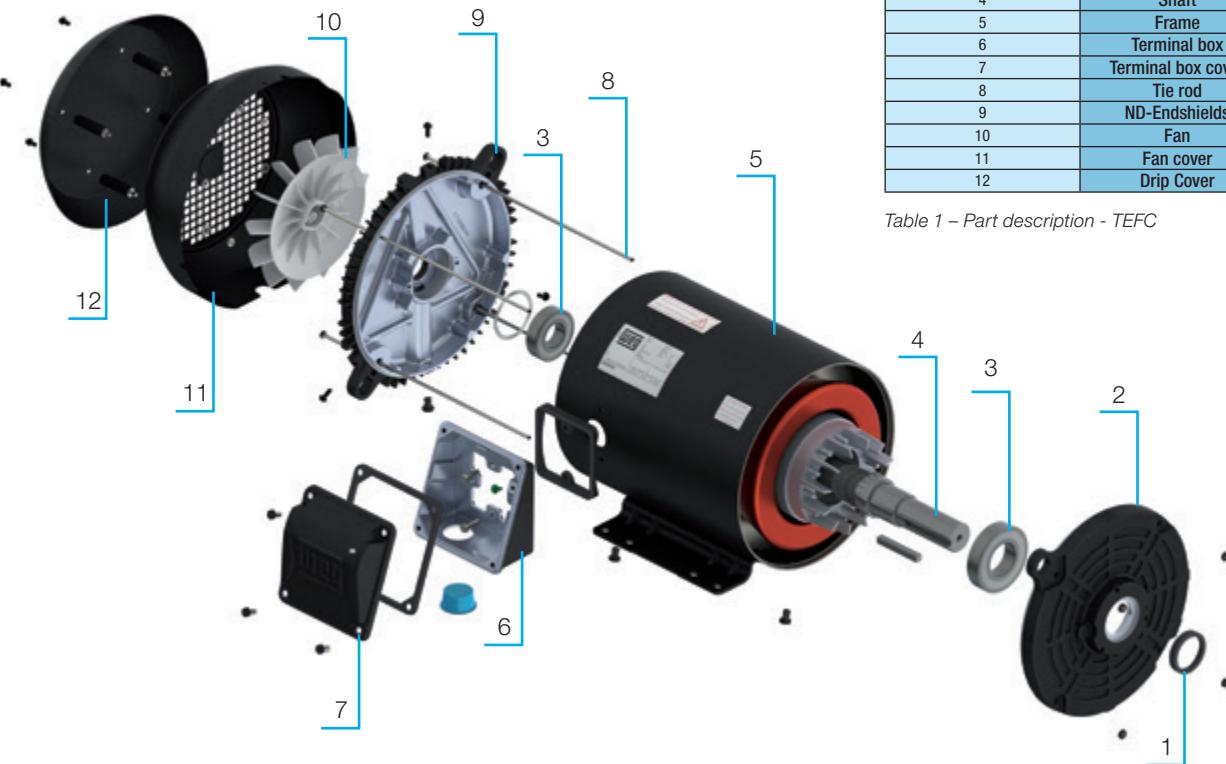


Table 1 – Part description - TEFC

|    |                    |
|----|--------------------|
| 1  | Sealing system     |
| 2  | D-Endshield        |
| 3  | Bearings           |
| 4  | Shaft              |
| 5  | Frame              |
| 6  | Terminal box       |
| 7  | Terminal box cover |
| 8  | Tie rod            |
| 9  | ND-Endshields      |
| 10 | Fan                |
| 11 | Fan cover          |
| 12 | Drip Cover         |

### ODP

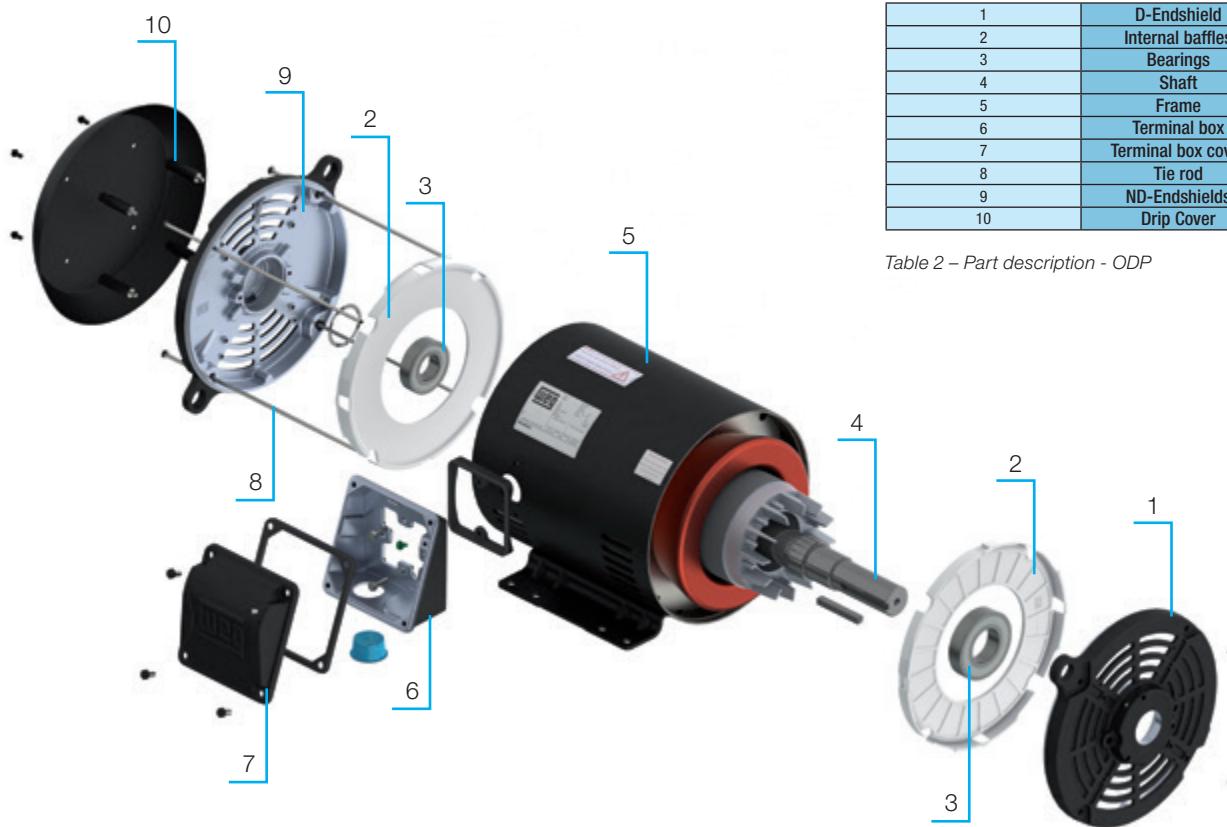


Table 2 – Part description - ODP

|    |                    |
|----|--------------------|
| 1  | D-Endshield        |
| 2  | Internal baffles   |
| 3  | Bearings           |
| 4  | Shaft              |
| 5  | Frame              |
| 6  | Terminal box       |
| 7  | Terminal box cover |
| 8  | Tie rod            |
| 9  | ND-Endshields      |
| 10 | Drip Cover         |

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# 1. Standards

The W01 Rolled Steel motors meet the requirements and regulations of the current versions of the following standards:

| Standard         | Title  |
|------------------|--|
| NEMA MG 1        | Motor and Generators   |
| UL 1004-1        | Rotating Electrical Machines – General Requirements  |
| CSA C22.2 No 100 | Motor and Generators   |
| CSA C390         | Test Methods, Marking Requirements and Energy Efficiency Levels for Three-Phase Induction Motors |
| IEEE STD 112     | IEEE Standard Test Procedure for Polyphase Induction Motors and Generators                       |

Table 3 – Standards observed in the motor design.

# 2. Construction Details

The information contained herein refers to the standard mounting features and the most common variants of the W01 Rolled Steel line.

Motors for special applications and/or customized are also available upon request. Please, contact the nearest WEG office.

## 2.1 Frame

Produced in steel plate SAE 1010, the frames of the W01 Rolled Steel motors are covered with a new nano-ceramic coating and painted with polyurethane base powder painting, independently of finishing painting plan, ensuring resistance to salt spray test, overcoming 500 hours according ASTM B117/03.

| Frame  | Steel thickness (mm) |
|--------|----------------------|
| 143/5T | 1.9                  |
| 182/4T | 3.0                  |
| 213/5T | 4.25                 |
| 254/6T | 4.75                 |

Table 4 – Steel thickness of frames

### 2.1.1 Feet

The all new designed feet on frames 182/4T up to 254/6T, welded to the frame, increases mechanical resistance and motor natural frequency, resulting in a more robust product with lower vibration levels on the application.



Figure 1 – Feet on frames 182/4T up to 254/6T

## 2.2 Eyebolts

To improve handling and installation in the various mountings options available, the new W01 Rolled Steel motors now present eyebolts integrated to the endshields or threaded on the flanges as standard on frames 182/4T up to 254/6T. The two eyebolt lifting way promotes a better controlled and safer handling compared to one eyebolt systems. Also its design assures a minimum overall space required to accommodate the motor in the application.

On motors of frames 182/4T, two eyebolts, each one integrated on D endshield and ND endshield and on frames 213/5T and 254/6T, one eyebolt integrated on D endshield, plus two eyebolts diagonally positioned integrated to the ND endshield, making vertical lifting easier.



Figure 3 – Eyebolts on 213/5T and 254/6T frames.



Figure 4 – Threaded eyebolt on motors with flange.

### Note:

For horizontal motors, lifting must happen simultaneously through the two eyebolts, one located on each endshield. For vertical motors, lifting must happen simultaneously through the two eyebolts located on the ND endshield (when available). Despite the eyebolts being engineered to support over-weight load, it is not allowed the use of them as the only device to lift motor coupled to the load.

## 2.3 Grounding terminals

The W01 Rolled Steel motors are fitted with grounding means inside the terminal box (see Figure 5). For frames 56 up to 213/5T, the grounding terminal is a green bolt, while for frames 254/6T a grounding lug for leads from AWG 18 up to AWG 8 is available as standard.

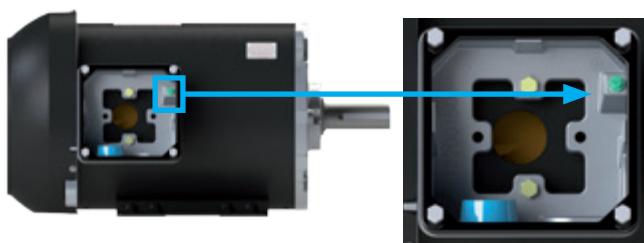


Figure 5 – Detail of the grounding terminal.

#### **Note:**

The incorrect/inadequate dimensioning or failure to use grounding devices can cause serious damage to the machine and people involved in the operation of the motor. Before powering up the motor, ensure that it is properly grounded and that all grounding components are in perfect operating conditions.

#### **2.4 - Shaft Grounding device – AEGIS® SGR**

W01 Rolled Steel motors, on all frames and configurations, can optionally be supplied with an AEGIS® grounding brush (see Figure 6) installed on the internal bearing cap, which prevents, when operated with VFDs, the discharge of electric current from the rotor to the motor frame through the bearings avoiding its premature wear.

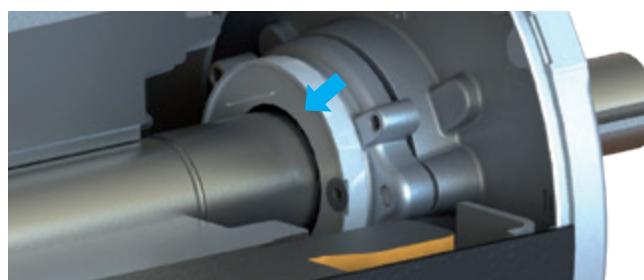


Figure 6 – AEGIS® grounding brush installed on the bearing cap.

#### **2.5 Terminal box**

Manufactured in die cast aluminum - SAE 305, the terminal box have internal space exceeding the requirements of NEMA MG 1 and designed so it can be rotated in steps of 90°, allowing more flexibility for the leads inlet positioning in a standard stock product. The ingress protection meets IP66 grade and following the W22 products, the terminal box is diagonally split for easier handling of leads and connections. As standard, the leads inlet is non-threaded, allowing the use of cable glands or clamp connectors from different gauges. Threaded inlets and two additional inlets are also available upon request.



Figure 7 – Terminal box components.

#### **2.6 Stator winding**

The stator windings of the W01 Rolled Steel motors are supplied with Class F insulation and temperature rise class B (80 K). Other combinations can also be provided on request.

#### **2.7 Endshields and Flanges**

In accordance with market trends, the W01 Rolled Steel platform endshields are produced in die cast aluminum SAE 305, providing mechanical strength and lightweight. Flanges for frames 143/5T are also produced in die cast aluminum while flanges for frames 182/4T up to 254/6T are produced in cast iron FC-200.



Figure 9 – ODP flange (left) and TEFC flange (right).

#### **2.8 Drains**

The TEFC Rolled Steel motors have drains which avoid the accumulation of condensed liquids or their ingress into the motor. Consequently these devices prevent corrosion or damage to internal parts of the motor. As standard, the drains are plugs made of rubber and assembled on the frames or flanges, depending on configurations.

#### **Note:**

The drains are factory assembled in the closed position (see Figure 10) as standard and must be opened periodically to remove condensed water. In environments with high condensation, IP55 motors can be installed with drains in the opened position. However, for IP56 motors, the drains must be kept closed, just opening it during maintenance.



Figure 10 – Closed drain position (detail).

#### **2.9 Ventilation System**

The motors of the W01 Rolled Steel line comply with the specification of Totally Enclosed Fan Cooled (TEFC IC-411) or Open Drip Proof (ODP IC-01) according to NEMA MG-1 Part 6 standard.

Upon request, WEG can supply non-ventilated (TENV) and Air Over (TEAO) versions.

The ODP motors have internal radial fans composed by the aluminum fins on the rotor and internal baffles to guide the airflow. The air flows from outside through the endshields inlets going expelled by the frame outlets.

On the TEFC motors, an external radial fan made of polypropylene is mounted on the NDE shaft and protected by the fan cover. Both, ODP and TEFC ventilation system, were developed with computational fluid dynamics softwares and validated with prototypes in order to optimize the airflow through the frame and coil heads, reducing noise level and the output wasted with ventilation, while at the same time improving heat transfer.

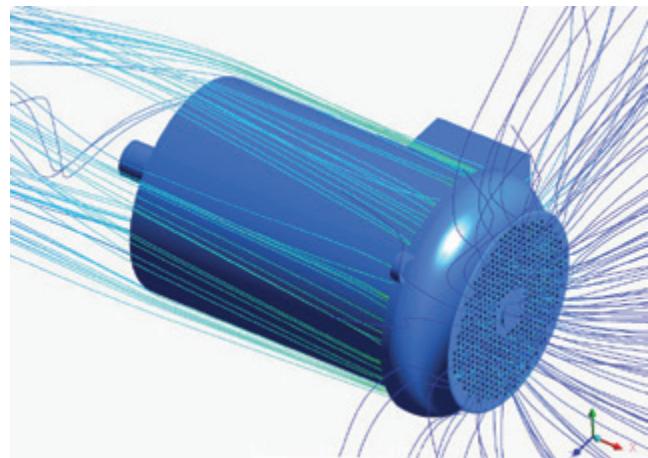


Figure 11 – Demonstration of the airflow – TEFC motor.

## 2.10 Fan cover

The fan covers are built in ABS plastic for frames 143/5T, which ensures rigidity in accordance with UL 1004-1 of 6.8 J, also providing painting adherence without any surface treatment, making it perfect for customers whom want to repaint the motor in the application. On these frames the new fan cover is also ready for the easy addition of a drip cover without any disassembly operation. Just screw tight the drip cover kit rods in the shown holes in the figure below. For frames 182/4T up to 254/6T, the fan covers are made of steel plate painted with powder coating, ensuring resistance that overcomes 500 h in salt spray test.

For frames 254/6T, the fan cover has an aerodynamic profile, presenting high mechanical strength and high impact absorption, with significant reduction in the noise level and temperature (see Figure 13).



Figure 12 – Fan cover and drip cover (detail) – frames 143/5T.



Figure 13 – Fan cover for frames 254/6T.

## 2.11 Nameplate

The nameplates are made of polyester and contain information describing the mounting features and motor performance. In addition, it also informs the serial number of the motor and its manufacturing date. Figure 14 shows the layout of the nameplate on the W01 Rolled Steel motor.

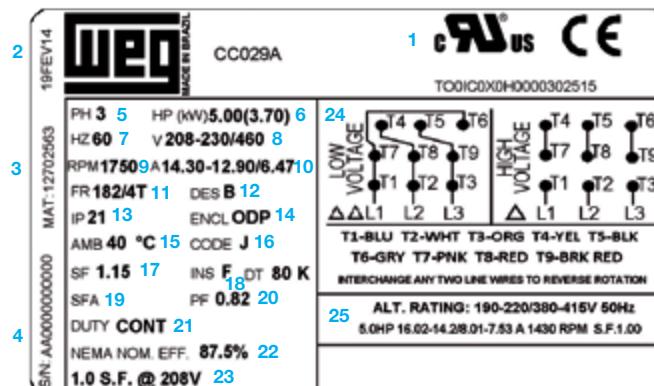


Figure 14 – Nameplate.

|    |  |
|----|--|
| 1  | Certifications                         |
| 2  | Manufacturing date                     |
| 3  | Motor Code                             |
| 4  | Serial number                          |
| 5  | Number of phases                       |
| 6  | Output power                           |
| 7  | Frequency                              |
| 8  | Rated voltage                          |
| 9  | Speed                                  |
| 10 | Rated current                          |
| 11 | Frame model                            |
| 12 | Design code                            |
| 13 | Degree of protection                   |
| 14 | Enclosure type                         |
| 15 | Ambient temperature                    |
| 16 | NEMA code letters for locked-rotor kVA |
| 17 | Duty factor                            |
| 18 | Insulation class                       |
| 19 | Duty factor current                    |
| 20 | Power factor                           |
| 21 | Duty cycle                             |
| 22 | Efficiency level                       |
| 23 | Duty factor at specific voltage        |
| 24 | Wiring diagram                         |
| 25 | Alternative rating data                |

Table 6 – Description of the data on the motor nameplate.

### 3. Shaft/Bearings/Stresses

#### 3.1 Shaft

The shafts of the W01 Rolled Steel motors comply with NEMA MG 1 and undergo several numerical analyses until reaching the final dimensioning. Among the evaluation steps are: calculation of fatigue considering the stress concentration, torsion, bending and traction-compression efforts, stress and deformation, torsional and modal analysis.

The standard shaft material is AISI 1040/45 steel, and with an A type key provided. WEG can also provide motors with double-end shaft (upon request), shaft end with special dimensions, and shafts made of AISI 4140, the stainless steel grades AISI 304, AISI 316 and AISI 420, for highly corrosive environments, all upon request. The dimensions for the shaft and key can be found in section 13.

Mechanical data.

#### 3.2 Bearings

The standard on frames 143/5T up to 213/5T is double shielded ball bearings (ZZ type) and permanently lubricated. For frames 254/6T, a relubrication system consisted by grease fittings and single shielded ball bearings is provided as standard. For increased bearing life, this relubrication system can also be supplied on motors from frames 182/4T up to 213/5T as optional.

By default, the bearings are grease lubricated and have L10h lifetime of 26.280 hours, for the conditions and loads defined by NEMA MG 1 – part 14.42. The bearing lifetime depends on the type and size of the bearing, radial and axial loads they are subject to, the operating conditions (ambient temperature), the speed and grease life. Thus, its lifetime is closely related to its correct use, maintenance and lubrication. By respecting the amount of grease and lubrication intervals, the bearings can reach the lifetime values aforementioned.

The standard ball bearing sizes can be found in section 10. Construction Features.

##### Note:

The bearing lifetime, L10h, in terms of operating hour, is the life that 90% of bearings have reached or even exceeded when motors are operated in compliance with the data provided in this catalog.

The bearings lifetime can be reduced when the motors are fed by frequency inverters and operate at non-nominal high speed.

##### 3.2.1 Bearing Lubrication

As mentioned, the bearings on motors from 143/5T to 213/5T frame are of the double-shielded type and are greased for its life, and motors on 254/6T frames are supplied with a lubrication system with grease fittings on the D and ND endshields. The lubrication intervals are informed on the motor nameplate, and can also be seen in Table 7.

| Speed (RPM) | Bearing type | Lubrication Interval (h) |
|-------------|--------------|--------------------------|
| 3600        | 6309         | 20.000                   |
| 1800        |              | 25.000                   |
| 1200        |              |                          |

Table 7 - Relubrication intervals for 254/6T frame.

It is extremely important to follow the lubrication intervals specified on the motor nameplate. The re-lubrication interval set on the motor plate considers the bearing temperature of 70°C. For different bearing temperatures the motor manual must be consulted. An excessive or insufficient lubrication may increase the bearing temperature during operation, resulting in premature wear of the bearings and consequent reduction of their useful life.

Mobil Polyrex EM is the standard lubricant used in the W01 Rolled Steel motors. Besides the grease mentioned, there are others that are compatible (mineral oil, polyurea-based) and can also be used. For these cases refer to the Installation. Operation and Maintenance Manual of the motor, available at [www.weg.net/us](http://www.weg.net/us)

##### Notes:

For operation of the motors under other than normal operating conditions, such as: ambient temperature above 40°C, altitude higher than 1000 m (3,300 ft) above sea level and axial and/or radial load above the specified in the tables in this catalog imply on special lubrication interval. For these cases, please refer to WEG.

Bearing life may be reduced when a motor is driven by a VFD at speeds above nominal. Speed itself is one of the factors taken into consideration when determining motor bearing life. Horizontal mounting motors that will be applied on vertical position must have the lubrication interval reduced by half. The use of greases not recommended by WEG or in different quantities than the specification may result in loss of the motor warranty.

For compensation of axial displacements, the motors have spring washers as standard on the ND endshield. Also, all motors with flange have a locked D bearing by an internal bearing cap. Upon request, the bearing cap can be supplied as optional for all other mounting configurations. The bearing cap have an "U" format (see Figure 15) that allows easy installation in the field without the expense of removing the DE bearing in case where addition of flange is required on standard motors.



Figure 15 – "U" format bearing cap to fix DE bearing

Table 8 lists the materials of the bearing caps used in the W01 Rolled Steel motors.

| Frame                 | DE Bearings        | Material         |
|-----------------------|--------------------|------------------|
| 143/5T                | 6203 / 6204 / 6205 | Aluminum SAE 305 |
| 143/5JM / JP          | 6206               | Cast iron FC-200 |
| 182/4T – 182/4JM / JP | 6206 / 6207        | Cast iron FC-200 |
| 213/5T – 213/5JM / JP | 6208 / 6209        | Cast iron FC-200 |
| 254/6T – 254/6JM / JP | 6309               | Cast iron FC-200 |

Table 8– Bearing cap specification.

### 3.3 Maximum radial loads

The table below show the maximum allowable radial loads for the W01 Rolled Steel motors. The values of the maximum load were calculated considering a L10h bearing lifetime of 26,280 h. The maximum radial load values consider the axial load equal to zero. For applications involving simultaneously axial and radial load, refer to WEG on bearing lifetime.

#### 3.3.1 Radial loads

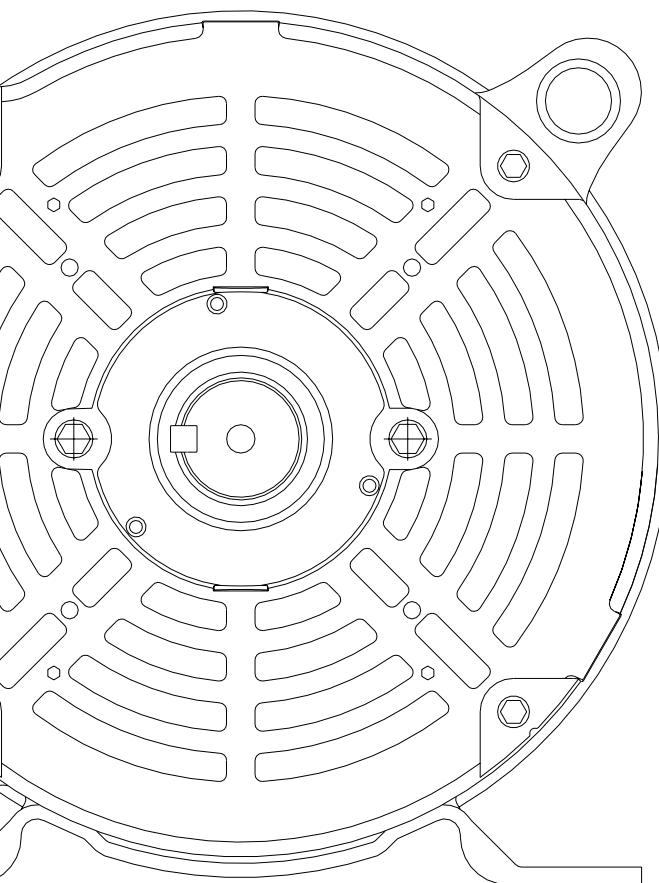
The values shown in Table 9 for the maximum radial overhung loads consider the load application at center of the length of the shaft end (N-W Dimension) on horizontal mounting.

| Maximum radial overhung loads (pounds) |          |          |          |
|--|----------|----------|----------|
| Frame                                  | II poles | IV poles | VI poles |
| 143/5T                                 | 109      | 154      | 176      |
| 182/4T                                 | 180      | 227      | 260      |
| 213/5T                                 | 230      | 300      | 350      |
| 254/6T                                 | 470      | 589      | 705      |

Table 9 – Maximum allowable radial loads at 60 Hz for ball bearings (According NEMA MG 1 – Table 14-1A).

#### Notes:

- 1 - All belt loads are considered to act in vertically downward direction.
- 2 - Overhung loads include belt tension and weight of sheave.
- 3 - For load at end of the shaft subtract 15%.
- 4 - Radial overhung load limits based on bearing L-10 life of 26,280 hours.
- 5 - Overhung load limits do not include any effect of unbalanced magnetic pull.



## 4. Mounting forms

The standard motors are supplied in the F1 mounting, with the terminal box on the left side of the frame, when looking at the drive end of the motor.

The mounting designation for the W01 Rolled Steel motors follows the NEMA MG-1 Part 4 standard. Different mounting forms can be provided, as shown in Table 10.

| Floor mountings   |               |               |               |
|-------------------|---------------|---------------|---------------|
| Assembly F-1      | Assembly F-2  | Assembly F-3  |               |
|                   |               |               |               |
| Wall mountings    |               |               |               |
| Assembly W-1      | Assembly W-2  | Assembly W-3  | Assembly W-4  |
|                   |               |               |               |
| Assembly W-5      | Assembly W-6  | Assembly W-7  | Assembly W-8  |
|                   |               |               |               |
| Assembly W-9      | Assembly W-10 | Assembly W-11 | Assembly W-12 |
|                   |               |               |               |
| Ceiling mountings |               |               |               |
| Assembly C-1      | Assembly C-2  | Assembly C-3  |               |
|                   |               |               |               |

Table 10 – Mounting forms.

## 5. Degree of Protection, Bearing Sealing and Painting

### 5.1 Degree of Protection

The W01 Rolled Steel motors are provided with protection as specified by NEMA MG 1 Part 5 standard.

For the TEFC motors, the standard degree of protection is IP55, where:

- The first characteristic numeral 5 indicates that the enclosure provides protection against contact or approach to live or moving parts inside the enclosure. The ingress of dust is not totally prevented, but dust does not enter in quantity enough to interfere with the satisfactory operation of the machine.
- The second characteristic numeral 5 indicates that the motor is protected against water thrown by a nozzle from any direction and it cannot have harmful effect.

For the ODP motors, the degree of protection is IP21, where:

- The first characteristic numeral 2 indicates that the enclosure provides protection against contact or approach to live or moving parts inside the enclosure by fingers or solid objects greater than Ø 0.4724in.
- The second characteristic numeral 1: indicates that the motor is protected against vertically falling dripping water.

### 5.2 Bearing Sealing

The standard seal used on the D endshield in the TEFC motors are "V" Ring made of nitrile rubber (ASTM D2000 M2BG 610), optionally. The motors can be supplied with slinger, rubber lip seal or rubber oil seal.

#### Note:

For vertical mounting motors with shaft end to upwards, motors are supplied with slinger, in addition to the standard seal.

### 5.3 Coating

The painting plan of the motors from frames 143/5T up to 254/6T provides minimal resistance of 500 h to the salt spray test according to ASTM B117/03 standard and corrosion category C2, according to ISO 12944-2 standard. In the table below there are the standard painting plans for all W01 Rolled Steel motors:

| Frame  | WEG Painting Plan |
|--------|-------------------|
| 143/5T |                   |
| 182/4T |                   |
| 213/5T |                   |
| 254/6T |                   |
|        | 207N              |

Table 11 – WEG painting plans for W01 Rolled Steel motors

| Plan | Recommended Use   |
|------|---|
| 207N | Regular environments, not too severe and sheltered, for domestic purpose, with low relative humidity and normal temperature variations    |
|      | Specific use recommendations: for application in motors with steel plate frames in which packaging process demands quick drying painting. |

Table 12 – Recommended use for WEG painting plans

#### Notes:

None of the painting plans mentioned are recommended for direct exposure to acid vapors, alkalis and solvents.

## 6. Voltage / Frequency

According to NEMA MG 1 Part 12, the motor shall operate successfully under running conditions at rated load with a variation in the voltage or the frequency up to the following:

- Plus or minus 10 percent of rated voltage, at rated frequency.
- Plus or minus 5 percent of rated frequency, at rated voltage.
- A combined variation in voltage and frequency of 10 percent (sum of absolute values) of the rated values, provided the frequency variation does not exceed plus or minus 5 percent of rated frequency.

Performance within these voltage and frequency variations will not necessarily be in accordance with the standards established for operation at rated voltage and frequency.

## 7. Environment

According to NEMA MG 1 Part 14 standard, the normal operating conditions of electric motors are:

- Ambient temperature between -20°C and 40°C;
- Altitude not exceeding 3300 feet (1000 m) above sea level. For temperatures and altitudes other than those indicated above, use Table 11 to find the correction factor that must be used to define the available useful output power.

| T (°C) | Altitude (m) |      |      |      |      |      |      |      |      |      |      |
|--------|--------------|------|------|------|------|------|------|------|------|------|------|
|        | 1000         | 1500 | 2000 | 2500 | 3000 | 3500 | 4000 | 4500 | 5000 |      |      |
| 10     |              |      |      |      |      |      |      | 0,97 | 0,92 | 0,88 |      |
| 15     |              |      |      |      |      |      |      | 0,98 | 0,94 | 0,90 | 0,86 |
| 20     |              |      |      |      | 1,00 | 0,95 | 0,91 | 0,87 | 0,83 |      |      |
| 25     |              |      |      | 1,00 | 0,95 | 0,93 | 0,89 | 0,85 | 0,81 |      |      |
| 30     |              | 1,00 | 0,96 | 0,92 | 0,90 | 0,86 | 0,82 | 0,78 | 0,74 |      |      |
| 35     |              | 1,00 | 0,95 | 0,93 | 0,90 | 0,88 | 0,84 | 0,80 | 0,75 |      |      |
| 40     | 1,00         | 0,97 | 0,94 | 0,90 | 0,86 | 0,82 | 0,80 | 0,76 | 0,71 |      |      |
| 45     | 0,95         | 0,92 | 0,90 | 0,88 | 0,85 | 0,81 | 0,78 | 0,74 | 0,69 |      |      |
| 50     | 0,92         | 0,90 | 0,87 | 0,85 | 0,82 | 0,80 | 0,77 | 0,72 | 0,67 |      |      |
| 55     | 0,88         | 0,85 | 0,83 | 0,81 | 0,78 | 0,76 | 0,73 | 0,70 | 0,65 |      |      |
| 60     | 0,83         | 0,82 | 0,80 | 0,77 | 0,75 | 0,73 | 0,70 | 0,67 | 0,62 |      |      |
| 65     | 0,79         | 0,76 | 0,74 | 0,72 | 0,70 | 0,68 | 0,66 | 0,62 | 0,58 |      |      |
| 70     | 0,74         | 0,71 | 0,69 | 0,67 | 0,66 | 0,64 | 0,62 | 0,58 | 0,53 |      |      |
| 75     | 0,70         | 0,68 | 0,66 | 0,64 | 0,62 | 0,60 | 0,58 | 0,53 | 0,49 |      |      |
| 80     | 0,65         | 0,64 | 0,62 | 0,60 | 0,58 | 0,56 | 0,55 | 0,48 | 0,44 |      |      |

Table 13 - Correction factors considering altitude and ambient temperature.

#### Notes:

Motor for special applications which will operate in temperatures under -20°C or over 40°C can be evaluated upon request.

W01 motors are wound with the WISE® insulation system which consists of enamelled conductor wire meeting temperatures up to 200°C and impregnated with solvent free resin. The WISE® system also permits motor operation with variable speed drives (see section 8).

## 8. Operation characteristics

During installation and any intervention on the machine, all recommendations for handling, lifting and maintenance must be observed.

### 8.1 Three-phase motors operating with frequency inverter

The W01 Rolled Steel motors have a design suitable for applications with variable speed. The exclusive insulation technology WISE® ensures high electrical insulation performance. The Table 14 defines the criteria for frequency inverter applications.

| Voltage         | Peak voltage on motor terminals | dV/dt* on motor terminals | Rise time* | Time between pulses |
|-----------------|---------------------------------|---------------------------|------------|---------------------|
| V < 460 V       | ≤ 1600 V                        | ≤ 5200 V/μs               | ≥ 0.1 μs   | ≥ 6 μs              |
| 460 ≤ V < 575 V | ≤ 2000 V                        | ≤ 6500 V/ μs              |            |                     |
| 575 ≤ V ≤ 690 V | ≤ 2400 V                        | ≤ 7800 V/ μs              |            |                     |

\*According NEMA MG 1 – part 30 and 31.

Table 14 – Frequency inverter application criteria for low voltage motors.

**Notes:**

- 1 - If any of the conditions listed in Table 14 is not met a filter must be installed at the inverter output.
- 2 - The maximum switching frequency recommended for the inverter is 5 kHz. Switching frequencies above this value can accelerate the degradation of the insulation system and cause damage to the bearings.
- 3 - General purpose motors with rated voltage greater than 460V and for which there was no indication of operation with frequency inverter at the purchase are suitable to handle the electrical features defined to the 575V. If such conditions are not fully met, filters must be installed at the inverter output.
- 4 - General purpose dual voltage motors (i.e. 380/660V and 400/690V) and for which there was no indication of operation with frequency inverter at the purchase, are suitable to handle the electrical features defined to higher voltage only if the defined limits to 460V were fully met. Otherwise, filters must be installed at the inverter output.

**8.1.1 Influence of the Inverter on the Temperature Rise of the Motor**

The induction motor may present a higher temperature rise when fed by a frequency inverter, than when fed with sine wave voltage. This over-rise in temperature is due to the combination of two factors: the increase of losses on the motor as a function of the harmonic components of the PWM voltage supplied by the inverter, and the reduction of the effectiveness of the cooling system when the self-ventilated motor operates at low frequencies. Basically the following solutions can be used to prevent the motor overheating:

- Reduction of the rated torque
- Use of an independent cooling system (forced ventilation)
- Use of the exclusive "Optimal Flow" WEG solution.

**Criteria for torque reduction**

In order to keep the temperature rise of WEG motors within acceptable levels, when under VSD supply, the speed range-related loadability limits established in table below must be respected.

| Frames                    | Enclosure | Eff     | Pole | Turndown Ratio |      |        |
|---------------------------|-----------|---------|------|----------------|------|--------|
|                           |           |         |      | CT             |      | VT     |
|                           |           |         |      | <1HP           | ≥1HP |        |
| 143/5T<br>up to<br>254/6T | TEFC      | High    | All  | 2:1            |      | 1000:1 |
|                           |           | NEMA    | 2    | 10:1           |      |        |
|                           |           | Premium | 4-6  | 4:1            |      |        |
|                           | ODP       | High    | All  | 2:1            |      |        |
|                           |           | NEMA    | 2    | 3:1            |      |        |
|                           |           | Premium | 4-6  | 5:1            |      |        |

Table 15 – Criteria for torque reduction

For more detailed information on motors operated with frequency inverter, refer to the Technical Guide - Induction motors fed by PWM frequency inverters, which can be found at <http://catalog.weg.net/files/wegnet/WEG-induction-motors-fed-by-pwm-frequency-converters-technical-guide-028-technical-article-english.pdf>

**8.1.2 Common-mode voltages**

The common mode voltages occur when the sum of the voltages at the inverter output is different from zero. They are the main reason why currents flow through the motor bearings driven by static inverter. Although not frequent on small motors, poorly made installations increase odds of its presence. These currents may cause premature wear in the rolling elements and ball bearing races, reducing the useful life of the bearings and causing machine faults. W01 Rolled Steel motors may be prepared to avoid the flow of this currents upon request (see item 2.4. AEGIS® Grounding brush).

**9. Installation characteristics**

A minimum distance between fan cover and wall must be taken into account when dimensioning the installations for the W01 Rolled Steel motors (see Figure 16 and minimum distance for W dimension in Table 16).

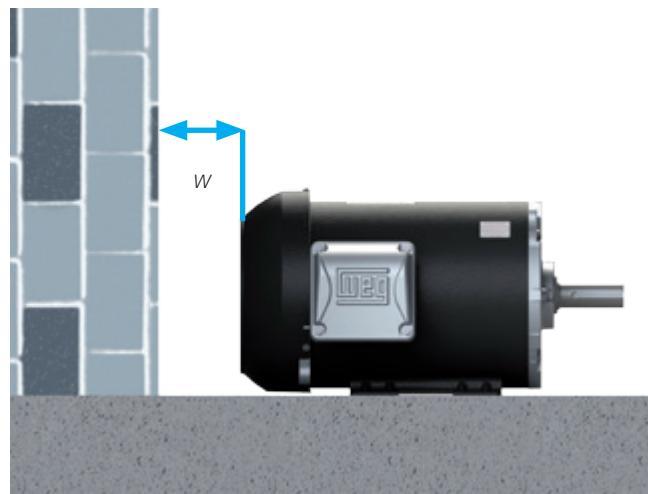


Figure 16 – Distance between fan cover and wall.

| Frame  | W (inch) |
|--------|----------|
| 143/5T | 1.30     |
| 182/4T | 1.61     |
| 213/5T | 1.97     |
| 254/6T | 2.56     |

Table 16 – Minimum distance between fan cover and wall

## 10. Construction Features

### 10.1 W01 Rolled Steel - TEFC

| Frame                   |                                    | 143/5T                             | 182/4T                           | 213/5T       | 254/6T                          |  |  |  |  |  |
|-------------------------|------------------------------------|------------------------------------|----------------------------------|--------------|---------------------------------|--|--|--|--|--|
| Mechanical Features     |                                    |                                    |                                  |              |                                 |  |  |  |  |  |
| Nameplate Marking       |                                    | CSA, cULus                         |                                  |              |                                 |  |  |  |  |  |
| Mounting                | Std, High, NEMA Premium Efficiency | F-1/B3R(D)                         |                                  |              |                                 |  |  |  |  |  |
| Frame                   | Material                           | Steel plate                        |                                  |              |                                 |  |  |  |  |  |
| Degree of Protection    |                                    | IP55                               |                                  |              |                                 |  |  |  |  |  |
| Grounding               |                                    | Terminal box                       |                                  |              | Grounding lug                   |  |  |  |  |  |
| Cooling method          |                                    | Totally enclosed fan cooled - TEFC |                                  |              |                                 |  |  |  |  |  |
| Fan                     | Material                           | Plastic                            |                                  |              |                                 |  |  |  |  |  |
| Fan cover               | Material                           | Steel plate                        |                                  |              |                                 |  |  |  |  |  |
| Endshields              | Material                           | Aluminium                          |                                  |              |                                 |  |  |  |  |  |
| Drain plug              |                                    | Automatic rubber drain plug        |                                  |              |                                 |  |  |  |  |  |
| Bearing                 | Shielded/clearance DE              | ZZ                                 |                                  |              |                                 |  |  |  |  |  |
|                         | Shielded/clearance NDE             | ZZ                                 |                                  |              |                                 |  |  |  |  |  |
|                         | Locating bearing                   |                                    |                                  |              |                                 |  |  |  |  |  |
|                         | Drive end                          | 2P                                 | 6205                             | 6206         | 6208                            |  |  |  |  |  |
|                         |                                    | 4-6P                               | 6203                             | 6205         | 6206                            |  |  |  |  |  |
|                         | Non-drive end                      | 2P                                 | 6203                             | 6205         | 6206                            |  |  |  |  |  |
|                         |                                    | 4-6P                               | 6203                             | 6205         | 6208                            |  |  |  |  |  |
| Bearing seal            | Drive end                          | V-ring                             |                                  |              |                                 |  |  |  |  |  |
|                         | Non-drive end                      | W/O                                |                                  |              |                                 |  |  |  |  |  |
| Joint seal              |                                    | W/O                                |                                  |              |                                 |  |  |  |  |  |
| Lubrication             | Type of grease                     | Mobil Polyrex EM                   |                                  |              |                                 |  |  |  |  |  |
|                         | Grease fitting                     | W/O                                |                                  |              |                                 |  |  |  |  |  |
| Terminal block          |                                    | W/O                                |                                  |              |                                 |  |  |  |  |  |
| Terminal box            | Material                           | Aluminium - Diagonal               |                                  |              |                                 |  |  |  |  |  |
| Additional Terminal box |                                    | W/O Additional Terminal Box        |                                  |              |                                 |  |  |  |  |  |
| Lead inlet              | Main                               | Size                               | 1 hole ø 28,4<br>(for NPT 3/4")  |              | 1 hole ø 35<br>(for NPT 1")     |  |  |  |  |  |
|                         | Acessories                         |                                    | W/O                              |              | 1 hole ø 44<br>(for NPT 1 1/4") |  |  |  |  |  |
|                         | Plug                               | Stopping plug                      |                                  |              |                                 |  |  |  |  |  |
| Shaft                   | Material                           |                                    | AISI 1040/45                     |              |                                 |  |  |  |  |  |
|                         | Threaded hole                      |                                    | A3.15                            | A4           |                                 |  |  |  |  |  |
|                         | Shaft key                          |                                    | A key                            |              |                                 |  |  |  |  |  |
| Vibration level (IEC)   |                                    | Grade A                            |                                  |              |                                 |  |  |  |  |  |
| Nameplate               | Material                           | Mylar nameplate                    |                                  |              |                                 |  |  |  |  |  |
| Painting                | Painting plan                      |                                    | 207N                             |              |                                 |  |  |  |  |  |
|                         | Color                              | Std Eff, High Eff                  | Munsell N1 - Flat                |              |                                 |  |  |  |  |  |
|                         |                                    | NEMA Premium                       | Munsell N1 - Flat                |              |                                 |  |  |  |  |  |
| Eye bolt                |                                    | W/O                                |                                  | With - 2     |                                 |  |  |  |  |  |
| Electrical Features     |                                    |                                    |                                  |              |                                 |  |  |  |  |  |
| Design                  | Std Eff                            |                                    | -                                |              |                                 |  |  |  |  |  |
|                         | High Efficiency                    |                                    | B                                |              |                                 |  |  |  |  |  |
|                         | NEMA Premium Eff                   |                                    | B                                |              |                                 |  |  |  |  |  |
|                         | NEMA Premium Eff - Single          |                                    | L                                |              |                                 |  |  |  |  |  |
| Voltage                 | 50Hz                               | Std Eff                            | 220/380 w/ 6 term                |              |                                 |  |  |  |  |  |
|                         |                                    | Std Eff - Single                   | -                                |              |                                 |  |  |  |  |  |
|                         | 60Hz                               | Std Eff, High Eff,<br>NEMA Premium | 208-230/460V w/ 9 term           |              |                                 |  |  |  |  |  |
|                         |                                    | Std Eff - Single                   | 115/208-230V                     | 208-230/460V | -                               |  |  |  |  |  |
| Winding                 | Impregnation                       |                                    | Dip and Bake                     |              |                                 |  |  |  |  |  |
|                         | Insulation class                   |                                    | F (DT 80K)                       |              |                                 |  |  |  |  |  |
|                         | Leads                              |                                    | Color coded lead CSA/UL          |              |                                 |  |  |  |  |  |
|                         | Terminal Leads                     |                                    | Without terminal (Stripped wire) |              |                                 |  |  |  |  |  |
| Service factor          | 50Hz                               | Std Eff - Three                    | 1.00                             |              |                                 |  |  |  |  |  |
|                         |                                    | Std Eff - Single                   | 1.00                             |              |                                 |  |  |  |  |  |
|                         | 60Hz                               | Std Eff, High Eff,<br>NEMA Premium | 1.15 (208V - 1.0)                |              |                                 |  |  |  |  |  |
|                         |                                    | Std Eff - Monof                    | 1.15 (208V - 1.0)                |              |                                 |  |  |  |  |  |
| Rotor                   |                                    | Aluminium die cast                 |                                  |              |                                 |  |  |  |  |  |
| Thermal protection      |                                    | W/O                                |                                  |              |                                 |  |  |  |  |  |
| Space heaters           |                                    | W/O                                |                                  |              |                                 |  |  |  |  |  |

## 10.2 W01 Rolled Steel – ODP

| Frame                           | 143/5T                                  | 182/4T                                      | 213/5T                          | 254/6T                      |  |  |  |  |
|---------------------------------|---|---|---------------------------------|-----------------------------|--|--|--|--|
| Mechanical Features             |   |   |                                 |                             |  |  |  |  |
| Mounting                        | Nameplate Marking                       |   |                                 |                             |  |  |  |  |
|                                 | Std, High, NEMA Premium Efficiency      | CSA, cULus                                  |                                 | F-1/B3R(D)                  |  |  |  |  |
| Frame                           | Oil Well Pumping (Design D)             |   | -                               | F-2/B3L(E)                  |  |  |  |  |
|                                 | Material                                |   |                                 |                             |  |  |  |  |
| Fan                             | Degree of Protection                    |   |                                 |                             |  |  |  |  |
|                                 | Grounding                               | IP21  |                                 | Grounding lug               |  |  |  |  |
| Endshields                      | Cooling method                          |   |                                 |                             |  |  |  |  |
|                                 | Material                                | ODP   |                                 | W/O                         |  |  |  |  |
| Fan cover                       | Material                                |   |                                 |                             |  |  |  |  |
|                                 | Plastic (Nylon)                         | W/O   |                                 | W/O                         |  |  |  |  |
| Internal air baffle             | Material                                |   |                                 |                             |  |  |  |  |
|                                 | Aluminum                                | Plastic (Nylon)                             |                                 | W/O                         |  |  |  |  |
| Drain plug                      | Material                                |   |                                 |                             |  |  |  |  |
|                                 | W/O                                     | Z / C3                                      |                                 | Z / C3                      |  |  |  |  |
| Bearing                         | Shielded/clearance DE                   |   |                                 |                             |  |  |  |  |
|                                 | Shielded/clearance NDE                  | ZZ  |                                 | ZZ                          |  |  |  |  |
| Locating bearing                | Material                                |   |                                 |                             |  |  |  |  |
|                                 | W/O Lock on DE and spring washer on NDE |   |                                 |                             |  |  |  |  |
| Drive end                       | 2P<br>4-6P                              | 6205  | 6206                            | 6208                        |  |  |  |  |
|                                 |   | 6203 – 3ph<br>6202 – 1ph                    | 6205                            | 6206                        |  |  |  |  |
| Non-drive end                   | 2P<br>4-6P                              | 6309  |                                 | 6208                        |  |  |  |  |
|                                 |   |   |                                 |                             |  |  |  |  |
| Bearing seal                    | Drive end                               |   |                                 |                             |  |  |  |  |
|                                 | Non-drive end                           | W/O   |                                 | W/O                         |  |  |  |  |
| Joint seal                      |   |   |                                 |                             |  |  |  |  |
| Lubrication                     | Type of grease                          |   |                                 |                             |  |  |  |  |
|                                 | Grease fitting                          | Mobil Polyrex EM                            |                                 | With                        |  |  |  |  |
| Terminal block                  |   |   |                                 |                             |  |  |  |  |
| Terminal box                    | Material                                |   |                                 |                             |  |  |  |  |
|                                 | Aluminum - Diagonal                     |   |                                 |                             |  |  |  |  |
| Additional Terminal box         |   |   |                                 |                             |  |  |  |  |
| Lead inlet                      | Main<br>Accessories                     | Size  | 1 hole ø 28,4<br>(for NPT 3/4") | 1 hole ø 35<br>(for NPT 1") |  |  |  |  |
|                                 |   |   | W/O                             |                             |  |  |  |  |
| Shaft                           | Material                                |   |                                 |                             |  |  |  |  |
|                                 | Center hole                             | A3.15                                       | SAE 1040/45                     |                             |  |  |  |  |
| Shaft key                       |   |   |                                 |                             |  |  |  |  |
| Balancing without/half/full key |   |   |                                 |                             |  |  |  |  |
| Nameplate                       |   |   |                                 |                             |  |  |  |  |
| Material                        |   |   |                                 | Mylar nameplate             |  |  |  |  |
| Painting plan                   |   |   |                                 |                             |  |  |  |  |
| Painting                        | Color                                   | Std Eff, High Eff                           | 207N                            |                             |  |  |  |  |
|                                 |   |   | Munsell N1 - Flat               |                             |  |  |  |  |
|                                 |   | NEMA Premium                                | Munsell N1 - Flat               |                             |  |  |  |  |
|                                 |   | Oil Well Pumping                            | RAL 9010                        |                             |  |  |  |  |
| Eye bolt                        |   |   |                                 |                             |  |  |  |  |
| Design                          | W/O                                     |   |                                 |                             |  |  |  |  |
|                                 | Electrical Features                     |   |                                 |                             |  |  |  |  |
|                                 | Nenhum e Premium Efficiency             |   |                                 |                             |  |  |  |  |
|                                 | High Efficiency                         |   |                                 |                             |  |  |  |  |
|                                 | NEMA Premium                            |   |                                 |                             |  |  |  |  |
| Standard voltage                | 50 Hz                                   | Std Eff                                     | 220/380 w/ 6 term               |                             |  |  |  |  |
|                                 |   | Std Eff - Single                            | -                               |                             |  |  |  |  |
|                                 | 60 Hz                                   | Std, High Eff, Premium Eff and NEMA Premium | 208-230/460V w/ 9 term          |                             |  |  |  |  |
|                                 |   | Std, Premium Eff - Single                   | 115/208-230V                    | 208-230/460V                |  |  |  |  |
|                                 | 208-230/460V w/ 12 term                 |   |                                 |                             |  |  |  |  |
| Winding                         | Impregnation                            |   |                                 |                             |  |  |  |  |
|                                 | Dip and Bake                            |   |                                 |                             |  |  |  |  |
|                                 | Insulation class                        |   |                                 |                             |  |  |  |  |
|                                 | F (DT 80K)                              |   |                                 |                             |  |  |  |  |
| Service factor                  | Leads                                   |   |                                 |                             |  |  |  |  |
|                                 | Color coded lead CSA/UL                 |   |                                 |                             |  |  |  |  |
|                                 | Terminal Leads                          |   |                                 |                             |  |  |  |  |
|                                 | Without terminal (Stripped wire)        |   |                                 |                             |  |  |  |  |
| Rotor                           | Std and Premium Efficiency              |   |                                 |                             |  |  |  |  |
|                                 | High Eff and NEMA Premium Eff           |   |                                 |                             |  |  |  |  |
|                                 | 1.15 (208V - 1.0)                       |   |                                 |                             |  |  |  |  |
|                                 | Oil Well Pumping                        |   |                                 |                             |  |  |  |  |
| Thermal protection              | 1,00                                    |   |                                 |                             |  |  |  |  |
|                                 | Std e Premium Eff - Single              |   |                                 |                             |  |  |  |  |
|                                 | According to "SF ODP" spreadsheet       |   |                                 |                             |  |  |  |  |
|                                 | -                                       |   |                                 |                             |  |  |  |  |
| Space heaters                   |   |   |                                 |                             |  |  |  |  |
| Aluminium die cast              |   |   |                                 |                             |  |  |  |  |
| W/O                             |   |   |                                 |                             |  |  |  |  |
| W/O                             |   |   |                                 |                             |  |  |  |  |

## 11. Optionals

### 11.1 W01 Rolled Steel - TEFC

| Features                                   | General Purpose |        |        |             |        |        |        |
|--|-----------------|--------|--------|-------------|--------|--------|--------|
|  | Single phase    |        |        | Three phase |        |        |        |
|  | 143/5T          | 182/4T | 213/5T | 143/5T      | 182/4T | 213/5T | 254/6T |
| Electrical Optionals                       |                 |        |        |             |        |        |        |
| Service factor (60Hz)                      |                 |        |        |             |        |        |        |
| Service factor 1.15                        | SD              | SD     | SD     | SD          | SD     | SD     | SD     |
| Service factor 1.25                        | S               | S      | S      | S           | S      | S      | S      |
| Service factor (50Hz)                      |                 |        |        |             |        |        |        |
| Service factor 1.00                        | SD              | SD     | SD     | SD          | SD     | SD     | SD     |
| Service factor 1.15                        | S               | S      | S      | S           | S      | S      | S      |
| Service factor 1.25                        | S               | S      | S      | S           | S      | S      | S      |
| Voltage (60 Hz)                            |                 |        |        |             |        |        |        |
| 208-230/460V - 9 leads                     | NA              | NA     | NA     | SD          | SD     | SD     | NA     |
| 208-230/460V - 12 leads                    | NA              | NA     | NA     | NA          | NA     | NA     | SD     |
| 575V - 3 leads                             | NA              | NA     | NA     | O           | NA     | NA     | NA     |
| 575V - 6 leads                             | NA              | NA     | NA     | O           | O      | O      | O      |
| 230/460V - 9 leads                         | NA              | NA     | NA     | O           | O      | O      | NA     |
| 230/460V - 12 leads                        | NA              | NA     | NA     | NA          | NA     | NA     | O      |
| 200V - 6 leads                             | NA              | NA     | NA     | O           | O      | O      | O      |
| 200/400V - 9 leads                         | NA              | NA     | NA     | O           | O      | O      | NA     |
| 200/400V - 12 leads                        | NA              | NA     | NA     | NA          | NA     | NA     | O      |
| 480V - 3 leads                             | NA              | NA     | NA     | O           | NA     | NA     | NA     |
| 480V - 6 leads                             | NA              | NA     | NA     | O           | O      | O      | O      |
| 100/200V                                   | O               | O      | O      | NA          | NA     | NA     | NA     |
| 110/220V                                   | O               | O      | O      | NA          | NA     | NA     | NA     |
| 115/208-230V                               | SD              | O      | O      | NA          | NA     | NA     | NA     |
| 208-230V/460V                              | O               | SD     | SD     | NA          | NA     | NA     | NA     |
| 115/230V                                   | O               | O      | O      | NA          | NA     | NA     | NA     |
| 120/240V                                   | O               | O      | O      | NA          | NA     | NA     | NA     |
| 208-230V                                   | O               | O      | O      | NA          | NA     | NA     | NA     |
| 220V                                       | O               | O      | O      | NA          | NA     | NA     | NA     |
| 230V                                       | O               | O      | O      | NA          | NA     | NA     | NA     |
| Voltage (50Hz)                             |                 |        |        |             |        |        |        |
| 220/380V - 6 leads                         | SD              | SD     | SD     | SD          | SD     | SD     | SD     |
| 230/400V - 6 leads                         | O               | O      | O      | O           | O      | O      | O      |
| 380V - 3 leads                             | O               | NA     | NA     | O           | NA     | NA     | NA     |
| 400V - 3 leads                             | O               | NA     | NA     | O           | NA     | NA     | NA     |
| 110/220V                                   | SD              | SD     | SD     | NA          | NA     | NA     | NA     |
| Insulation class                           |                 |        |        |             |        |        |        |
| F DT 80K                                   | SD              | SD     | SD     | SD          | SD     | SD     | SD     |
| F DT 105K                                  | O               | O      | O      | O           | O      | O      | O      |
| H DT 80K                                   | S               | S      | S      | S           | S      | S      | S      |
| H DT 105K                                  | S               | S      | S      | S           | S      | S      | S      |
| H DT 125K                                  | S               | S      | S      | S           | S      | S      | S      |
| Space Heater                               |                 |        |        |             |        |        |        |
| 110-127 V                                  | O               | O      | O      | O           | O      | O      | O      |
| 200-240 V                                  | O               | O      | O      | O           | O      | O      | O      |
| Winding thermal protection                 |                 |        |        |             |        |        |        |
| Manual                                     | S               | S      | S      | S           | S      | S      | S      |
| Automatic                                  | S               | S      | S      | S           | S      | S      | S      |
| Bimetal thermal protector - 130°C Alarm    | O               | O      | O      | O           | O      | O      | O      |
| Bimetal thermal protector - 155°C Alarm    | O               | O      | O      | O           | O      | O      | O      |
| PTC Thermistor - 130°C - Alarm             | O               | O      | O      | O           | O      | O      | O      |
| PTC Thermistor - 155°C - Alarm             | O               | O      | O      | O           | O      | O      | O      |
| Bimetal thermal protector - 130°C Tripping | O               | O      | O      | O           | O      | O      | O      |
| Bimetal thermal protector - 155°C Tripping | O               | O      | O      | O           | O      | O      | O      |
| Bimetal thermal protector - 180°C Tripping | S               | S      | S      | S           | S      | S      | S      |
| PTC Thermistor - 130°C - Tripping          | O               | O      | O      | O           | O      | O      | O      |
| PTC Thermistor - 155°C - Tripping          | O               | O      | O      | O           | O      | O      | O      |
| PTC Thermistor - 180°C - Tripping          | S               | S      | S      | S           | S      | S      | S      |

Notes: Other optional features, on request.

Some combinations of optional features are not possible - please contact WEG.

SD – Standard

O – Optional

S – Special

NA – Not Available

## 11.1 W01 Rolled Steel - TEFC

| Features                             | General Purpose |        |        |             |        |        |        |
|--------------------------------------|-----------------|--------|--------|-------------|--------|--------|--------|
|                                      | Single phase    |        |        | Three phase |        |        |        |
|                                      | 143/5T          | 182/4T | 213/5T | 143/5T      | 182/4T | 213/5T | 254/6T |
| Mechanical Optionals                 |                 |        |        |             |        |        |        |
| Flange                               |                 |        |        |             |        |        |        |
| Flange FF (IEC) or D (NEMA)          | S               | S      | S      | S           | S      | S      | S      |
| Flange C                             | 0               | 0      | 0      | 0           | 0      | 0      | 0      |
| Inferior C Flange                    | NA              | NA     | NA     | NA          | NA     | NA     | NA     |
| Without flange                       | SD              | SD     | SD     | SD          | SD     | SD     | SD     |
| Drip cover                           |                 |        |        |             |        |        |        |
| Drip cover                           | 0               | 0      | 0      | 0           | 0      | 0      | 0      |
| Degree of protection                 |                 |        |        |             |        |        |        |
| IP44                                 | NA              | NA     | NA     | NA          | NA     | NA     | NA     |
| IP55                                 | SD              | SD     | SD     | SD          | SD     | SD     | SD     |
| IP56                                 | 0               | 0      | 0      | 0           | 0      | 0      | 0      |
| Bearing Seal                         |                 |        |        |             |        |        |        |
| V'RING                               | SD              | SD     | SD     | SD          | SD     | SD     | SD     |
| Nitrillic rubber lip seal            | 0               | 0      | 0      | 0           | 0      | 0      | 0      |
| Nitrillic rubber oil seal            | 0               | 0      | 0      | 0           | 0      | 0      | 0      |
| Painting Plan                        |                 |        |        |             |        |        |        |
| 207N                                 | SD              | SD     | SD     | SD          | SD     | SD     | SD     |
| Shaft Grounding                      |                 |        |        |             |        |        |        |
| AEGIS ring                           | NA              | NA     | NA     | 0           | 0      | 0      | 0      |
| Grease fitting                       |                 |        |        |             |        |        |        |
| Carbon steel grease fitting          | NA              | 0      | 0      | NA          | 0      | 0      | SD     |
| Stainless steel grease fitting       | NA              | 0      | 0      | NA          | 0      | 0      | 0      |
| Grease outlet                        |                 |        |        |             |        |        |        |
| Grease outlet by plastic plug        | NA              | 0      | 0      | NA          | 0      | 0      | 0      |
| DE / NDE Bearing Type (Ball Bearing) |                 |        |        |             |        |        |        |
| 2RS                                  | 0               | 0      | 0      | 0           | 0      | 0      | 0      |
| ZZ                                   | SD              | SD     | SD     | SD          | SD     | SD     | S      |
| ZZ-C3                                | 0               | 0      | 0      | 0           | 0      | 0      | S      |
| Z                                    | NA              | 0      | 0      | NA          | 0      | 0      | S      |
| Z-C3                                 | NA              | 0      | 0      | NA          | 0      | 0      | SD     |
| Bearing cap                          |                 |        |        |             |        |        |        |
| Without bearing cap                  | SD              | SD     | SD     | SD          | SD     | SD     | NA     |
| Bearing cap                          | 0               | 0      | 0      | 0           | 0      | 0      | SD     |
| Shaft Material                       |                 |        |        |             |        |        |        |
| SAE 1040/45                          | SD              | SD     | SD     | SD          | SD     | SD     | SD     |
| SAE 4140                             | 0               | 0      | 0      | 0           | 0      | 0      | 0      |
| AISI 304 (stainless steel)           | 0               | 0      | 0      | 0           | 0      | 0      | 0      |
| AISI 316 (stainless steel)           | 0               | 0      | 0      | 0           | 0      | 0      | 0      |
| AISI 420 (stainless steel)           | S               | S      | S      | S           | S      | S      | S      |
| Key                                  |                 |        |        |             |        |        |        |
| B Key                                | S               | S      | S      | S           | S      | S      | S      |
| Shaft                                |                 |        |        |             |        |        |        |
| Second Shaft End                     | S               | S      | S      | S           | S      | S      | S      |
| Threaded center hole (shaft)         | 0               | 0      | 0      | 0           | 0      | 0      | 0      |
| Cooling Method                       |                 |        |        |             |        |        |        |
| TEFC (fan cooled)                    | SD              | SD     | SD     | SD          | SD     | SD     | SD     |
| TEAO (air over)                      | S               | S      | S      | S           | S      | S      | S      |
| TENV (non ventilated)                | S               | S      | S      | S           | S      | S      | S      |
| Fan                                  |                 |        |        |             |        |        |        |
| Plastic                              | SD              | SD     | SD     | SD          | SD     | SD     | SD     |
| Balance Type                         |                 |        |        |             |        |        |        |
| Normal balance with 1/2 key          | SD              | SD     | SD     | SD          | SD     | SD     | SD     |
| Normal balance without key           | 0               | 0      | 0      | 0           | 0      | 0      | 0      |
| Normal balance with full key         | 0               | 0      | 0      | 0           | 0      | 0      | 0      |
| Reduced balance with 1/2 key         | 0               | 0      | 0      | 0           | 0      | 0      | 0      |
| Reduced balance without key          | 0               | 0      | 0      | 0           | 0      | 0      | 0      |
| Reduced balance with full key        | 0               | 0      | 0      | 0           | 0      | 0      | 0      |
| Terminal Box Optionals               |                 |        |        |             |        |        |        |
| Plug                                 |                 |        |        |             |        |        |        |
| Threaded plastic plug                | NA              | NA     | NA     | NA          | NA     | NA     | SD     |
| Flat Plastic plug                    | SD              | SD     | SD     | SD          | SD     | SD     | NA     |
| Cable Gland                          |                 |        |        |             |        |        |        |
| Plastic                              | 0               | 0      | 0      | 0           | 0      | 0      | 0      |
| Terminal Block                       |                 |        |        |             |        |        |        |
| BMC - 6 terminals                    | S               | S      | S      | S           | S      | S      | S      |

**11.2 W01 Rolled Steel – ODP**

| Features                                   | General Purpose |        |        |             |        |        |        |
|--|-----------------|--------|--------|-------------|--------|--------|--------|
|  | Single phase    |        |        | Three phase |        |        |        |
|  | 143/5T          | 182/4T | 213/5T | 143/5T      | 182/4T | 213/5T | 254/6T |
| Electrical Optionals                       |                 |        |        |             |        |        |        |
| Voltage (60 Hz)                            |                 |        |        |             |        |        |        |
| 208-230/460V - 9 leads                     | NA              | NA     | NA     | SD          | SD     | SD     | NA     |
| 208-230/460V - 12 leads                    | NA              | NA     | NA     | NA          | NA     | NA     | SD     |
| 575V - 3 leads                             | NA              | NA     | NA     | 0           | NA     | NA     | NA     |
| 575V - 6 leads                             | NA              | NA     | NA     | 0           | 0      | 0      | 0      |
| 230/460V - 9 leads                         | NA              | NA     | NA     | 0           | 0      | 0      | NA     |
| 230/460V - 12 leads                        | NA              | NA     | NA     | NA          | NA     | NA     | 0      |
| 200V - 6 leads                             | NA              | NA     | NA     | 0           | 0      | 0      | 0      |
| 200/400V - 9 leads                         | NA              | NA     | NA     | 0           | 0      | 0      | NA     |
| 200/400V - 12 leads                        | NA              | NA     | NA     | NA          | NA     | NA     | 0      |
| 480V - 3 leads                             | NA              | NA     | NA     | 0           | NA     | NA     | NA     |
| 480V - 6 leads                             | NA              | NA     | NA     | 0           | 0      | 0      | 0      |
| 100/200V                                   | 0               | 0      | 0      | NA          | NA     | NA     | NA     |
| 110/220V                                   | 0               | 0      | 0      | NA          | NA     | NA     | NA     |
| 115/208-230V                               | SD              | 0      | 0      | NA          | NA     | NA     | NA     |
| 208-230V/460V                              | 0               | SD     | SD     | NA          | NA     | NA     | NA     |
| 115/230V                                   | 0               | 0      | 0      | NA          | NA     | NA     | NA     |
| 120/240V                                   | 0               | 0      | 0      | NA          | NA     | NA     | NA     |
| 208-230V                                   | 0               | 0      | 0      | NA          | NA     | NA     | NA     |
| 220V                                       | 0               | 0      | 0      | NA          | NA     | NA     | NA     |
| 230V                                       | 0               | 0      | 0      | NA          | NA     | NA     | NA     |
| Voltage (50Hz)                             |                 |        |        |             |        |        |        |
| 220/380V - 6 leads                         | NA              | NA     | NA     | SD          | SD     | SD     | SD     |
| 230/400V - 6 leads                         | NA              | NA     | NA     | 0           | 0      | 0      | 0      |
| 380V - 3 leads                             | NA              | NA     | NA     | 0           | NA     | NA     | NA     |
| 380/660V - 6 leads                         | NA              | NA     | NA     | 0           | 0      | 0      | 0      |
| 400V - 3 leads                             | NA              | NA     | NA     | 0           | NA     | NA     | NA     |
| 415V - 3 leads                             | NA              | NA     | NA     | 0           | NA     | NA     | NA     |
| 440V - 3 leads                             | NA              | NA     | NA     | 0           | NA     | NA     | NA     |
| 110/220V                                   | SD              | SD     | SD     | NA          | NA     | NA     | NA     |
| Class of Insulation                        |                 |        |        |             |        |        |        |
| F DT 70K                                   | NA              | NA     | NA     | NA          | NA     | NA     | NA     |
| F DT 80K                                   | SD              | SD     | SD     | SD          | SD     | SD     | SD     |
| F DT 105K                                  | 0               | 0      | 0      | 0           | 0      | 0      | 0      |
| H DT 80K                                   | S               | S      | S      | S           | S      | S      | S      |
| H DT 105K                                  | S               | S      | S      | S           | S      | S      | S      |
| H DT 125K                                  | S               | S      | S      | S           | S      | S      | S      |
| Space Heater                               |                 |        |        |             |        |        |        |
| 110-127 V                                  | 0               | 0      | 0      | 0           | 0      | 0      | 0      |
| 200-240 V                                  | 0               | 0      | 0      | 0           | 0      | 0      | 0      |
| Winding thermal protection                 |                 |        |        |             |        |        |        |
| Manual                                     | 0               | 0      | 0      | S           | S      | S      | S      |
| Automatic                                  | 0               | 0      | 0      | S           | S      | S      | S      |
| Bimetal thermal protector - 130°C Alarm    | 0               | 0      | 0      | 0           | 0      | 0      | 0      |
| Bimetal thermal protector - 155°C Alarm    | 0               | 0      | 0      | 0           | 0      | 0      | 0      |
| PTC Thermistor - 130°C - Alarm             | 0               | 0      | 0      | 0           | 0      | 0      | 0      |
| PTC Thermistor - 155°C - Alarm             | 0               | 0      | 0      | 0           | 0      | 0      | 0      |
| Bimetal thermal protector - 130°C Tripping | 0               | 0      | 0      | 0           | 0      | 0      | 0      |
| Bimetal thermal protector - 155°C Tripping | 0               | 0      | 0      | 0           | 0      | 0      | 0      |
| Bimetal thermal protector - 180°C Tripping | S               | S      | S      | S           | S      | S      | S      |
| PTC Thermistor - 130°C - Tripping          | 0               | 0      | 0      | 0           | 0      | 0      | 0      |
| PTC Thermistor - 155°C - Tripping          | 0               | 0      | 0      | 0           | 0      | 0      | 0      |
| PTC Thermistor - 180°C - Tripping          | S               | S      | S      | S           | S      | S      | S      |
| Termocouple - Tripping                     | S               | S      | S      | S           | S      | S      | S      |

Notes: Other optional features, on request.

Some combinations of optional features are not possible - please contact WEG.

SD – Standard

O – Optional

S – Special

NA – Not Available

## 11.2 W01 Rolled Steel – ODP

| Features                                     | General Purpose |        |        |             |        |        |        |
|--|-----------------|--------|--------|-------------|--------|--------|--------|
|  | Single phase    |        |        | Three phase |        |        |        |
|  | 143/5T          | 182/4T | 213/5T | 143/5T      | 182/4T | 213/5T | 254/6T |
| <b>Mechanical Optionals</b>                  |                 |        |        |             |        |        |        |
| <b>Flange</b>                                |                 |        |        |             |        |        |        |
| Flange FF (IEC) or D (NEMA)                  | NA              | S      | S      | S           | S      | S      | S      |
| Flange C                                     | 0               | 0      | 0      | 0           | 0      | 0      | 0      |
| Inferior C Flange                            | NA              | NA     | NA     | NA          | NA     | NA     | NA     |
| Without flange                               | SD              | SD     | SD     | SD          | SD     | SD     | SD     |
| <b>Drip cover</b>                            |                 |        |        |             |        |        |        |
| Drip Cover                                   | 0               | 0      | 0      | 0           | 0      | 0      | 0      |
| <b>Degree of protection</b>                  |                 |        |        |             |        |        |        |
| IP21   | SD              | SD     | SD     | SD          | SD     | SD     | SD     |
| <b>Painting Plan</b>                         |                 |        |        |             |        |        |        |
| 207N   | SD              | SD     | SD     | SD          | SD     | SD     | SD     |
| <b>Shaft Grounding</b>                       |                 |        |        |             |        |        |        |
| AEGIS ring                                   | NA              | NA     | NA     | 0           | 0      | 0      | 0      |
| <b>Shaft</b>                                 |                 |        |        |             |        |        |        |
| Threaded center hole (shaft)                 | 0               | 0      | 0      | 0           | 0      | 0      | 0      |
| <b>Grease fitting</b>                        |                 |        |        |             |        |        |        |
| Carbon steel grease fitting                  | NA              | 0      | 0      | NA          | 0      | 0      | SD     |
| Stainless steel grease fitting               | NA              | 0      | 0      | NA          | 0      | 0      | 0      |
| <b>Grease outlet</b>                         |                 |        |        |             |        |        |        |
| Grease outlet by plastic plug                | NA              | 0      | 0      | NA          | 0      | 0      | 0      |
| <b>DE / NDE Bearing Type (Ball Bearings)</b> |                 |        |        |             |        |        |        |
| 2RS  | 0               | 0      | 0      | 0           | 0      | 0      | 0      |
| ZZ   | SD              | SD     | SD     | SD          | SD     | SD     | S      |
| ZZ-C3  | 0               | 0      | 0      | 0           | 0      | 0      | S      |
| Z  | NA              | 0      | 0      | NA          | 0      | 0      | S      |
| Z-C3   | NA              | 0      | 0      | NA          | 0      | 0      | SD     |
| <b>Bearing cap</b>                           |                 |        |        |             |        |        |        |
| Without bearing cap                          | SD              | SD     | SD     | SD          | SD     | SD     | SD     |
| Bearing cap                                  | 0               | 0      | 0      | 0           | 0      | 0      | 0      |
| <b>Resilient base</b>                        |                 |        |        |             |        |        |        |
| With   | 0               | NA     | NA     | NA          | NA     | NA     | NA     |
| <b>Shaft Material</b>                        |                 |        |        |             |        |        |        |
| SAE 1040/45                                  | SD              | SD     | SD     | SD          | SD     | SD     | SD     |
| SAE 4140                                     | 0               | 0      | 0      | 0           | 0      | 0      | 0      |
| AISI 304 (stainless steel)                   | 0               | 0      | 0      | 0           | 0      | 0      | 0      |
| AISI 316 (stainless steel)                   | 0               | 0      | 0      | 0           | 0      | 0      | 0      |
| AISI 420 (stainless steel)                   | S               | S      | S      | S           | S      | S      | S      |
| <b>Key</b>                                   |                 |        |        |             |        |        |        |
| B Key  | S               | S      | S      | S           | S      | S      | S      |
| <b>Shaft</b>                                 |                 |        |        |             |        |        |        |
| Second Shaft End                             | S               | S      | S      | S           | S      | S      | S      |
| <b>Balance Type</b>                          |                 |        |        |             |        |        |        |
| Without balance (2 poles)                    | NA              | NA     | NA     | NA          | NA     | NA     | NA     |
| Normal balance with 1/2 key                  | SD              | SD     | SD     | SD          | SD     | SD     | SD     |
| Normal balance without key                   | 0               | 0      | 0      | 0           | 0      | 0      | 0      |
| Normal balance with full key                 | 0               | 0      | 0      | 0           | 0      | 0      | 0      |
| Reduced balance with 1/2 key                 | 0               | 0      | 0      | 0           | 0      | 0      | 0      |
| Reduced balance without key                  | 0               | 0      | 0      | 0           | 0      | 0      | 0      |
| Reduced balance with full key                | 0               | 0      | 0      | 0           | 0      | 0      | 0      |
| <b>Vibration</b>                             |                 |        |        |             |        |        |        |
| Grade B                                      | 0               | 0      | 0      | 0           | 0      | 0      | 0      |
| <b>Terminal Box Optionals</b>                |                 |        |        |             |        |        |        |
| <b>Cable Gland</b>                           |                 |        |        |             |        |        |        |
| Plastic                                      | NA              | 0      | 0      | 0           | 0      | 0      | 0      |
| <b>Terminal Block</b>                        |                 |        |        |             |        |        |        |
| BMC - 6 terminals                            | S               | S      | S      | S           | S      | S      | S      |
| Single phase (terminal board)                | NA              | NA     | NA     | NA          | NA     | NA     | NA     |

## 12. Electrical data

### 12.1 General Purpose - ODP - High Efficiency - Three Phase

| Output         | Frame | Full Load Torque (ft.lb) | Locked Rotor Current | Locked Rotor Torque Tl/Tn | Break-down Torque Tb/Tn | Inertia J (sq. ft.lb) | Allowable locked rotor time (s) | Weight (lb) | Service Factor | 460 V             |                |      |      |              |      |      |                          |      | C (in) | FC (in) | Bearings |           |           |           |
|----------------|-------|--------------------------|----------------------|---------------------------|-------------------------|-----------------------|---------------------------------|-------------|----------------|-------------------|----------------|------|------|--------------|------|------|--------------------------|------|--------|---------|----------|-----------|-----------|-----------|
|                |       |                          |                      |                           |                         |                       |                                 |             |                | Rated speed (rpm) | % of full load |      |      |              |      |      | Full load current In (A) |      |        |         |          |           |           |           |
|                |       |                          |                      |                           |                         |                       |                                 |             |                |                   | Efficiency     |      |      | Power Factor |      |      |                          |      |        |         |          |           |           |           |
| HP             | kW    | Code                     | II/in                | Hot                       | Cold                    | 50                    | 75                              | 100         | 50             | 75                | 100            | 50   | 75   | 100          | 50   | 75   | 100                      | DE   | NDE    |         |          |           |           |           |
| <b>II pole</b> |       |                          |                      |                           |                         |                       |                                 |             |                |                   |                |      |      |              |      |      |                          |      |        |         |          |           |           |           |
| 1              | 0,75  | 143/5T                   | 1,48                 | K                         | 7,5                     | 2,4                   | 3,2                             | 0,0278      | 27             | 59                | 25,4           | 1,15 | 3490 | 77,0         | 80,0 | 0,69 | 0,80                     | 0,87 | 1,35   | 11,181  | 7,480    | 6205 ZZ   | 6203 ZZ   |           |
| 1,5            | 1,1   | 143/5T                   | 2,22                 | J                         | 7,8                     | 2,4                   | 3,2                             | 0,0358      | 22             | 48                | 29,3           | 1,15 | 3495 | 81,5         | 82,5 | 0,73 | 0,84                     | 0,89 | 1,88   | 11,181  | 7,480    | 6205 ZZ   | 6203 ZZ   |           |
| 2              | 1,5   | 143/5T                   | 2,96                 | K                         | 8,0                     | 2,5                   | 3,4                             | 0,0439      | 17             | 37                | 34,0           | 1,15 | 3500 | 82,5         | 84,0 | 0,74 | 0,84                     | 0,89 | 2,52   | 11,575  | 7,874    | 6205 ZZ   | 6203 ZZ   |           |
| 3              | 2,2   | 143/5T                   | 4,47                 | J                         | 7,8                     | 2,5                   | 3,1                             | 0,0496      | 12             | 26                | 37,0           | 1,15 | 3475 | 84,0         | 84,0 | 0,73 | 0,84                     | 0,89 | 3,69   | 11,969  | 8,268    | 6205 ZZ   | 6203 ZZ   |           |
| 5              | 3,7   | 182/4T                   | 7,38                 | H                         | 7,0                     | 1,8                   | 2,9                             | 0,1217      | 15             | 33                | 53,4           | 1,15 | 3510 | 85,5         | 86,5 | 0,71 | 0,82                     | 0,87 | 6,24   | 13,976  | 7,874    | 6206 ZZ   | 6205 ZZ   |           |
| 7,5            | 5,5   | 182/4T                   | 11,1                 | H                         | 7,0                     | 1,8                   | 2,8                             | 0,1559      | 8              | 18                | 62,8           | 1,15 | 3500 | 87,5         | 88,5 | 0,74 | 0,84                     | 0,89 | 8,86   | 14,764  | 8,661    | 6206 ZZ   | 6205 ZZ   |           |
| 10             | 7,5   | 213/5T                   | 14,7                 | G                         | 6,4                     | 1,8                   | 2,6                             | 0,3816      | 8              | 18                | 103            | 1,15 | 3530 | 87,5         | 88,5 | 0,72 | 0,83                     | 0,87 | 12,2   | 16,575  | 10,236   | 6208 ZZ   | 6206 ZZ   |           |
| 15             | 11    | 213/5T                   | 22,0                 | G                         | 6,5                     | 1,9                   | 2,6                             | 0,4651      | 6              | 13                | 117            | 1,15 | 3525 | 88,5         | 89,5 | 0,73 | 0,83                     | 0,88 | 17,5   | 16,969  | 10,630   | 6208 ZZ   | 6206 ZZ   |           |
| 20             | 15    | 254/6T                   | 29,4                 | G                         | 6,0                     | 1,8                   | 2,4                             | 0,6974      | 9              | 20                | 151            | 1,15 | 3520 | 88,5         | 89,5 | 0,75 | 0,84                     | 0,88 | 23,7   | 20,472  | 12,992   | 6309 Z-C3 | 6208 Z-C3 |           |
| 25             | 18,5  | 254/6T                   | 36,7                 | G                         | 6,2                     | 1,8                   | 2,8                             | 0,8718      | 9              | 20                | 169            | 1,15 | 3530 | 90,2         | 91,0 | 0,75 | 0,84                     | 0,88 | 29,0   | 20,472  | 12,992   | 6309 Z-C3 | 6208 Z-C3 |           |
| <b>IV pole</b> |       |                          |                      |                           |                         |                       |                                 |             |                |                   |                |      |      |              |      |      |                          |      |        |         |          |           |           |           |
| 1              | 0,75  | 143/5T                   | 2,94                 | L                         | 7,4                     | 2,8                   | 3,3                             | 0,0907      | 0              | 0                 | 30,0           | 1,15 | 1760 | 77,0         | 81,5 | 82,5 | 0,46                     | 0,60 | 0,70   | 1,63    | 11,181   | 7,480     | 6205 ZZ   | 6203 ZZ   |
| 1,5            | 1,1   | 143/5T                   | 4,43                 | K                         | 7,6                     | 2,7                   | 3,5                             | 0,1168      | 12             | 26                | 35,9           | 1,15 | 1755 | 80,0         | 84,0 | 84,0 | 0,52                     | 0,65 | 0,75   | 2,19    | 11,575   | 7,874     | 6205 ZZ   | 6203 ZZ   |
| 2              | 1,5   | 143/5T                   | 5,94                 | K                         | 7,4                     | 2,6                   | 3,1                             | 0,1296      | 10             | 22                | 39,0           | 1,15 | 1745 | 81,5         | 84,0 | 84,0 | 0,55                     | 0,69 | 0,77   | 2,91    | 11,969   | 8,268     | 6205 ZZ   | 6203 ZZ   |
| 3              | 2,2   | 182/4T                   | 8,81                 | J                         | 6,8                     | 2,2                   | 2,9                             | 0,2164      | 0              | 0                 | 50,7           | 1,15 | 1765 | 85,5         | 86,5 | 86,5 | 0,59                     | 0,72 | 0,79   | 4,04    | 13,976   | 7,874     | 6206 ZZ   | 6205 ZZ   |
| 5              | 3,7   | 182/4T                   | 14,8                 | J                         | 7,0                     | 2,0                   | 2,8                             | 0,3080      | 9              | 20                | 66,4           | 1,15 | 1750 | 86,5         | 87,5 | 87,5 | 0,62                     | 0,75 | 0,82   | 6,47    | 15,157   | 9,055     | 6206 ZZ   | 6205 ZZ   |
| 7,5            | 5,5   | 213/5T                   | 22,1                 | H                         | 6,5                     | 2,0                   | 2,6                             | 0,8040      | 10             | 22                | 101            | 1,15 | 1760 | 87,5         | 88,5 | 88,5 | 0,67                     | 0,79 | 0,84   | 9,29    | 16,575   | 10,236    | 6208 ZZ   | 6206 ZZ   |
| 10             | 7,5   | 213/5T                   | 29,4                 | H                         | 6,5                     | 2,1                   | 2,7                             | 1,03        | 8              | 18                | 116            | 1,15 | 1760 | 89,5         | 90,2 | 89,5 | 0,68                     | 0,79 | 0,85   | 12,4    | 16,575   | 10,236    | 6208 ZZ   | 6206 ZZ   |
| 15             | 11    | 254/6T                   | 44,2                 | G                         | 6,0                     | 1,9                   | 2,3                             | 1,22        | 13             | 29                | 152            | 1,15 | 1760 | 90,2         | 91,0 | 91,0 | 0,66                     | 0,77 | 0,82   | 18,5    | 20,472   | 12,992    | 6309 Z-C3 | 6208 Z-C3 |
| 20             | 15    | 254/6T                   | 59,0                 | F                         | 5,5                     | 1,9                   | 2,2                             | 1,28        | 12             | 26                | 166            | 1,15 | 1755 | 91,0         | 91,0 | 91,0 | 0,67                     | 0,78 | 0,81   | 25,5    | 20,472   | 12,992    | 6309 Z-C3 | 6208 Z-C3 |
| <b>VI pole</b> |       |                          |                      |                           |                         |                       |                                 |             |                |                   |                |      |      |              |      |      |                          |      |        |         |          |           |           |           |
| 1              | 0,75  | 143/5T                   | 4,51                 | K                         | 5,9                     | 2,2                   | 2,9                             | 0,1296      | 19             | 42                | 38,1           | 1,15 | 1150 | 77,0         | 80,0 | 80,0 | 0,47                     | 0,60 | 0,69   | 1,71    | 11,969   | 8,268     | 6205 ZZ   | 6203 ZZ   |
| 1,5            | 1,1   | 182/4T                   | 6,64                 | K                         | 6,8                     | 2,0                   | 3,1                             | 0,3918      | 29             | 64                | 61,5           | 1,15 | 1170 | 81,5         | 84,0 | 84,0 | 0,49                     | 0,62 | 0,71   | 2,31    | 14,764   | 8,661     | 6206 ZZ   | 6205 ZZ   |
| 2              | 1,5   | 182/4T                   | 8,86                 | K                         | 6,9                     | 2,1                   | 3,1                             | 0,4786      | 24             | 53                | 71,0           | 1,15 | 1170 | 82,5         | 85,5 | 85,5 | 0,51                     | 0,64 | 0,72   | 3,06    | 15,551   | 9,449     | 6206 ZZ   | 6205 ZZ   |
| 3              | 2,2   | 213/5T                   | 13,2                 | J                         | 6,5                     | 2,3                   | 2,7                             | 0,9029      | 19             | 42                | 107            | 1,15 | 1180 | 84,0         | 85,5 | 86,5 | 0,52                     | 0,66 | 0,74   | 4,31    | 16,575   | 10,236    | 6208 ZZ   | 6206 ZZ   |
| 5              | 3,7   | 213/5T                   | 22,1                 | G                         | 5,5                     | 2,1                   | 2,4                             | 0,9006      | 23             | 51                | 109            | 1,15 | 1170 | 86,5         | 87,5 | 87,5 | 0,58                     | 0,70 | 0,77   | 6,89    | 16,575   | 10,236    | 6208 ZZ   | 6206 ZZ   |
| 7,5            | 5,5   | 254/6T                   | 33,1                 | G                         | 5,0                     | 2,0                   | 2,3                             | 1,50        | 30             | 66                | 157            | 1,15 | 1175 | 86,5         | 88,5 | 88,5 | 0,53                     | 0,65 | 0,72   | 10,8    | 20,472   | 12,992    | 6309 Z-C3 | 6208 Z-C3 |
| 10             | 7,5   | 254/6T                   | 43,9                 | G                         | 5,2                     | 2,1                   | 2,4                             | 2,00        | 28             | 62                | 184            | 1,15 | 1180 | 88,5         | 90,2 | 90,2 | 0,53                     | 0,66 | 0,73   | 14,3    | 20,472   | 12,992    | 6309 Z-C3 | 6208 Z-C3 |

1) Values for three-phase 60Hz motors;

2) To obtain nominal current (In) in 230V, just multiply the current value by 2.

## 12.2 General Purpose - ODP - NEMA Premium - Three Phase

| Output         | Frame | Full Load Torque (ft.lb) | Locked Rotor Current | Locked Rotor Torque Tl/Tn | Break-down Torque Tb/Tn | Inertia J (sq. ft.lb) | Allowable locked rotor time (s) | Weight (lb) | Service Factor | 460 V             |                |              |      |                          |      | C (in) | FC (in) | Bearings |      |      |        |        |           |           |
|----------------|-------|--------------------------|----------------------|---------------------------|-------------------------|-----------------------|---------------------------------|-------------|----------------|-------------------|----------------|--------------|------|--------------------------|------|--------|---------|----------|------|------|--------|--------|-----------|-----------|
|                |       |                          |                      |                           |                         |                       |                                 |             |                | Rated speed (rpm) | % of full load |              |      | Full load current In (A) |      |        |         |          |      |      |        |        |           |           |
|                |       |                          |                      |                           |                         |                       |                                 |             |                |                   | Efficiency     | Power Factor | 50   | 75                       | 100  |        |         | DE       | NDE  |      |        |        |           |           |
| <b>II pole</b> |       |                          |                      |                           |                         |                       |                                 |             |                |                   |                |              |      |                          |      |        |         |          |      |      |        |        |           |           |
| 1              | 0,75  | 143/5T                   | 1,48                 | L                         | 8,3                     | 2,1                   | 3,3                             | 0,0643      | 22             | 48                | 25,4           | 1,15         | 3510 | 74,0                     | 78,5 | 80,0   | 0,66    | 0,78     | 0,85 | 1,38 | 11,181 | 7,480  | 6205 ZZ   | 6203 ZZ   |
| 1,5            | 1,1   | 143/5T                   | 2,21                 | K                         | 8,6                     | 2,1                   | 3,3                             | 0,0835      | 19             | 42                | 29,3           | 1,15         | 3510 | 81,5                     | 84,0 | 84,0   | 0,73    | 0,83     | 0,89 | 1,85 | 11,181 | 7,480  | 6205 ZZ   | 6203 ZZ   |
| 2              | 1,5   | 143/5T                   | 2,95                 | K                         | 8,9                     | 2,2                   | 3,3                             | 0,1151      | 14             | 31                | 36,8           | 1,15         | 3510 | 84,0                     | 85,5 | 85,5   | 0,77    | 0,86     | 0,91 | 2,42 | 11,969 | 8,268  | 6205 ZZ   | 6203 ZZ   |
| 3              | 2,2   | 143/5T                   | 4,47                 | J                         | 8,0                     | 2,3                   | 3,0                             | 0,1279      | 9              | 20                | 39,9           | 1,15         | 3480 | 84,0                     | 85,5 | 85,5   | 0,76    | 0,86     | 0,90 | 3,59 | 12,362 | 8,661  | 6205 ZZ   | 6203 ZZ   |
| 5              | 3,7   | 182/4T                   | 7,38                 | J                         | 7,6                     | 1,9                   | 3,0                             | 0,1386      | 12             | 26                | 58,7           | 1,15         | 3510 | 85,5                     | 86,5 | 86,5   | 0,73    | 0,83     | 0,88 | 6,10 | 14,764 | 8,661  | 6206 ZZ   | 6205 ZZ   |
| 7,5            | 5,5   | 182/4T                   | 11,1                 | H                         | 7,4                     | 1,8                   | 2,9                             | 0,1818      | 10             | 22                | 69,9           | 1,15         | 3500 | 88,5                     | 88,5 | 88,5   | 0,76    | 0,85     | 0,90 | 8,67 | 15,157 | 9,055  | 6206 ZZ   | 6205 ZZ   |
| 10             | 7,5   | 213/5T                   | 14,7                 | H                         | 6,8                     | 2,0                   | 2,8                             | 0,4651      | 11             | 24                | 117            | 1,15         | 3535 | 88,5                     | 89,5 | 89,5   | 0,74    | 0,84     | 0,88 | 12,0 | 16,969 | 10,630 | 6208 ZZ   | 6206 ZZ   |
| 15             | 11    | 213/5T                   | 22,0                 | H                         | 6,9                     | 2,1                   | 2,8                             | 0,5512      | 8              | 18                | 131            | 1,15         | 3535 | 90,2                     | 90,2 | 90,2   | 0,77    | 0,86     | 0,89 | 17,2 | 17,756 | 11,417 | 6208 ZZ   | 6206 ZZ   |
| 20             | 15    | 254/6T                   | 29,4                 | G                         | 6,0                     | 1,8                   | 2,4                             | 0,7848      | 13             | 29                | 151            | 1,15         | 3525 | 90,2                     | 91,0 | 91,0   | 0,76    | 0,83     | 0,87 | 23,8 | 20,472 | 12,992 | 6309 Z-C3 | 6208 Z-C3 |
| 25             | 18,5  | 254/6T                   | 36,7                 | G                         | 6,3                     | 1,8                   | 2,9                             | 0,9155      | 9              | 20                | 174            | 1,15         | 3530 | 91,0                     | 91,7 | 91,7   | 0,73    | 0,83     | 0,87 | 29,1 | 20,472 | 12,992 | 6309 Z-C3 | 6208 Z-C3 |
| <b>IV pole</b> |       |                          |                      |                           |                         |                       |                                 |             |                |                   |                |              |      |                          |      |        |         |          |      |      |        |        |           |           |
| 1              | 0,75  | 143/5T                   | 2,94                 | L                         | 8,0                     | 2,9                   | 3,6                             | 0,1101      | 22             | 48                | 34,4           | 1,15         | 1760 | 81,5                     | 84,0 | 85,5   | 0,51    | 0,65     | 0,73 | 1,51 | 11,181 | 7,480  | 6205 ZZ   | 6203 ZZ   |
| 1,5            | 1,1   | 143/5T                   | 4,42                 | L                         | 8,7                     | 2,8                   | 3,3                             | 0,1426      | 15             | 33                | 41,9           | 1,15         | 1760 | 84,0                     | 86,5 | 86,5   | 0,56    | 0,69     | 0,77 | 2,07 | 12,362 | 8,661  | 6205 ZZ   | 6203 ZZ   |
| 2              | 1,5   | 143/5T                   | 5,96                 | K                         | 7,7                     | 2,6                   | 3,2                             | 0,1168      | 17             | 37                | 39,0           | 1,15         | 1740 | 85,5                     | 86,5 | 86,5   | 0,61    | 0,74     | 0,81 | 2,69 | 12,362 | 8,661  | 6205 ZZ   | 6203 ZZ   |
| 3              | 2,2   | 182/4T                   | 8,81                 | K                         | 8,4                     | 2,2                   | 3,3                             | 0,3092      | 15             | 33                | 65,9           | 1,15         | 1765 | 87,5                     | 88,5 | 89,5   | 0,60    | 0,73     | 0,80 | 3,86 | 15,157 | 9,055  | 6206 ZZ   | 6205 ZZ   |
| 5              | 3,7   | 182/4T                   | 14,7                 | J                         | 7,2                     | 2,0                   | 3,1                             | 0,4003      | 12             | 26                | 79,8           | 1,15         | 1760 | 88,5                     | 88,5 | 89,5   | 0,63    | 0,76     | 0,82 | 6,33 | 16,339 | 10,236 | 6206 ZZ   | 6205 ZZ   |
| 7,5            | 5,5   | 213/5T                   | 22,0                 | J                         | 7,3                     | 2,4                   | 3,2                             | 1,03        | 13             | 29                | 116            | 1,15         | 1770 | 89,5                     | 90,2 | 91,0   | 0,65    | 0,77     | 0,82 | 9,25 | 16,575 | 10,236 | 6208 ZZ   | 6206 ZZ   |
| 10             | 7,5   | 213/5T                   | 29,3                 | H                         | 7,0                     | 2,5                   | 3,5                             | 1,30        | 14             | 31                | 137            | 1,15         | 1770 | 90,2                     | 91,0 | 91,7   | 0,64    | 0,77     | 0,83 | 12,4 | 16,575 | 10,236 | 6208 ZZ   | 6206 ZZ   |
| 15             | 11    | 254/6T                   | 43,8                 | H                         | 6,7                     | 2,4                   | 3,0                             | 1,82        | 17             | 37                | 175            | 1,15         | 1775 | 91,7                     | 92,4 | 93,0   | 0,62    | 0,73     | 0,80 | 18,6 | 20,472 | 12,992 | 6309 Z-C3 | 6208 Z-C3 |
| 20             | 15    | 254/6T                   | 58,5                 | G                         | 6,3                     | 2,4                   | 2,9                             | 2,23        | 15             | 33                | 198            | 1,15         | 1770 | 92,4                     | 92,4 | 93,0   | 0,63    | 0,74     | 0,81 | 25,0 | 20,472 | 12,992 | 6309 Z-C3 | 6208 Z-C3 |
| <b>VI pole</b> |       |                          |                      |                           |                         |                       |                                 |             |                |                   |                |              |      |                          |      |        |         |          |      |      |        |        |           |           |
| 1              | 0,75  | 143/5T                   | 4,51                 | K                         | 6,1                     | 2,5                   | 3,0                             | 0,1419      | 24             | 53                | 35,3           | 1,15         | 1150 | 78,5                     | 81,5 | 82,5   | 0,47    | 0,60     | 0,69 | 1,65 | 11,181 | 7,480  | 6205 ZZ   | 6203 ZZ   |
| 1,5            | 1,1   | 182/4T                   | 6,67                 | J                         | 6,5                     | 2,0                   | 3,1                             | 0,2178      | 46             | 101               | 56,0           | 1,15         | 1165 | 84,0                     | 85,5 | 86,5   | 0,51    | 0,63     | 0,71 | 2,25 | 13,976 | 7,874  | 6206 ZZ   | 6205 ZZ   |
| 2              | 1,5   | 182/4T                   | 8,89                 | J                         | 6,6                     | 2,0                   | 3,0                             | 0,2800      | 33             | 73                | 66,1           | 1,15         | 1165 | 85,5                     | 86,5 | 87,5   | 0,53    | 0,66     | 0,73 | 2,95 | 14,764 | 8,661  | 6206 ZZ   | 6205 ZZ   |
| 3              | 2,2   | 213/5T                   | 13,2                 | H                         | 5,9                     | 2,1                   | 2,6                             | 0,8104      | 39             | 86                | 98,3           | 1,15         | 1175 | 86,5                     | 87,5 | 88,5   | 0,56    | 0,68     | 0,75 | 4,16 | 16,575 | 10,236 | 6208 ZZ   | 6206 ZZ   |
| 5              | 3,7   | 213/5T                   | 22,0                 | H                         | 5,9                     | 2,2                   | 2,5                             | 1,08        | 29             | 64                | 118            | 1,15         | 1175 | 88,5                     | 89,5 | 89,5   | 0,58    | 0,70     | 0,77 | 6,74 | 16,969 | 10,630 | 6208 ZZ   | 6206 ZZ   |
| 7,5            | 5,5   | 254/6T                   | 33,1                 | F                         | 5,1                     | 2,0                   | 2,3                             | 2,00        | 37             | 81                | 187            | 1,15         | 1175 | 88,5                     | 90,2 | 90,2   | 0,56    | 0,68     | 0,75 | 10,2 | 20,472 | 12,992 | 6309 Z-C3 | 6208 Z-C3 |
| 10             | 7,5   | 254/6T                   | 43,9                 | G                         | 5,3                     | 2,1                   | 2,3                             | 2,50        | 34             | 75                | 209            | 1,15         | 1180 | 91,0                     | 91,7 | 91,7   | 0,56    | 0,68     | 0,74 | 13,9 | 20,472 | 12,992 | 6309 Z-C3 | 6208 Z-C3 |

1) Values for three-phase 60Hz motors;

2) To obtain nominal current (In) in 230V. just multiply the current value by 2.

### 12.3 General Purpose - TEFC - High Efficiency - Three Phase

| Output                    | Frame | Full Load Torque (ft.lb) | Locked Rotor Current |       | Locked Rotor Torque Tl/Tn |       | Break-down Torque Tb/Tn |        | Inertia J (sq. ft.lb) | Allowable locked rotor time (s) | Weight (lb) | Service Factor | 460 V      |      |      |                          |        |         | C (in)   | FC (in) | Bearings |        |           |           |
|---------------------------|-------|--------------------------|----------------------|-------|---------------------------|-------|-------------------------|--------|-----------------------|---------------------------------|-------------|----------------|------------|------|------|--------------------------|--------|---------|----------|---------|----------|--------|-----------|-----------|
|                           |       |                          | Code                 | II/In | Tl/Tn                     | Tb/Tn | % of full load          |        |                       |                                 |             |                | Efficiency |      |      | Power Factor             |        |         |          |         |          |        |           |           |
|                           |       |                          | HP                   | kW    | Hot                       | Cold  | (rpm)                   | 50     | 75                    | 100                             | 50          | 75             | 100        | DE   | NDE  | Full load current In (A) | C (in) | FC (in) | Bearings |         |          |        |           |           |
| <b>II pole</b>            |       |                          |                      |       |                           |       |                         |        |                       |                                 |             |                |            |      |      |                          |        |         |          |         |          |        |           |           |
| 1                         | 0,75  | 143/5T                   | 1,48                 | K     | 7,9                       | 2,3   | 3,3                     | 0,0275 | 22                    | 48                              | 26,2        | 1,15           | 3510       | 70,0 | 75,5 | 77,0                     | 0,69   | 0,80    | 0,86     | 1,42    | 13,189   | 7,480  | 6205 ZZ   | 6203 ZZ   |
| 1,5                       | 1,1   | 143/5T                   | 2,23                 | K     | 8,1                       | 2,7   | 3,0                     | 0,0358 | 17                    | 37                              | 29,5        | 1,15           | 3480       | 77,0 | 81,5 | 82,5                     | 0,72   | 0,83    | 0,88     | 1,90    | 13,189   | 7,480  | 6205 ZZ   | 6203 ZZ   |
| 2                         | 1,5   | 143/5T                   | 2,96                 | K     | 8,5                       | 2,8   | 3,5                     | 0,0465 | 14                    | 31                              | 35,7        | 1,15           | 3500       | 82,5 | 84,0 | 84,0                     | 0,71   | 0,82    | 0,88     | 2,55    | 13,583   | 7,874  | 6205 ZZ   | 6203 ZZ   |
| 3                         | 2,2   | 182/4T                   | 4,43                 | K     | 8,3                       | 2,3   | 3,5                     | 0,1391 | 27                    | 59                              | 59,5        | 1,15           | 3510       | 82,5 | 85,5 | 85,5                     | 0,69   | 0,80    | 0,85     | 3,80    | 16,339   | 8,661  | 6206 ZZ   | 6205 ZZ   |
| 5                         | 3,7   | 182/4T                   | 7,41                 | H     | 7,4                       | 2,1   | 3,4                     | 0,1739 | 16                    | 35                              | 68,6        | 1,15           | 3495       | 86,5 | 87,5 | 87,5                     | 0,74   | 0,84    | 0,89     | 5,96    | 16,732   | 9,055  | 6206 ZZ   | 6205 ZZ   |
| 7,5                       | 5,5   | 213/5T                   | 11,0                 | H     | 7,0                       | 2,4   | 3,1                     | 0,4665 | 13                    | 29                              | 118         | 1,15           | 3525       | 86,5 | 88,5 | 88,5                     | 0,75   | 0,84    | 0,89     | 8,76    | 19,291   | 10,630 | 6208 ZZ   | 6206 ZZ   |
| 10                        | 7,5   | 213/5T                   | 14,7                 | G     | 6,7                       | 2,2   | 2,8                     | 0,5496 | 10                    | 22                              | 133         | 1,15           | 3520       | 88,5 | 89,5 | 89,5                     | 0,75   | 0,84    | 0,89     | 11,8    | 20,079   | 11,417 | 6208 ZZ   | 6206 ZZ   |
| 15                        | 11    | 254/6T                   | 22,1                 | H     | 6,6                       | 1,9   | 2,8                     | 0,7050 | 12                    | 26                              | 156         | 1,15           | 3520       | 87,5 | 89,5 | 90,2                     | 0,68   | 0,79    | 0,85     | 18,0    | 22,559   | 12,992 | 6309 Z-C3 | 6208 Z-C3 |
| 20                        | 15    | 254/6T                   | 29,5                 | G     | 6,3                       | 1,9   | 2,6                     | 1,05   | 12                    | 26                              | 193         | 1,15           | 3515       | 90,2 | 91,0 | 90,2                     | 0,78   | 0,86    | 0,89     | 23,5    | 22,559   | 12,992 | 6309 Z-C3 | 6208 Z-C3 |
| 25                        | 18,5  | 254/6T                   | 36,7                 | J     | 8,3                       | 2,4   | 3,4                     | 1,31   | 8                     | 18                              | 221         | 1,15           | 3530       | 91,0 | 91,7 | 91,0                     | 0,77   | 0,85    | 0,89     | 28,7    | 23,346   | 13,780 | 6309 Z-C3 | 6208 Z-C3 |
| <b>High-Output Design</b> |       |                          |                      |       |                           |       |                         |        |                       |                                 |             |                |            |      |      |                          |        |         |          |         |          |        |           |           |
| 3                         | 2,2   | 143/5T                   | 4,47                 | J     | 8,4                       | 2,7   | 3,3                     | 0,1407 | 9                     | 20                              | 44,1        | 1,15           | 3480       | 84,0 | 85,5 | 85,5                     | 0,78   | 0,87    | 0,91     | 3,55    | 14,37    | 8,661  | 6205 ZZ   | 6203 ZZ   |
| 7,5                       | 5,5   | 182/4T                   | 11,2                 | J     | 8,0                       | 2,7   | 3,6                     | 0,1913 | 19                    | 42                              | 79,4        | 1,15           | 3480       | 88,5 | 89,5 | 88,5                     | 0,77   | 0,86    | 0,90     | 8,67    | 17,126   | 9,449  | 6206 ZZ   | 6205 ZZ   |
| 15                        | 11    | 213/5T                   | 22,1                 | J     | 8,2                       | 2,8   | 3,3                     | 0,6341 | 11                    | 24                              | 154         | 1,15           | 3520       | 90,2 | 91,0 | 90,2                     | 0,76   | 0,85    | 0,89     | 17,2    | 21,654   | 12,992 | 6208 ZZ   | 6206 ZZ   |
| <b>IV pole</b>            |       |                          |                      |       |                           |       |                         |        |                       |                                 |             |                |            |      |      |                          |        |         |          |         |          |        |           |           |
| 1                         | 0,75  | 143/5T                   | 2,94                 | L     | 7,6                       | 2,9   | 3,5                     | 0,0973 | 18                    | 40                              | 32,2        | 1,15           | 1760       | 78,5 | 82,5 | 82,5                     | 0,50   | 0,64    | 0,73     | 1,56    | 13,189   | 7,480  | 6205 ZZ   | 6203 ZZ   |
| 1,5                       | 1,1   | 143/5T                   | 4,42                 | K     | 7,8                       | 2,7   | 3,4                     | 0,1232 | 13                    | 29                              | 37,9        | 1,15           | 1760       | 81,5 | 84,0 | 84,0                     | 0,53   | 0,67    | 0,76     | 2,16    | 13,583   | 7,874  | 6205 ZZ   | 6203 ZZ   |
| 2                         | 1,5   | 143/5T                   | 5,90                 | K     | 7,5                       | 2,6   | 3,3                     | 0,1419 | 10                    | 22                              | 42,3        | 1,15           | 1755       | 81,5 | 84,0 | 84,0                     | 0,53   | 0,67    | 0,76     | 2,95    | 14,370   | 8,661  | 6205 ZZ   | 6203 ZZ   |
| 3                         | 2,2   | 182/4T                   | 8,83                 | K     | 7,7                       | 2,4   | 3,5                     | 0,2935 | 16                    | 35                              | 63,9        | 1,15           | 1760       | 85,5 | 87,5 | 87,5                     | 0,58   | 0,71    | 0,78     | 4,05    | 16,339   | 8,661  | 6206 ZZ   | 6205 ZZ   |
| 5                         | 3,7   | 182/4T                   | 14,8                 | J     | 7,2                       | 2,0   | 3,0                     | 0,3695 | 8                     | 18                              | 76,5        | 1,15           | 1750       | 86,5 | 87,5 | 87,5                     | 0,61   | 0,74    | 0,81     | 6,55    | 17,913   | 10,236 | 6206 ZZ   | 6205 ZZ   |
| 7,5                       | 5,5   | 213/5T                   | 22,0                 | H     | 7,1                       | 2,3   | 2,9                     | 1,07   | 11                    | 24                              | 122         | 1,15           | 1765       | 88,5 | 89,5 | 89,5                     | 0,67   | 0,79    | 0,85     | 9,07    | 19,291   | 10,630 | 6208 ZZ   | 6206 ZZ   |
| 10                        | 7,5   | 213/5T                   | 29,5                 | H     | 6,8                       | 2,1   | 2,6                     | 1,29   | 8                     | 18                              | 140         | 1,15           | 1755       | 89,5 | 89,5 | 89,5                     | 0,72   | 0,82    | 0,87     | 12,1    | 20,472   | 11,811 | 6208 ZZ   | 6206 ZZ   |
| 15                        | 11    | 254/6T                   | 44,2                 | H     | 6,4                       | 2,2   | 2,8                     | 1,65   | 11                    | 24                              | 169         | 1,15           | 1760       | 89,5 | 90,2 | 91,0                     | 0,63   | 0,75    | 0,81     | 18,7    | 22,559   | 12,992 | 6309 Z-C3 | 6208 Z-C3 |
| 20                        | 15    | 254/6T                   | 58,9                 | G     | 5,9                       | 2,1   | 2,7                     | 2,15   | 12                    | 26                              | 197         | 1,15           | 1760       | 91,0 | 91,0 | 91,0                     | 0,67   | 0,78    | 0,83     | 24,9    | 22,559   | 12,992 | 6309 Z-C3 | 6208 Z-C3 |
| <b>VI pole</b>            |       |                          |                      |       |                           |       |                         |        |                       |                                 |             |                |            |      |      |                          |        |         |          |         |          |        |           |           |
| 1                         | 0,75  | 143/5T                   | 4,52                 | K     | 6,3                       | 2,7   | 3,2                     | 0,1037 | 31                    | 68                              | 35,9        | 1,15           | 1145       | 77,0 | 80,0 | 80,0                     | 0,49   | 0,62    | 0,71     | 1,66    | 13,189   | 7,480  | 6205 ZZ   | 6203 ZZ   |
| 1,5                       | 1,1   | 182/4T                   | 6,64                 | K     | 6,9                       | 2,1   | 3,2                     | 0,4786 | 32                    | 70                              | 71,0        | 1,15           | 1170       | 81,5 | 84,0 | 85,5                     | 0,50   | 0,62    | 0,71     | 2,27    | 17,126   | 9,449  | 6206 ZZ   | 6205 ZZ   |
| 2                         | 1,5   | 182/4T                   | 8,86                 | M     | 8,4                       | 2,6   | 3,7                     | 0,5657 | 20                    | 44                              | 80,5        | 1,15           | 1170       | 82,5 | 85,5 | 86,5                     | 0,47   | 0,60    | 0,69     | 3,15    | 17,913   | 10,236 | 6206 ZZ   | 6205 ZZ   |
| 3                         | 2,2   | 213/5T                   | 13,2                 | H     | 6,2                       | 2,3   | 2,8                     | 0,8104 | 36                    | 79                              | 101         | 1,15           | 1175       | 85,5 | 87,5 | 87,5                     | 0,53   | 0,66    | 0,74     | 4,26    | 18,898   | 10,236 | 6208 ZZ   | 6206 ZZ   |
| 5                         | 3,7   | 213/5T                   | 22,0                 | J     | 6,4                       | 2,5   | 2,8                     | 1,08   | 20                    | 44                              | 122         | 1,15           | 1175       | 86,5 | 87,5 | 87,5                     | 0,55   | 0,68    | 0,75     | 7,08    | 19,291   | 10,630 | 6208 ZZ   | 6206 ZZ   |
| 7,5                       | 5,5   | 254/6T                   | 33,1                 | G     | 5,5                       | 2,2   | 2,4                     | 1,84   | 27                    | 59                              | 179         | 1,15           | 1175       | 87,5 | 89,5 | 89,5                     | 0,55   | 0,67    | 0,74     | 10,4    | 22,559   | 12,992 | 6309 Z-C3 | 6208 Z-C3 |
| 10                        | 7,5   | 254/6T                   | 44,1                 | G     | 5,5                       | 2,2   | 2,4                     | 2,17   | 20                    | 44                              | 196         | 1,15           | 1175       | 88,5 | 89,5 | 89,5                     | 0,56   | 0,68    | 0,75     | 14,0    | 22,559   | 12,992 | 6309 Z-C3 | 6208 Z-C3 |

1) Values for three-phase 60Hz motors;

2) To obtain nominal current (In) in 230V, just multiply the current value by 2.

**12.4 General Purpose - TEFC - NEMA Premium - Three Phase**

| Output                    | Frame | Full Load Torque (ft.lb) | Locked Rotor Current | Locked Rotor Torque Tl/Tn | Break-down Torque Tb/Tn | Inertia J (sq. ft.lb) | Allowable locked rotor time (s) | Weight (lb) | Service Factor | 460 V             |                |              |           |                          |      | C (in) | FC (in) | Bearings |      |      |        |        |           |           |
|---------------------------|-------|--------------------------|----------------------|---------------------------|-------------------------|-----------------------|---------------------------------|-------------|----------------|-------------------|----------------|--------------|-----------|--------------------------|------|--------|---------|----------|------|------|--------|--------|-----------|-----------|
|                           |       |                          |                      |                           |                         |                       |                                 |             |                | Rated speed (rpm) | % of full load |              |           | Full load current In (A) |      |        |         |          |      |      |        |        |           |           |
|                           |       |                          |                      |                           |                         |                       |                                 |             |                |                   | Efficiency     | Power Factor | 50 75 100 | 50 75 100                | DE   |        |         | NDE      |      |      |        |        |           |           |
| <b>II pole</b>            |       |                          |                      |                           |                         |                       |                                 |             |                |                   |                |              |           |                          |      |        |         |          |      |      |        |        |           |           |
| 1                         | 0,75  | 143/5T                   | 1,48                 | K                         | 7,8                     | 2,0                   | 3,0                             | 0,0643      | 22             | 48                | 26,2           | 1,15         | 3510      | 72,0                     | 77,0 | 78,5   | 0,65    | 0,76     | 0,83 | 1,44 | 13,189 | 7,480  | 6205 ZZ   | 6203 ZZ   |
| 1,5                       | 1,1   | 143/5T                   | 2,21                 | L                         | 9,1                     | 2,3                   | 3,0                             | 0,1023      | 17             | 37                | 34,2           | 1,15         | 3520      | 80,0                     | 82,5 | 84,0   | 0,71    | 0,82     | 0,88 | 1,87 | 13,189 | 7,480  | 6205 ZZ   | 6203 ZZ   |
| 2                         | 1,5   | 143/5T                   | 2,94                 | L                         | 9,9                     | 2,5                   | 3,0                             | 0,1279      | 13             | 29                | 40,1           | 1,15         | 3520      | 82,5                     | 85,5 | 85,5   | 0,73    | 0,83     | 0,89 | 2,47 | 13,976 | 8,268  | 6205 ZZ   | 6203 ZZ   |
| 3                         | 2,2   | 182/4T                   | 4,42                 | K                         | 8,8                     | 2,2                   | 3,0                             | 0,1564      | 22             | 48                | 63,5           | 1,15         | 3515      | 84,0                     | 86,5 | 86,5   | 0,71    | 0,82     | 0,87 | 3,67 | 16,339 | 8,661  | 6206 ZZ   | 6205 ZZ   |
| 5                         | 3,7   | 182/4T                   | 7,40                 | J                         | 7,8                     | 2,2                   | 3,0                             | 0,2079      | 17             | 37                | 78,5           | 1,15         | 3500      | 87,5                     | 88,5 | 88,5   | 0,76    | 0,85     | 0,89 | 5,90 | 17,913 | 10,236 | 6206 ZZ   | 6205 ZZ   |
| 7,5                       | 5,5   | 213/5T                   | 11,0                 | H                         | 7,6                     | 2,6                   | 3,0                             | 0,5496      | 15             | 33                | 133            | 1,15         | 3530      | 87,5                     | 88,5 | 89,5   | 0,76    | 0,85     | 0,89 | 8,67 | 20,079 | 11,417 | 6208 ZZ   | 6206 ZZ   |
| 10                        | 7,5   | 213/5T                   | 14,7                 | H                         | 7,5                     | 2,6                   | 3,0                             | 0,7188      | 12             | 26                | 161            | 1,15         | 3530      | 89,5                     | 90,2 | 90,2   | 0,80    | 0,88     | 0,91 | 11,5 | 21,654 | 12,992 | 6208 ZZ   | 6206 ZZ   |
| 15                        | 11    | 254/6T                   | 22,0                 | H                         | 7,0                     | 2,0                   | 3,0                             | 0,8718      | 14             | 31                | 175            | 1,15         | 3525      | 89,5                     | 91,0 | 91,0   | 0,73    | 0,83     | 0,87 | 17,4 | 22,559 | 12,992 | 6309 Z-C3 | 6208 Z-C3 |
| 20                        | 15    | 254/6T                   | 29,5                 | G                         | 6,6                     | 2,0                   | 2,9                             | 1,22        | 12             | 26                | 211            | 1,15         | 3515      | 90,0                     | 91,0 | 91,0   | 0,81    | 0,88     | 0,91 | 22,7 | 23,346 | 13,780 | 6309 Z-C3 | 6208 Z-C3 |
| 25                        | 18,5  | 254/6T                   | 36,7                 | J                         | 8,3                     | 2,4                   | 3,4                             | 1,31        | 8              | 18                | 221            | 1,15         | 3530      | 91,0                     | 91,7 | 91,7   | 0,77    | 0,85     | 0,89 | 28,5 | 23,346 | 13,780 | 6309 Z-C3 | 6208 Z-C3 |
| <b>High-Output Design</b> |       |                          |                      |                           |                         |                       |                                 |             |                |                   |                |              |           |                          |      |        |         |          |      |      |        |        |           |           |
| 3                         | 2,2   | 143/5T                   | 4,44                 | K                         | 9,5                     | 3,0                   | 3,8                             | 0,1663      | 10             | 22                | 48,1           | 1,15         | 3500      | 84,0                     | 86,5 | 86,5   | 0,78    | 0,87     | 0,91 | 3,51 | 15,157 | 9,449  | 6205 ZZ   | 6203 ZZ   |
| 7,5                       | 5,5   | 182/4T                   | 11,2                 | J                         | 8,0                     | 2,7                   | 3,6                             | 0,1913      | 19             | 42                | 79,4           | 1,15         | 3480      | 88,5                     | 89,5 | 89,5   | 0,77    | 0,86     | 0,90 | 8,57 | 17,126 | 9,449  | 6206 ZZ   | 6205 ZZ   |
| 15                        | 11    | 213/5T                   | 22,1                 | J                         | 8,2                     | 2,8                   | 3,3                             | 0,6341      | 11             | 24                | 154            | 1,15         | 3520      | 90,2                     | 91,0 | 91,0   | 0,76    | 0,85     | 0,89 | 17,0 | 21,654 | 12,992 | 6208 ZZ   | 6206 ZZ   |
| <b>IV pole</b>            |       |                          |                      |                           |                         |                       |                                 |             |                |                   |                |              |           |                          |      |        |         |          |      |      |        |        |           |           |
| 1                         | 0,75  | 143/5T                   | 2,94                 | M                         | 8,6                     | 2,8                   | 3,0                             | 0,1232      | 19             | 42                | 37,9           | 1,15         | 1765      | 82,5                     | 84,0 | 85,5   | 0,52    | 0,66     | 0,75 | 1,47 | 13,583 | 7,874  | 6205 ZZ   | 6203 ZZ   |
| 1,5                       | 1,1   | 143/5T                   | 4,44                 | K                         | 8,2                     | 2,7                   | 3,0                             | 0,1101      | 21             | 46                | 37,9           | 1,15         | 1750      | 85,5                     | 86,5 | 86,5   | 0,59    | 0,72     | 0,79 | 2,02 | 13,583 | 7,874  | 6205 ZZ   | 6203 ZZ   |
| 2                         | 1,5   | 143/5T                   | 5,94                 | K                         | 8,2                     | 2,7                   | 3,0                             | 0,1296      | 15             | 33                | 42,3           | 1,15         | 1745      | 85,5                     | 87,5 | 86,5   | 0,60    | 0,73     | 0,80 | 2,72 | 13,976 | 8,268  | 6205 ZZ   | 6203 ZZ   |
| 3                         | 2,2   | 182/4T                   | 8,81                 | K                         | 8,8                     | 2,2                   | 3,0                             | 0,4017      | 18             | 40                | 80,3           | 1,15         | 1765      | 87,5                     | 88,5 | 89,5   | 0,61    | 0,74     | 0,81 | 3,81 | 17,913 | 10,236 | 6206 ZZ   | 6205 ZZ   |
| 5                         | 3,7   | 182/4T                   | 14,8                 | J                         | 7,0                     | 2,2                   | 3,0                             | 0,3080      | 16             | 35                | 71,4           | 1,15         | 1750      | 88,5                     | 89,5 | 89,5   | 0,60    | 0,73     | 0,80 | 6,49 | 17,913 | 10,236 | 6206 ZZ   | 6205 ZZ   |
| 7,5                       | 5,5   | 213/5T                   | 22,0                 | H                         | 7,3                     | 2,6                   | 3,0                             | 0,9380      | 22             | 48                | 120            | 1,15         | 1770      | 90,2                     | 91,0 | 91,7   | 0,64    | 0,76     | 0,82 | 9,07 | 18,898 | 10,236 | 6208 ZZ   | 6206 ZZ   |
| 10                        | 7,5   | 213/5T                   | 29,4                 | H                         | 7,0                     | 2,5                   | 3,0                             | 1,07        | 15             | 33                | 130            | 1,15         | 1760      | 91,0                     | 91,0 | 91,7   | 0,67    | 0,78     | 0,84 | 12,2 | 19,291 | 10,630 | 6208 ZZ   | 6206 ZZ   |
| 15                        | 11    | 254/6T                   | 43,9                 | H                         | 6,6                     | 2,5                   | 3,0                             | 2,15        | 19             | 42                | 197            | 1,15         | 1770      | 91,0                     | 92,4 | 92,4   | 0,64    | 0,76     | 0,82 | 18,2 | 22,559 | 12,992 | 6309 Z-C3 | 6208 Z-C3 |
| 20                        | 15    | 254/6T                   | 58,7                 | H                         | 6,7                     | 2,7                   | 3,0                             | 2,64        | 16             | 35                | 227            | 1,15         | 1765      | 91,7                     | 92,4 | 93,0   | 0,66    | 0,77     | 0,82 | 24,7 | 23,346 | 13,780 | 6309 Z-C3 | 6208 Z-C3 |
| <b>VI pole</b>            |       |                          |                      |                           |                         |                       |                                 |             |                |                   |                |              |           |                          |      |        |         |          |      |      |        |        |           |           |
| 1                         | 0,75  | 143/5T                   | 4,52                 | J                         | 5,8                     | 2,3                   | 2,8                             | 0,1597      | 31             | 68                | 38,6           | 1,15         | 1145      | 80,0                     | 82,5 | 82,5   | 0,50    | 0,63     | 0,72 | 1,58 | 13,583 | 7,874  | 6205 ZZ   | 6203 ZZ   |
| 1,5                       | 1,1   | 182/4T                   | 6,64                 | K                         | 6,9                     | 2,4                   | 3,4                             | 0,2800      | 55             | 121               | 65,9           | 1,15         | 1170      | 84,0                     | 86,5 | 87,5   | 0,50    | 0,63     | 0,71 | 2,22 | 16,339 | 8,661  | 6206 ZZ   | 6205 ZZ   |
| 2                         | 1,5   | 182/4T                   | 8,86                 | K                         | 7,5                     | 2,6                   | 3,7                             | 0,3424      | 44             | 97                | 76,1           | 1,15         | 1170      | 84,0                     | 86,5 | 88,5   | 0,50    | 0,62     | 0,71 | 3,00 | 17,126 | 9,449  | 6206 ZZ   | 6205 ZZ   |
| 3                         | 2,2   | 213/5T                   | 13,2                 | H                         | 6,4                     | 2,3                   | 2,9                             | 1,08        | 46             | 101               | 130            | 1,15         | 1175      | 85,5                     | 88,5 | 89,5   | 0,55    | 0,67     | 0,74 | 4,17 | 19,291 | 10,630 | 6208 ZZ   | 6206 ZZ   |
| 5                         | 3,7   | 213/5T                   | 22,0                 | H                         | 6,0                     | 2,2                   | 2,5                             | 1,26        | 30             | 66                | 144            | 1,15         | 1175      | 87,5                     | 88,5 | 89,5   | 0,59    | 0,71     | 0,77 | 6,74 | 20,079 | 11,417 | 6208 ZZ   | 6206 ZZ   |
| 7,5                       | 5,5   | 254/6T                   | 33,1                 | G                         | 5,4                     | 2,0                   | 2,3                             | 2,34        | 42             | 92                | 204            | 1,15         | 1175      | 89,5                     | 89,5 | 91,0   | 0,58    | 0,70     | 0,76 | 9,98 | 22,559 | 12,992 | 6309 Z-C3 | 6208 Z-C3 |
| 10                        | 7,5   | 254/6T                   | 44,1                 | G                         | 5,4                     | 2,1                   | 2,3                             | 2,83        | 30             | 66                | 234            | 1,15         | 1175      | 90,2                     | 91,0 | 91,0   | 0,57    | 0,69     | 0,75 | 13,8 | 23,346 | 13,780 | 6309 Z-C3 | 6208 Z-C3 |

1) Values for three-phase 60Hz motors;

2) To obtain nominal current (In) in 230V. just multiply the current value by 2.

## 12.5 Jet Pump - JM - ODP - High Efficiency - Three Phase

| Output         | Frame | Full Load Torque (ft.lb) | Locked Rotor Current | Locked Rotor Torque Tl/Tn | Break-down Torque Tb/Tn | Inertia J (sq. ft.lb) | Allowable locked rotor time (s) | Weight (lb) | Service Factor | 460 V             |                |      |      |                          |      | C (in) | FC (in) | Bearings |      |      |        |        |           |           |
|----------------|-------|--------------------------|----------------------|---------------------------|-------------------------|-----------------------|---------------------------------|-------------|----------------|-------------------|----------------|------|------|--------------------------|------|--------|---------|----------|------|------|--------|--------|-----------|-----------|
|                |       |                          |                      |                           |                         |                       |                                 |             |                | Rated speed (rpm) | % of full load |      |      | Full load current in (A) |      |        |         |          |      |      |        |        |           |           |
| HP             | kW    | Code                     | II/In                | Hot                       | Cold                    | Efficiency            | Power Factor                    | 50          | 75             | 100               | 50             | 75   | 100  | DE                       | NDE  |        |         |          |      |      |        |        |           |           |
| <b>II pole</b> |       |                          |                      |                           |                         |                       |                                 |             |                |                   |                |      |      |                          |      |        |         |          |      |      |        |        |           |           |
| 1              | 0,75  | 1435JM                   | 1,48                 | K                         | 7,5                     | 2,4                   | 3,2                             | 0,0278      | 27             | 59                | 25,4           | 1,15 | 3490 | 77,0                     | 80,0 | 80,0   | 0,69    | 0,80     | 0,87 | 1,35 | 13,701 | 7,874  | 6206 ZZ   | 6203 ZZ   |
| 1,5            | 1,1   | 1435JM                   | 2,22                 | J                         | 7,8                     | 2,4                   | 3,2                             | 0,0358      | 22             | 48                | 29,3           | 1,15 | 3495 | 81,5                     | 82,5 | 82,5   | 0,73    | 0,84     | 0,89 | 1,88 | 13,701 | 7,874  | 6206 ZZ   | 6203 ZZ   |
| 2              | 1,5   | 1435JM                   | 2,96                 | K                         | 8,0                     | 2,5                   | 3,4                             | 0,0439      | 17             | 37                | 34,0           | 1,15 | 3500 | 82,5                     | 84,0 | 84,0   | 0,74    | 0,84     | 0,89 | 2,52 | 13,701 | 7,874  | 6206 ZZ   | 6203 ZZ   |
| 3              | 2,2   | 1435JM                   | 4,47                 | J                         | 7,8                     | 2,5                   | 3,1                             | 0,0496      | 12             | 26                | 37,0           | 1,15 | 3475 | 84,0                     | 84,0 | 84,0   | 0,73    | 0,84     | 0,89 | 3,69 | 14,094 | 8,268  | 6206 ZZ   | 6203 ZZ   |
| 5              | 3,7   | 1824JM                   | 7,38                 | H                         | 7,0                     | 1,8                   | 2,9                             | 0,1217      | 15             | 33                | 53,4           | 1,15 | 3510 | 85,5                     | 86,5 | 85,5   | 0,71    | 0,82     | 0,87 | 6,24 | 15,472 | 7,874  | 6207 ZZ   | 6205 ZZ   |
| 7,5            | 5,5   | 1824JM                   | 11,1                 | H                         | 7,0                     | 1,8                   | 2,8                             | 0,1559      | 8              | 18                | 62,8           | 1,15 | 3500 | 87,5                     | 88,5 | 87,5   | 0,74    | 0,84     | 0,89 | 8,86 | 16,260 | 8,661  | 6207 ZZ   | 6205 ZZ   |
| 10             | 7,5   | 2135JM                   | 14,7                 | G                         | 6,4                     | 1,8                   | 2,6                             | 0,3816      | 8              | 18                | 103            | 1,15 | 3530 | 87,5                     | 88,5 | 88,5   | 0,72    | 0,83     | 0,87 | 12,2 | 17,717 | 10,236 | 6209 ZZ   | 6206 ZZ   |
| 15             | 11    | 2135JM                   | 22,0                 | G                         | 6,5                     | 1,9                   | 2,6                             | 0,4651      | 6              | 13                | 117            | 1,15 | 3525 | 88,5                     | 89,5 | 89,5   | 0,73    | 0,83     | 0,88 | 17,5 | 18,110 | 10,630 | 6209 ZZ   | 6206 ZZ   |
| 20             | 15    | 2546JM                   | 29,4                 | G                         | 6,0                     | 1,8                   | 2,4                             | 0,6974      | 9              | 20                | 151            | 1,15 | 3520 | 88,5                     | 89,5 | 90,2   | 0,75    | 0,84     | 0,88 | 23,7 | 21,969 | 12,992 | 6309 Z-C3 | 6208 Z-C3 |
| 25             | 18,5  | 2546JM                   | 36,7                 | G                         | 6,2                     | 1,8                   | 2,8                             | 0,8718      | 9              | 20                | 169            | 1,15 | 3530 | 90,2                     | 91,0 | 91,0   | 0,75    | 0,84     | 0,88 | 29,0 | 21,969 | 12,992 | 6309 Z-C3 | 6208 Z-C3 |
| <b>IV pole</b> |       |                          |                      |                           |                         |                       |                                 |             |                |                   |                |      |      |                          |      |        |         |          |      |      |        |        |           |           |
| 1              | 0,75  | 1435JM                   | 2,94                 | L                         | 7,4                     | 2,8                   | 3,3                             | 0,0907      | 0              | 0                 | 30,0           | 1,15 | 1760 | 77,0                     | 81,5 | 82,5   | 0,46    | 0,60     | 0,70 | 1,63 | 13,701 | 7,874  | 6206 ZZ   | 6203 ZZ   |
| 1,5            | 1,1   | 1435JM                   | 4,43                 | K                         | 7,6                     | 2,7                   | 3,5                             | 0,1168      | 12             | 26                | 35,9           | 1,15 | 1755 | 80,0                     | 84,0 | 84,0   | 0,52    | 0,65     | 0,75 | 2,19 | 14,094 | 8,268  | 6206 ZZ   | 6203 ZZ   |
| 2              | 1,5   | 1435JM                   | 5,94                 | K                         | 7,4                     | 2,6                   | 3,1                             | 0,1296      | 10             | 22                | 39,0           | 1,15 | 1745 | 81,5                     | 84,0 | 84,0   | 0,55    | 0,69     | 0,77 | 2,91 | 14,488 | 8,661  | 6206 ZZ   | 6203 ZZ   |
| 3              | 2,2   | 1824JM                   | 8,81                 | J                         | 6,8                     | 2,2                   | 2,9                             | 0,2164      | 0              | 0                 | 50,7           | 1,15 | 1765 | 85,5                     | 86,5 | 86,5   | 0,59    | 0,72     | 0,79 | 4,04 | 15,472 | 7,874  | 6207 ZZ   | 6205 ZZ   |
| 5              | 3,7   | 1824JM                   | 14,8                 | J                         | 7,0                     | 2,0                   | 2,8                             | 0,3080      | 9              | 20                | 66,4           | 1,15 | 1750 | 86,5                     | 87,5 | 87,5   | 0,62    | 0,75     | 0,82 | 6,47 | 16,654 | 9,055  | 6207 ZZ   | 6205 ZZ   |
| 7,5            | 5,5   | 2135JM                   | 22,1                 | H                         | 6,5                     | 2,0                   | 2,6                             | 0,8040      | 10             | 22                | 101            | 1,15 | 1760 | 87,5                     | 88,5 | 88,5   | 0,67    | 0,79     | 0,84 | 9,29 | 17,717 | 10,236 | 6209 ZZ   | 6206 ZZ   |
| 10             | 7,5   | 2135JM                   | 29,4                 | H                         | 6,5                     | 2,1                   | 2,7                             | 1,03        | 8              | 18                | 116            | 1,15 | 1760 | 89,5                     | 90,2 | 89,5   | 0,68    | 0,79     | 0,85 | 12,4 | 17,717 | 10,236 | 6209 ZZ   | 6206 ZZ   |
| 15             | 11    | 2546JM                   | 44,2                 | G                         | 6,0                     | 1,9                   | 2,3                             | 1,22        | 13             | 29                | 152            | 1,15 | 1760 | 90,2                     | 91,0 | 91,0   | 0,66    | 0,77     | 0,82 | 18,5 | 21,969 | 12,992 | 6309 Z-C3 | 6208 Z-C3 |
| 20             | 15    | 2546JM                   | 59,0                 | F                         | 5,5                     | 1,9                   | 2,2                             | 1,28        | 12             | 26                | 166            | 1,15 | 1755 | 91,0                     | 91,0 | 91,0   | 0,67    | 0,78     | 0,81 | 25,5 | 21,969 | 12,992 | 6309 Z-C3 | 6208 Z-C3 |
| <b>VI pole</b> |       |                          |                      |                           |                         |                       |                                 |             |                |                   |                |      |      |                          |      |        |         |          |      |      |        |        |           |           |
| 1              | 0,75  | 1435JM                   | 4,51                 | K                         | 5,9                     | 2,2                   | 2,9                             | 0,1296      | 19             | 42                | 38,1           | 1,15 | 1150 | 77,0                     | 80,0 | 80,0   | 0,47    | 0,60     | 0,69 | 1,71 | 14,488 | 8,661  | 6206 ZZ   | 6203 ZZ   |
| 1,5            | 1,1   | 1824JM                   | 6,64                 | K                         | 6,8                     | 2,0                   | 3,1                             | 0,3918      | 29             | 64                | 61,5           | 1,15 | 1170 | 81,5                     | 84,0 | 84,0   | 0,49    | 0,62     | 0,71 | 2,31 | 16,260 | 8,661  | 6207 ZZ   | 6205 ZZ   |
| 2              | 1,5   | 1824JM                   | 8,86                 | K                         | 6,9                     | 2,1                   | 3,1                             | 0,4786      | 24             | 53                | 71,0           | 1,15 | 1170 | 82,5                     | 85,5 | 85,5   | 0,51    | 0,64     | 0,72 | 3,06 | 17,047 | 9,449  | 6207 ZZ   | 6205 ZZ   |
| 3              | 2,2   | 2135JM                   | 13,2                 | J                         | 6,5                     | 2,3                   | 2,7                             | 0,9029      | 19             | 42                | 107            | 1,15 | 1180 | 84,0                     | 85,5 | 86,5   | 0,52    | 0,66     | 0,74 | 4,31 | 17,717 | 10,236 | 6209 ZZ   | 6206 ZZ   |
| 5              | 3,7   | 2135JM                   | 22,1                 | G                         | 5,5                     | 2,1                   | 2,4                             | 0,9006      | 23             | 51                | 109            | 1,15 | 1170 | 86,5                     | 87,5 | 87,5   | 0,58    | 0,70     | 0,77 | 6,89 | 17,717 | 10,236 | 6209 ZZ   | 6206 ZZ   |
| 7,5            | 5,5   | 2546JM                   | 33,1                 | G                         | 5,0                     | 2,0                   | 2,3                             | 1,50        | 30             | 66                | 157            | 1,15 | 1175 | 86,5                     | 88,5 | 88,5   | 0,53    | 0,65     | 0,72 | 10,8 | 21,969 | 12,992 | 6309 Z-C3 | 6208 Z-C3 |
| 10             | 7,5   | 2546JM                   | 43,9                 | G                         | 5,2                     | 2,1                   | 2,4                             | 2,00        | 28             | 62                | 184            | 1,15 | 1180 | 88,5                     | 90,2 | 90,2   | 0,53    | 0,66     | 0,73 | 14,3 | 21,969 | 12,992 | 6309 Z-C3 | 6208 Z-C3 |

## 12.6 Jet Pump - JM - ODP - NEMA Premium - Three Phase

| Output  | Frame  | Full Load Torque (ft.lb) | Locked Rotor Current | Locked Rotor Torque Tl/Tn | Break-down Torque Tb/Tn | Inertia J (sq. ft.lb) | Allowable locked rotor time (s) | Weight (lb) | Service Factor | Rated speed (rpm) | 460 V          |      |      |              |      |      | C (in) | FC (in) | Bearings |        |        |           |           |    |     |                          |
|---------|--------|--------------------------|----------------------|---------------------------|-------------------------|-----------------------|---------------------------------|-------------|----------------|-------------------|----------------|------|------|--------------|------|------|--------|---------|----------|--------|--------|-----------|-----------|----|-----|--------------------------|
|         |        |                          |                      |                           |                         |                       |                                 |             |                |                   | % of full load |      |      |              |      |      |        |         |          |        |        |           |           |    |     |                          |
|         |        |                          |                      |                           |                         |                       |                                 |             |                |                   | Efficiency     |      |      | Power Factor |      |      |        |         |          | 50     | 75     | 100       | 50        | 75 | 100 | Full load current In (A) |
| HP kW   | Code   | II/In                    | Hot                  | Cold                      |                         |                       |                                 |             |                |                   |                |      |      |              |      |      |        |         |          |        |        |           |           |    |     |                          |
| 1 0,75  | 1435JM | 1,48                     | L                    | 8,3                       | 2,1                     | 3,3                   | 0,0643                          | 22          | 48             | 25,4              | 1,15           | 3510 | 74,0 | 78,5         | 80,0 | 0,66 | 0,78   | 0,85    | 1,38     | 13,701 | 7,874  | 6206 ZZ   | 6203 ZZ   |    |     |                          |
| 1,5 1,1 | 1435JM | 2,21                     | K                    | 8,6                       | 2,1                     | 3,3                   | 0,0835                          | 19          | 42             | 29,3              | 1,15           | 3510 | 81,5 | 84,0         | 84,0 | 0,73 | 0,83   | 0,89    | 1,85     | 13,701 | 7,874  | 6206 ZZ   | 6203 ZZ   |    |     |                          |
| 2 1,5   | 1435JM | 2,95                     | K                    | 8,9                       | 2,2                     | 3,3                   | 0,1151                          | 14          | 31             | 36,8              | 1,15           | 3510 | 84,0 | 85,5         | 85,5 | 0,77 | 0,86   | 0,91    | 2,42     | 14,094 | 8,268  | 6206 ZZ   | 6203 ZZ   |    |     |                          |
| 3 2,2   | 1435JM | 4,47                     | J                    | 8,0                       | 2,3                     | 3,0                   | 0,1279                          | 9           | 20             | 39,9              | 1,15           | 3480 | 84,0 | 85,5         | 85,5 | 0,76 | 0,86   | 0,90    | 3,59     | 14,488 | 8,661  | 6206 ZZ   | 6203 ZZ   |    |     |                          |
| 5 3,7   | 1824JM | 7,38                     | J                    | 7,6                       | 1,9                     | 3,0                   | 0,1386                          | 12          | 26             | 58,7              | 1,15           | 3510 | 85,5 | 86,5         | 86,5 | 0,73 | 0,83   | 0,88    | 6,10     | 16,260 | 8,661  | 6207 ZZ   | 6205 ZZ   |    |     |                          |
| 7,5 5,5 | 1824JM | 11,1                     | H                    | 7,4                       | 1,8                     | 2,9                   | 0,1818                          | 10          | 22             | 69,9              | 1,15           | 3500 | 88,5 | 88,5         | 88,5 | 0,76 | 0,85   | 0,90    | 8,67     | 16,654 | 9,055  | 6207 ZZ   | 6205 ZZ   |    |     |                          |
| 10 7,5  | 2135JM | 14,7                     | H                    | 6,8                       | 2,0                     | 2,8                   | 0,4651                          | 11          | 24             | 117               | 1,15           | 3535 | 88,5 | 89,5         | 89,5 | 0,74 | 0,84   | 0,88    | 12,0     | 18,110 | 10,630 | 6209 ZZ   | 6206 ZZ   |    |     |                          |
| 15 11   | 2135JM | 22,0                     | H                    | 6,9                       | 2,1                     | 2,8                   | 0,5512                          | 8           | 18             | 131               | 1,15           | 3535 | 90,2 | 90,2         | 90,2 | 0,77 | 0,86   | 0,89    | 17,2     | 18,898 | 11,417 | 6209 ZZ   | 6206 ZZ   |    |     |                          |
| 20 15   | 2546JM | 29,4                     | G                    | 6,0                       | 1,8                     | 2,4                   | 0,7848                          | 13          | 29             | 151               | 1,15           | 3525 | 90,2 | 91,0         | 91,0 | 0,76 | 0,83   | 0,87    | 23,8     | 21,969 | 12,992 | 6309 Z-C3 | 6208 Z-C3 |    |     |                          |
| 25 18,5 | 2546JM | 36,7                     | G                    | 6,3                       | 1,8                     | 2,9                   | 0,9155                          | 9           | 20             | 174               | 1,15           | 3530 | 91,0 | 91,7         | 91,7 | 0,73 | 0,83   | 0,87    | 29,1     | 21,969 | 12,992 | 6309 Z-C3 | 6208 Z-C3 |    |     |                          |
| II pole |        |                          |                      |                           |                         |                       |                                 |             |                |                   |                |      |      |              |      |      |        |         |          |        |        |           |           |    |     |                          |
| 1 0,75  | 1435JM | 2,94                     | L                    | 8,0                       | 2,9                     | 3,6                   | 0,1101                          | 22          | 48             | 34,4              | 1,15           | 1760 | 81,5 | 84,0         | 85,5 | 0,51 | 0,65   | 0,73    | 1,51     | 13,701 | 7,874  | 6206 ZZ   | 6203 ZZ   |    |     |                          |
| 1,5 1,1 | 1435JM | 4,42                     | L                    | 8,7                       | 2,8                     | 3,3                   | 0,1426                          | 15          | 33             | 41,9              | 1,15           | 1760 | 84,0 | 86,5         | 86,5 | 0,56 | 0,69   | 0,77    | 2,07     | 14,882 | 9,055  | 6206 ZZ   | 6203 ZZ   |    |     |                          |
| 2 1,5   | 1435JM | 5,96                     | K                    | 7,7                       | 2,6                     | 3,2                   | 0,1168                          | 17          | 37             | 39,0              | 1,15           | 1740 | 85,5 | 86,5         | 86,5 | 0,61 | 0,74   | 0,81    | 2,69     | 14,882 | 9,055  | 6206 ZZ   | 6203 ZZ   |    |     |                          |
| 3 2,2   | 1824JM | 8,81                     | K                    | 8,4                       | 2,2                     | 3,3                   | 0,3092                          | 15          | 33             | 65,9              | 1,15           | 1765 | 87,5 | 88,5         | 89,5 | 0,60 | 0,73   | 0,80    | 3,86     | 16,654 | 9,055  | 6207 ZZ   | 6205 ZZ   |    |     |                          |
| 5 3,7   | 1824JM | 14,7                     | J                    | 7,2                       | 2,0                     | 3,1                   | 0,4003                          | 12          | 26             | 79,8              | 1,15           | 1760 | 88,5 | 88,5         | 89,5 | 0,63 | 0,76   | 0,82    | 6,33     | 17,835 | 10,236 | 6207 ZZ   | 6205 ZZ   |    |     |                          |
| 7,5 5,5 | 2135JM | 22,0                     | J                    | 7,3                       | 2,4                     | 3,2                   | 1,03                            | 13          | 29             | 116               | 1,15           | 1770 | 89,5 | 90,2         | 91,0 | 0,65 | 0,77   | 0,82    | 9,25     | 17,717 | 10,236 | 6209 ZZ   | 6206 ZZ   |    |     |                          |
| 10 7,5  | 2135JM | 29,3                     | H                    | 7,0                       | 2,5                     | 3,5                   | 1,30                            | 14          | 31             | 137               | 1,15           | 1770 | 90,2 | 91,0         | 91,7 | 0,64 | 0,77   | 0,83    | 12,4     | 17,717 | 10,236 | 6209 ZZ   | 6206 ZZ   |    |     |                          |
| 15 11   | 2546JM | 43,8                     | H                    | 6,7                       | 2,4                     | 3,0                   | 1,82                            | 17          | 37             | 175               | 1,15           | 1775 | 91,7 | 92,4         | 93,0 | 0,62 | 0,73   | 0,80    | 18,6     | 21,969 | 12,992 | 6309 Z-C3 | 6208 Z-C3 |    |     |                          |
| 20 15   | 2546JM | 58,5                     | G                    | 6,3                       | 2,4                     | 2,9                   | 2,23                            | 15          | 33             | 198               | 1,15           | 1770 | 92,4 | 92,4         | 93,0 | 0,63 | 0,74   | 0,81    | 25,0     | 21,969 | 12,992 | 6309 Z-C3 | 6208 Z-C3 |    |     |                          |
| IV pole |        |                          |                      |                           |                         |                       |                                 |             |                |                   |                |      |      |              |      |      |        |         |          |        |        |           |           |    |     |                          |
| 1 0,75  | 1435JM | 4,51                     | K                    | 6,1                       | 2,5                     | 3,0                   | 0,1419                          | 24          | 53             | 35,3              | 1,15           | 1150 | 78,5 | 81,5         | 82,5 | 0,47 | 0,60   | 0,69    | 1,65     | 13,701 | 7,874  | 6206 ZZ   | 6203 ZZ   |    |     |                          |
| 1,5 1,1 | 1824JM | 6,67                     | J                    | 6,5                       | 2,0                     | 3,1                   | 0,2178                          | 46          | 101            | 56,0              | 1,15           | 1165 | 84,0 | 85,5         | 86,5 | 0,51 | 0,63   | 0,71    | 2,25     | 15,472 | 7,874  | 6207 ZZ   | 6205 ZZ   |    |     |                          |
| 2 1,5   | 1824JM | 8,89                     | J                    | 6,6                       | 2,0                     | 3,0                   | 0,2800                          | 33          | 73             | 66,1              | 1,15           | 1165 | 85,5 | 86,5         | 87,5 | 0,53 | 0,66   | 0,73    | 2,95     | 16,260 | 8,661  | 6207 ZZ   | 6205 ZZ   |    |     |                          |
| 3 2,2   | 2135JM | 13,2                     | H                    | 5,9                       | 2,1                     | 2,6                   | 0,8104                          | 39          | 86             | 98,3              | 1,15           | 1175 | 86,5 | 87,5         | 88,5 | 0,56 | 0,68   | 0,75    | 4,16     | 17,717 | 10,236 | 6209 ZZ   | 6206 ZZ   |    |     |                          |
| 5 3,7   | 2135JM | 22,0                     | H                    | 5,9                       | 2,2                     | 2,5                   | 1,08                            | 29          | 64             | 118               | 1,15           | 1175 | 88,5 | 89,5         | 89,5 | 0,58 | 0,70   | 0,77    | 6,74     | 18,110 | 10,630 | 6209 ZZ   | 6206 ZZ   |    |     |                          |
| 7,5 5,5 | 2546JM | 33,1                     | F                    | 5,1                       | 2,0                     | 2,3                   | 2,00                            | 37          | 81             | 187               | 1,15           | 1175 | 88,5 | 90,2         | 90,2 | 0,56 | 0,68   | 0,75    | 10,2     | 21,969 | 12,992 | 6309 Z-C3 | 6208 Z-C3 |    |     |                          |
| 10 7,5  | 2546JM | 43,9                     | G                    | 5,3                       | 2,1                     | 2,3                   | 2,50                            | 34          | 75             | 209               | 1,15           | 1180 | 91,0 | 91,7         | 91,7 | 0,56 | 0,68   | 0,74    | 13,9     | 21,969 | 12,992 | 6309 Z-C3 | 6208 Z-C3 |    |     |                          |

**12.7 Jet Pump - JM - TEFC - High Efficiency - Three Phase**

| Output                    | Frame | Full Load Torque (ft.lb) | Locked Rotor Current | Locked Rotor Torque Tl/Tn | Break-down Torque Tb/Tn | Inertia J (sq. ft.lb) | Allowable locked rotor time (s) | Weight (lb) | Service Factor | 460 V             |                |      |      |                          |      |      | C (in) | FC (in) | Bearings |      |        |        |           |           |
|---------------------------|-------|--------------------------|----------------------|---------------------------|-------------------------|-----------------------|---------------------------------|-------------|----------------|-------------------|----------------|------|------|--------------------------|------|------|--------|---------|----------|------|--------|--------|-----------|-----------|
|                           |       |                          |                      |                           |                         |                       |                                 |             |                | Rated speed (rpm) | % of full load |      |      | Full load current in (A) |      |      |        |         |          |      |        |        |           |           |
| HP                        | kW    | Code                     | II/In                | Hot                       | Cold                    | Efficiency            | Power Factor                    | 50          | 75             | 100               | 50             | 75   | 100  | DE                       | NDE  |      |        |         |          |      |        |        |           |           |
| <b>II pole</b>            |       |                          |                      |                           |                         |                       |                                 |             |                |                   |                |      |      |                          |      |      |        |         |          |      |        |        |           |           |
| 1                         | 0,75  | 1435JM                   | 1,48                 | K                         | 7,9                     | 2,3                   | 3,3                             | 0,0275      | 22             | 48                | 26,2           | 1,15 | 3510 | 70,0                     | 75,5 | 77,0 | 0,69   | 0,80    | 0,86     | 1,42 | 15,709 | 7,874  | 6206 ZZ   | 6203 ZZ   |
| 1,5                       | 1,1   | 1435JM                   | 2,23                 | K                         | 8,1                     | 2,7                   | 3,0                             | 0,0358      | 17             | 37                | 29,5           | 1,15 | 3480 | 77,0                     | 81,5 | 82,5 | 0,72   | 0,83    | 0,88     | 1,90 | 15,709 | 7,874  | 6206 ZZ   | 6203 ZZ   |
| 2                         | 1,5   | 1435JM                   | 2,96                 | K                         | 8,5                     | 2,8                   | 3,5                             | 0,0465      | 14             | 31                | 35,7           | 1,15 | 3500 | 82,5                     | 84,0 | 84,0 | 0,71   | 0,82    | 0,88     | 2,55 | 15,709 | 7,874  | 6206 ZZ   | 6203 ZZ   |
| 3                         | 2,2   | 1824JM                   | 4,43                 | K                         | 8,3                     | 2,3                   | 3,5                             | 0,1391      | 27             | 59                | 59,5           | 1,15 | 3510 | 82,5                     | 85,5 | 85,5 | 0,69   | 0,80    | 0,85     | 3,80 | 17,835 | 8,661  | 6207 ZZ   | 6205 ZZ   |
| 5                         | 3,7   | 1824JM                   | 7,41                 | H                         | 7,4                     | 2,1                   | 3,4                             | 0,1739      | 16             | 35                | 68,6           | 1,15 | 3495 | 86,5                     | 87,5 | 87,5 | 0,74   | 0,84    | 0,89     | 5,96 | 18,228 | 9,055  | 6207 ZZ   | 6205 ZZ   |
| 7,5                       | 5,5   | 2135JM                   | 11,0                 | H                         | 7,0                     | 2,4                   | 3,1                             | 0,4665      | 13             | 29                | 118            | 1,15 | 3525 | 86,5                     | 88,5 | 88,5 | 0,75   | 0,84    | 0,89     | 8,76 | 20,433 | 10,630 | 6209 ZZ   | 6206 ZZ   |
| 10                        | 7,5   | 2135JM                   | 14,7                 | G                         | 6,7                     | 2,2                   | 2,8                             | 0,5496      | 10             | 22                | 133            | 1,15 | 3520 | 88,5                     | 89,5 | 89,5 | 0,75   | 0,84    | 0,89     | 11,8 | 21,220 | 11,417 | 6209 ZZ   | 6206 ZZ   |
| 15                        | 11    | 2546JM                   | 22,1                 | H                         | 6,6                     | 1,9                   | 2,8                             | 0,7050      | 12             | 26                | 156            | 1,15 | 3520 | 87,5                     | 89,5 | 90,2 | 0,68   | 0,79    | 0,85     | 18,0 | 24,055 | 12,992 | 6309 Z-C3 | 6208 Z-C3 |
| 20                        | 15    | 2546JM                   | 29,5                 | G                         | 6,3                     | 1,9                   | 2,6                             | 1,05        | 12             | 26                | 193            | 1,15 | 3515 | 90,2                     | 91,0 | 90,2 | 0,78   | 0,86    | 0,89     | 23,5 | 24,055 | 12,992 | 6309 Z-C3 | 6208 Z-C3 |
| 25                        | 18,5  | 2546JM                   | 36,7                 | J                         | 8,3                     | 2,4                   | 3,4                             | 1,31        | 8              | 18                | 221            | 1,15 | 3530 | 91,0                     | 91,7 | 91,0 | 0,77   | 0,85    | 0,89     | 28,7 | 24,843 | 13,780 | 6309 Z-C3 | 6208 Z-C3 |
| <b>High-Output Design</b> |       |                          |                      |                           |                         |                       |                                 |             |                |                   |                |      |      |                          |      |      |        |         |          |      |        |        |           |           |
| 3                         | 2,2   | 1435JM                   | 4,47                 | J                         | 8,4                     | 2,7                   | 3,3                             | 0,1407      | 9              | 20                | 44,1           | 1,15 | 3480 | 84,0                     | 85,5 | 85,5 | 0,78   | 0,87    | 0,91     | 3,55 | 16,890 | 9,055  | 6206 ZZ   | 6203 ZZ   |
| 7,5                       | 5,5   | 1824JM                   | 11,2                 | J                         | 8,0                     | 2,7                   | 3,6                             | 0,1913      | 19             | 42                | 79,4           | 1,15 | 3480 | 88,5                     | 89,5 | 88,5 | 0,77   | 0,86    | 0,90     | 8,67 | 18,622 | 9,449  | 6207 ZZ   | 6205 ZZ   |
| 15                        | 11    | 2135JM                   | 22,1                 | J                         | 8,2                     | 2,8                   | 3,3                             | 0,6341      | 11             | 24                | 154            | 1,15 | 3520 | 90,2                     | 91,0 | 90,2 | 0,76   | 0,85    | 0,89     | 17,2 | 22,795 | 12,992 | 6209 ZZ   | 6206 ZZ   |
| <b>IV pole</b>            |       |                          |                      |                           |                         |                       |                                 |             |                |                   |                |      |      |                          |      |      |        |         |          |      |        |        |           |           |
| 1                         | 0,75  | 1435JM                   | 2,94                 | L                         | 7,6                     | 2,9                   | 3,5                             | 0,0973      | 18             | 40                | 32,2           | 1,15 | 1760 | 78,5                     | 82,5 | 82,5 | 0,50   | 0,64    | 0,73     | 1,56 | 15,709 | 7,874  | 6206 ZZ   | 6203 ZZ   |
| 1,5                       | 1,1   | 1435JM                   | 4,42                 | K                         | 7,8                     | 2,7                   | 3,4                             | 0,1232      | 13             | 29                | 37,9           | 1,15 | 1760 | 81,5                     | 84,0 | 84,0 | 0,53   | 0,67    | 0,76     | 2,16 | 16,102 | 8,268  | 6206 ZZ   | 6203 ZZ   |
| 2                         | 1,5   | 1435JM                   | 5,90                 | K                         | 7,5                     | 2,6                   | 3,3                             | 0,1419      | 10             | 22                | 42,3           | 1,15 | 1755 | 81,5                     | 84,0 | 84,0 | 0,53   | 0,67    | 0,76     | 2,95 | 16,890 | 9,055  | 6206 ZZ   | 6203 ZZ   |
| 3                         | 2,2   | 1824JM                   | 8,83                 | K                         | 7,7                     | 2,4                   | 3,5                             | 0,2935      | 16             | 35                | 63,9           | 1,15 | 1760 | 85,5                     | 87,5 | 87,5 | 0,58   | 0,71    | 0,78     | 4,05 | 17,835 | 8,661  | 6207 ZZ   | 6205 ZZ   |
| 5                         | 3,7   | 1824JM                   | 14,8                 | J                         | 7,2                     | 2,0                   | 3,0                             | 0,3695      | 8              | 18                | 76,5           | 1,15 | 1750 | 86,5                     | 87,5 | 87,5 | 0,61   | 0,74    | 0,81     | 6,55 | 19,409 | 10,236 | 6207 ZZ   | 6205 ZZ   |
| 7,5                       | 5,5   | 2135JM                   | 22,0                 | H                         | 7,1                     | 2,3                   | 2,9                             | 1,07        | 11             | 24                | 122            | 1,15 | 1765 | 88,5                     | 89,5 | 89,5 | 0,67   | 0,79    | 0,85     | 9,07 | 20,433 | 10,630 | 6209 ZZ   | 6206 ZZ   |
| 10                        | 7,5   | 2135JM                   | 29,5                 | H                         | 6,8                     | 2,1                   | 2,6                             | 1,29        | 8              | 18                | 140            | 1,15 | 1755 | 89,5                     | 89,5 | 89,5 | 0,72   | 0,82    | 0,87     | 12,1 | 21,614 | 11,811 | 6209 ZZ   | 6206 ZZ   |
| 15                        | 11    | 2546JM                   | 44,2                 | H                         | 6,4                     | 2,2                   | 2,8                             | 1,65        | 11             | 24                | 169            | 1,15 | 1760 | 89,5                     | 90,2 | 91,0 | 0,63   | 0,75    | 0,81     | 18,7 | 24,055 | 12,992 | 6309 Z-C3 | 6208 Z-C3 |
| 20                        | 15    | 2546JM                   | 58,9                 | G                         | 5,9                     | 2,1                   | 2,7                             | 2,15        | 12             | 26                | 197            | 1,15 | 1760 | 91,0                     | 91,0 | 91,0 | 0,67   | 0,78    | 0,83     | 24,9 | 24,055 | 12,992 | 6309 Z-C3 | 6208 Z-C3 |
| <b>VI pole</b>            |       |                          |                      |                           |                         |                       |                                 |             |                |                   |                |      |      |                          |      |      |        |         |          |      |        |        |           |           |
| 1                         | 0,75  | 1435JM                   | 4,52                 | K                         | 6,3                     | 2,7                   | 3,2                             | 0,1037      | 31             | 68                | 35,9           | 1,15 | 1145 | 77,0                     | 80,0 | 80,0 | 0,49   | 0,62    | 0,71     | 1,66 | 15,709 | 7,874  | 6206 ZZ   | 6203 ZZ   |
| 1,5                       | 1,1   | 1824JM                   | 6,64                 | K                         | 6,9                     | 2,1                   | 3,2                             | 0,4786      | 32             | 70                | 71,0           | 1,15 | 1170 | 81,5                     | 84,0 | 85,5 | 0,50   | 0,62    | 0,71     | 2,27 | 18,622 | 9,449  | 6207 ZZ   | 6205 ZZ   |
| 2                         | 1,5   | 1824JM                   | 8,86                 | M                         | 8,4                     | 2,6                   | 3,7                             | 0,5657      | 20             | 44                | 80,5           | 1,15 | 1170 | 82,5                     | 85,5 | 86,5 | 0,47   | 0,60    | 0,69     | 3,15 | 19,409 | 10,236 | 6207 ZZ   | 6205 ZZ   |
| 3                         | 2,2   | 2135JM                   | 13,2                 | H                         | 6,2                     | 2,3                   | 2,8                             | 0,8104      | 36             | 79                | 101            | 1,15 | 1175 | 85,5                     | 87,5 | 87,5 | 0,53   | 0,66    | 0,74     | 4,26 | 20,039 | 10,236 | 6209 ZZ   | 6206 ZZ   |
| 5                         | 3,7   | 2135JM                   | 22,0                 | J                         | 6,4                     | 2,5                   | 2,8                             | 1,08        | 20             | 44                | 122            | 1,15 | 1175 | 86,5                     | 87,5 | 87,5 | 0,55   | 0,68    | 0,75     | 7,08 | 20,433 | 10,630 | 6209 ZZ   | 6206 ZZ   |
| 7,5                       | 5,5   | 2546JM                   | 33,1                 | G                         | 5,5                     | 2,2                   | 2,4                             | 1,84        | 27             | 59                | 179            | 1,15 | 1175 | 87,5                     | 89,5 | 89,5 | 0,55   | 0,67    | 0,74     | 10,4 | 24,055 | 12,992 | 6309 Z-C3 | 6208 Z-C3 |
| 10                        | 7,5   | 2546JM                   | 44,1                 | G                         | 5,5                     | 2,2                   | 2,4                             | 2,17        | 20             | 44                | 196            | 1,15 | 1175 | 88,5                     | 89,5 | 89,5 | 0,56   | 0,68    | 0,75     | 14,0 | 24,055 | 12,992 | 6309 Z-C3 | 6208 Z-C3 |

**12.8 Jet Pump - JM - TEFC - NEMA Premium - Three Phase**

| Output                    | Frame | Full Load Torque (ft.lb) | Locked Rotor Current |    | Locked Rotor Torque Tl/Tn |       | Break-down Torque Tb/Tn |        | Inertia J (sq. ft.lb) | Allowable locked rotor time (s) | Weight (lb) | Service Factor | 460 V |      |                   |      |      |      | C (in) | FC (in) | Bearings |        |           |           |  |  |  |
|---------------------------|-------|--------------------------|----------------------|----|---------------------------|-------|-------------------------|--------|-----------------------|---------------------------------|-------------|----------------|-------|------|-------------------|------|------|------|--------|---------|----------|--------|-----------|-----------|--|--|--|
|                           |       |                          | HP                   | kW | Code                      | II/In | Tl/Tn                   | Tb/Tn  |                       |                                 |             |                | Hot   | Cold | Rated speed (rpm) | 50   | 75   | 100  | 50     | 75      | 100      |        |           |           |  |  |  |
|                           |       |                          |                      |    |                           |       |                         |        |                       |                                 |             |                |       |      |                   |      |      |      |        |         |          |        | DE        | NDE       |  |  |  |
| <b>II pole</b>            |       |                          |                      |    |                           |       |                         |        |                       |                                 |             |                |       |      |                   |      |      |      |        |         |          |        |           |           |  |  |  |
| 1                         | 0,75  | 1435JM                   | 1,48                 | K  | 7,8                       | 2,0   | 3,0                     | 0,0643 | 22                    | 48                              | 26,2        | 1,15           | 3510  | 72,0 | 77,0              | 78,5 | 0,65 | 0,76 | 0,83   | 1,44    | 15,709   | 7,874  | 6206 ZZ   | 6203 ZZ   |  |  |  |
| 1,5                       | 1,1   | 1435JM                   | 2,21                 | L  | 9,1                       | 2,3   | 3,0                     | 0,1023 | 17                    | 37                              | 34,2        | 1,15           | 3520  | 80,0 | 82,5              | 84,0 | 0,71 | 0,82 | 0,88   | 1,87    | 15,709   | 7,874  | 6206 ZZ   | 6203 ZZ   |  |  |  |
| 2                         | 1,5   | 1435JM                   | 2,94                 | L  | 9,9                       | 2,5   | 3,0                     | 0,1279 | 13                    | 29                              | 40,1        | 1,15           | 3520  | 82,5 | 85,5              | 85,5 | 0,73 | 0,83 | 0,89   | 2,47    | 16,496   | 8,661  | 6206 ZZ   | 6203 ZZ   |  |  |  |
| 3                         | 2,2   | 1824JM                   | 4,42                 | K  | 8,8                       | 2,2   | 3,0                     | 0,1564 | 22                    | 48                              | 63,5        | 1,15           | 3515  | 84,0 | 86,5              | 86,5 | 0,71 | 0,82 | 0,87   | 3,67    | 17,835   | 8,661  | 6207 ZZ   | 6205 ZZ   |  |  |  |
| 5                         | 3,7   | 1824JM                   | 7,40                 | J  | 7,8                       | 2,2   | 3,0                     | 0,2079 | 17                    | 37                              | 78,5        | 1,15           | 3500  | 87,5 | 88,5              | 88,5 | 0,76 | 0,85 | 0,89   | 5,90    | 19,409   | 10,236 | 6207 ZZ   | 6205 ZZ   |  |  |  |
| 7,5                       | 5,5   | 2135JM                   | 11,0                 | H  | 7,6                       | 2,6   | 3,0                     | 0,5496 | 15                    | 33                              | 133         | 1,15           | 3530  | 87,5 | 88,5              | 89,5 | 0,76 | 0,85 | 0,89   | 8,67    | 21,220   | 11,417 | 6209 ZZ   | 6206 ZZ   |  |  |  |
| 10                        | 7,5   | 2135JM                   | 14,7                 | H  | 7,5                       | 2,6   | 3,0                     | 0,7188 | 12                    | 26                              | 161         | 1,15           | 3530  | 89,5 | 90,2              | 90,2 | 0,80 | 0,88 | 0,91   | 11,5    | 22,795   | 12,992 | 6209 ZZ   | 6206 ZZ   |  |  |  |
| 15                        | 11    | 2546JM                   | 22,0                 | H  | 7,0                       | 2,0   | 3,0                     | 0,8718 | 14                    | 31                              | 175         | 1,15           | 3525  | 89,5 | 91,0              | 91,0 | 0,73 | 0,83 | 0,87   | 17,4    | 24,055   | 12,992 | 6309 Z-C3 | 6208 Z-C3 |  |  |  |
| 20                        | 15    | 2546JM                   | 29,5                 | G  | 6,6                       | 2,0   | 2,9                     | 1,22   | 12                    | 26                              | 211         | 1,15           | 3515  | 90,0 | 91,0              | 91,0 | 0,81 | 0,88 | 0,91   | 22,7    | 24,843   | 13,780 | 6309 Z-C3 | 6208 Z-C3 |  |  |  |
| 25                        | 18,5  | 2546JM                   | 36,7                 | J  | 8,3                       | 2,4   | 3,4                     | 1,31   | 8                     | 18                              | 221         | 1,15           | 3530  | 91,0 | 91,7              | 91,7 | 0,77 | 0,85 | 0,89   | 28,5    | 24,843   | 13,780 | 6309 Z-C3 | 6208 Z-C3 |  |  |  |
| <b>High-Output Design</b> |       |                          |                      |    |                           |       |                         |        |                       |                                 |             |                |       |      |                   |      |      |      |        |         |          |        |           |           |  |  |  |
| 7,5                       | 5,5   | 1824JM                   | 11,2                 | J  | 8,0                       | 2,7   | 3,6                     | 0,1913 | 19                    | 42                              | 79,4        | 1,15           | 3480  | 88,5 | 89,5              | 89,5 | 0,77 | 0,86 | 0,90   | 8,57    | 18,622   | 9,449  | 6207 ZZ   | 6205 ZZ   |  |  |  |
| 15                        | 11    | 2135JM                   | 22,1                 | J  | 8,2                       | 2,8   | 3,3                     | 0,6341 | 11                    | 24                              | 154         | 1,15           | 3520  | 90,2 | 91,0              | 91,0 | 0,76 | 0,85 | 0,89   | 17,0    | 22,795   | 12,992 | 6209 ZZ   | 6206 ZZ   |  |  |  |
| <b>IV pole</b>            |       |                          |                      |    |                           |       |                         |        |                       |                                 |             |                |       |      |                   |      |      |      |        |         |          |        |           |           |  |  |  |
| 1                         | 0,75  | 1435JM                   | 2,94                 | M  | 8,6                       | 2,8   | 3,0                     | 0,1232 | 19                    | 42                              | 37,9        | 1,15           | 1765  | 82,5 | 84,0              | 85,5 | 0,52 | 0,66 | 0,75   | 1,47    | 16,102   | 8,268  | 6206 ZZ   | 6203 ZZ   |  |  |  |
| 1,5                       | 1,1   | 1435JM                   | 4,44                 | K  | 8,2                       | 2,7   | 3,0                     | 0,1101 | 21                    | 46                              | 37,9        | 1,15           | 1750  | 85,5 | 86,5              | 86,5 | 0,59 | 0,72 | 0,79   | 2,02    | 16,102   | 8,268  | 6206 ZZ   | 6203 ZZ   |  |  |  |
| 2                         | 1,5   | 1435JM                   | 5,94                 | K  | 8,2                       | 2,7   | 3,0                     | 0,1296 | 15                    | 33                              | 42,3        | 1,15           | 1745  | 85,5 | 87,5              | 86,5 | 0,60 | 0,73 | 0,80   | 2,72    | 16,496   | 8,661  | 6206 ZZ   | 6203 ZZ   |  |  |  |
| 3                         | 2,2   | 1824JM                   | 8,81                 | K  | 8,8                       | 2,2   | 3,0                     | 0,4017 | 18                    | 40                              | 80,3        | 1,15           | 1765  | 87,5 | 88,5              | 89,5 | 0,61 | 0,74 | 0,81   | 3,81    | 19,409   | 10,236 | 6207 ZZ   | 6205 ZZ   |  |  |  |
| 5                         | 3,7   | 1824JM                   | 14,8                 | J  | 7,0                       | 2,2   | 3,0                     | 0,3080 | 16                    | 35                              | 71,4        | 1,15           | 1750  | 88,5 | 89,5              | 89,5 | 0,60 | 0,73 | 0,80   | 6,49    | 19,409   | 10,236 | 6207 ZZ   | 6205 ZZ   |  |  |  |
| 7,5                       | 5,5   | 2135JM                   | 22,0                 | H  | 7,3                       | 2,6   | 3,0                     | 0,9380 | 22                    | 48                              | 120         | 1,15           | 1770  | 90,2 | 91,0              | 91,7 | 0,64 | 0,76 | 0,82   | 9,07    | 20,039   | 10,236 | 6209 ZZ   | 6206 ZZ   |  |  |  |
| 10                        | 7,5   | 2135JM                   | 29,4                 | H  | 7,0                       | 2,5   | 3,0                     | 1,07   | 15                    | 33                              | 130         | 1,15           | 1760  | 91,0 | 91,0              | 91,7 | 0,67 | 0,78 | 0,84   | 12,2    | 20,433   | 10,630 | 6209 ZZ   | 6206 ZZ   |  |  |  |
| 15                        | 11    | 2546JM                   | 43,9                 | H  | 6,6                       | 2,5   | 3,0                     | 2,15   | 19                    | 42                              | 197         | 1,15           | 1770  | 91,0 | 92,4              | 92,4 | 0,64 | 0,76 | 0,82   | 18,2    | 24,055   | 12,992 | 6309 Z-C3 | 6208 Z-C3 |  |  |  |
| 20                        | 15    | 2546JM                   | 58,7                 | H  | 6,7                       | 2,7   | 3,0                     | 2,64   | 16                    | 35                              | 227         | 1,15           | 1765  | 91,7 | 92,4              | 93,0 | 0,66 | 0,77 | 0,82   | 24,7    | 24,843   | 13,780 | 6309 Z-C3 | 6208 Z-C3 |  |  |  |
| <b>VI pole</b>            |       |                          |                      |    |                           |       |                         |        |                       |                                 |             |                |       |      |                   |      |      |      |        |         |          |        |           |           |  |  |  |
| 1                         | 0,75  | 1435JM                   | 4,52                 | K  | 6,3                       | 2,7   | 3,2                     | 0,1037 | 31                    | 68                              | 35,9        | 1,15           | 1145  | 77,0 | 80,0              | 80,0 | 0,49 | 0,62 | 0,71   | 1,66    | 15,709   | 7,874  | 6206 ZZ   | 6203 ZZ   |  |  |  |
| 1,5                       | 1,1   | 1824JM                   | 6,64                 | K  | 6,9                       | 2,1   | 3,2                     | 0,4786 | 32                    | 70                              | 71,0        | 1,15           | 1170  | 81,5 | 84,0              | 85,5 | 0,50 | 0,62 | 0,71   | 2,27    | 18,622   | 9,449  | 6207 ZZ   | 6205 ZZ   |  |  |  |
| 2                         | 1,5   | 1824JM                   | 8,86                 | M  | 8,4                       | 2,6   | 3,7                     | 0,5657 | 20                    | 44                              | 80,5        | 1,15           | 1170  | 82,5 | 85,5              | 86,5 | 0,47 | 0,60 | 0,69   | 3,15    | 19,409   | 10,236 | 6207 ZZ   | 6205 ZZ   |  |  |  |
| 3                         | 2,2   | 2135JM                   | 13,2                 | H  | 6,2                       | 2,3   | 2,8                     | 0,8104 | 36                    | 79                              | 101         | 1,15           | 1175  | 85,5 | 87,5              | 87,5 | 0,53 | 0,66 | 0,74   | 4,26    | 20,039   | 10,236 | 6209 ZZ   | 6206 ZZ   |  |  |  |
| 5                         | 3,7   | 2135JM                   | 22,0                 | J  | 6,4                       | 2,5   | 2,8                     | 1,08   | 20                    | 44                              | 122         | 1,15           | 1175  | 86,5 | 87,5              | 87,5 | 0,55 | 0,68 | 0,75   | 7,08    | 20,433   | 10,630 | 6209 ZZ   | 6206 ZZ   |  |  |  |
| 7,5                       | 5,5   | 2546JM                   | 33,1                 | G  | 5,5                       | 2,2   | 2,4                     | 1,84   | 27                    | 59                              | 179         | 1,15           | 1175  | 87,5 | 89,5              | 89,5 | 0,55 | 0,67 | 0,74   | 10,4    | 24,055   | 12,992 | 6309 Z-C3 | 6208 Z-C3 |  |  |  |
| 10                        | 7,5   | 2546JM                   | 44,1                 | G  | 5,5                       | 2,2   | 2,4                     | 2,17   | 20                    | 44                              | 196         | 1,15           | 1175  | 88,5 | 89,5              | 89,5 | 0,56 | 0,68 | 0,75   | 14,0    | 24,055   | 12,992 | 6309 Z-C3 | 6208 Z-C3 |  |  |  |

**12.9 Jet Pump - JP - ODP - High Efficiency - Three Phase**

| Output | Frame | Full Load Torque (ft.lb) | Locked Rotor Current | Locked Rotor Torque Tl/Tn | Break-down Torque Tb/Tn | Inertia J (sq. ft.lb) | Allowable locked rotor time (s) | Weight (lb) | Service Factor | 460 V             |                |    |     |                          |     | C (in) | FC (in) | Bearings |
|--------|-------|--------------------------|----------------------|---------------------------|-------------------------|-----------------------|---------------------------------|-------------|----------------|-------------------|----------------|----|-----|--------------------------|-----|--------|---------|----------|
|        |       |                          |                      |                           |                         |                       |                                 |             |                | Rated speed (rpm) | % of full load |    |     | Full load current in (A) |     |        |         |          |
| HP     | kW    | Code                     | II/In                | Hot                       | Cold                    | Efficiency            | Power Factor                    | 50          | 75             | 100               | 50             | 75 | 100 | DE                       | NDE |        |         |          |

II pole

| 1   | 0,75 | 1435JP | 1,48 | K | 7,5 | 2,4 | 3,2 | 0,0278 | 27 | 59 | 25,4 | 1,15 | 3490 | 77,0 | 80,0 | 80,0 | 0,69 | 0,80 | 0,87 | 1,35 |
|-----|------|--------|------|---|-----|-----|-----|--------|----|----|------|------|------|------|------|------|------|------|------|------|
| 1,5 | 1,1  | 1435JP | 2,22 | J | 7,8 | 2,4 | 3,2 | 0,0358 | 22 | 48 | 29,3 | 1,15 | 3495 | 81,5 | 82,5 | 82,5 | 0,73 | 0,84 | 0,89 | 1,88 |
| 2   | 1,5  | 1435JP | 2,96 | K | 8,0 | 2,5 | 3,4 | 0,0439 | 17 | 37 | 34,0 | 1,15 | 3500 | 82,5 | 84,0 | 84,0 | 0,74 | 0,84 | 0,89 | 2,52 |
| 3   | 2,2  | 1435JP | 4,47 | J | 7,8 | 2,5 | 3,1 | 0,0496 | 12 | 26 | 37,0 | 1,15 | 3475 | 84,0 | 84,0 | 84,0 | 0,73 | 0,84 | 0,89 | 3,69 |
| 5   | 3,7  | 1824JP | 7,38 | H | 7,0 | 1,8 | 2,9 | 0,1217 | 15 | 33 | 53,4 | 1,15 | 3510 | 85,5 | 86,5 | 85,5 | 0,71 | 0,82 | 0,87 | 6,24 |
| 7,5 | 5,5  | 1824JP | 11,1 | H | 7,0 | 1,8 | 2,8 | 0,1559 | 8  | 18 | 62,8 | 1,15 | 3500 | 87,5 | 88,5 | 87,5 | 0,74 | 0,84 | 0,89 | 8,86 |
| 10  | 7,5  | 2135JP | 14,7 | G | 6,4 | 1,8 | 2,6 | 0,3816 | 8  | 18 | 103  | 1,15 | 3530 | 87,5 | 88,5 | 88,5 | 0,72 | 0,83 | 0,87 | 12,2 |
| 15  | 11   | 2135JP | 22,0 | G | 6,5 | 1,9 | 2,6 | 0,4651 | 6  | 13 | 117  | 1,15 | 3525 | 88,5 | 89,5 | 89,5 | 0,73 | 0,83 | 0,88 | 17,5 |
| 20  | 15   | 2546JP | 29,4 | G | 6,0 | 1,8 | 2,4 | 0,6974 | 9  | 20 | 151  | 1,15 | 3520 | 88,5 | 89,5 | 90,2 | 0,75 | 0,84 | 0,88 | 23,7 |
| 25  | 18,5 | 2546JP | 36,7 | G | 6,2 | 1,8 | 2,8 | 0,8718 | 9  | 20 | 169  | 1,15 | 3530 | 90,2 | 91,0 | 91,0 | 0,75 | 0,84 | 0,88 | 29,0 |

IV pole

| 1   | 0,75 | 1435JP | 2,94 | L | 7,4 | 2,8 | 3,3 | 0,0907 | 0  | 0  | 30,0 | 1,15 | 1760 | 77,0 | 81,5 | 82,5 | 0,46 | 0,60 | 0,70 | 1,63 |
|-----|------|--------|------|---|-----|-----|-----|--------|----|----|------|------|------|------|------|------|------|------|------|------|
| 1,5 | 1,1  | 1435JP | 4,43 | K | 7,6 | 2,7 | 3,5 | 0,1168 | 12 | 26 | 35,9 | 1,15 | 1755 | 80,0 | 84,0 | 84,0 | 0,52 | 0,65 | 0,75 | 2,19 |
| 2   | 1,5  | 1435JP | 5,94 | K | 7,4 | 2,6 | 3,1 | 0,1296 | 10 | 22 | 39,0 | 1,15 | 1745 | 81,5 | 84,0 | 84,0 | 0,55 | 0,69 | 0,77 | 2,91 |
| 3   | 2,2  | 1824JP | 8,81 | J | 6,8 | 2,2 | 2,9 | 0,2164 | 0  | 0  | 50,7 | 1,15 | 1765 | 85,5 | 86,5 | 86,5 | 0,59 | 0,72 | 0,79 | 4,04 |
| 5   | 3,7  | 1824JP | 14,8 | J | 7,0 | 2,0 | 2,8 | 0,3080 | 9  | 20 | 66,4 | 1,15 | 1750 | 86,5 | 87,5 | 87,5 | 0,62 | 0,75 | 0,82 | 6,47 |
| 7,5 | 5,5  | 2135JP | 22,1 | H | 6,5 | 2,0 | 2,6 | 0,8040 | 10 | 22 | 101  | 1,15 | 1760 | 87,5 | 88,5 | 88,5 | 0,67 | 0,79 | 0,84 | 9,29 |
| 10  | 7,5  | 2135JP | 29,4 | H | 6,5 | 2,1 | 2,7 | 1,03   | 8  | 18 | 116  | 1,15 | 1760 | 89,5 | 90,2 | 89,5 | 0,68 | 0,79 | 0,85 | 12,4 |
| 15  | 11   | 2546JP | 44,2 | G | 6,0 | 1,9 | 2,3 | 1,22   | 13 | 29 | 152  | 1,15 | 1760 | 90,2 | 91,0 | 91,0 | 0,66 | 0,77 | 0,82 | 18,5 |
| 20  | 15   | 2546JP | 59,0 | F | 5,5 | 1,9 | 2,2 | 1,28   | 12 | 26 | 166  | 1,15 | 1755 | 91,0 | 91,0 | 91,0 | 0,67 | 0,78 | 0,81 | 25,5 |

VI pole

| 1   | 0,75 | 1435JP | 4,51 | K | 5,9 | 2,2 | 2,9 | 0,1296 | 19 | 42 | 38,1 | 1,15 | 1150 | 77,0 | 80,0 | 80,0 | 0,47 | 0,60 | 0,69 | 1,71 |
|-----|------|--------|------|---|-----|-----|-----|--------|----|----|------|------|------|------|------|------|------|------|------|------|
| 1,5 | 1,1  | 1824JP | 6,64 | K | 6,8 | 2,0 | 3,1 | 0,3918 | 29 | 64 | 61,5 | 1,15 | 1170 | 81,5 | 84,0 | 84,0 | 0,49 | 0,62 | 0,71 | 2,31 |
| 2   | 1,5  | 1824JP | 8,86 | K | 6,9 | 2,1 | 3,1 | 0,4786 | 24 | 53 | 71,0 | 1,15 | 1170 | 82,5 | 85,5 | 85,5 | 0,51 | 0,64 | 0,72 | 3,06 |
| 3   | 2,2  | 2135JP | 13,2 | J | 6,5 | 2,3 | 2,7 | 0,9029 | 19 | 42 | 107  | 1,15 | 1180 | 84,0 | 85,5 | 86,5 | 0,52 | 0,66 | 0,74 | 4,31 |
| 5   | 3,7  | 2135JP | 22,1 | G | 5,5 | 2,1 | 2,4 | 0,9006 | 23 | 51 | 109  | 1,15 | 1170 | 86,5 | 87,5 | 87,5 | 0,58 | 0,70 | 0,77 | 6,89 |
| 7,5 | 5,5  | 2546JP | 33,1 | G | 5,0 | 2,0 | 2,3 | 1,50   | 30 | 66 | 157  | 1,15 | 1175 | 86,5 | 88,5 | 88,5 | 0,53 | 0,65 | 0,72 | 10,8 |
| 10  | 7,5  | 2546JP | 43,9 | G | 5,2 | 2,1 | 2,4 | 2,00   | 28 | 62 | 184  | 1,15 | 1180 | 88,5 | 90,2 | 90,2 | 0,53 | 0,66 | 0,73 | 14,3 |

## 12.10 Jet Pump - JP - ODP - NEMA Premium - Three Phase

| Output         | Frame | Full Load Torque (ft.lb) | Locked Rotor Current | Locked Rotor Torque Tl/Tn | Break-down Torque Tb/Tn | Inertia J (sq. ft.lb) | Allowable locked rotor time (s) | Weight (lb) | Service Factor | 460 V             |                |              |           |                          |      | C (in) | FC (in) | Bearings |      |      |        |        |           |           |
|----------------|-------|--------------------------|----------------------|---------------------------|-------------------------|-----------------------|---------------------------------|-------------|----------------|-------------------|----------------|--------------|-----------|--------------------------|------|--------|---------|----------|------|------|--------|--------|-----------|-----------|
|                |       |                          |                      |                           |                         |                       |                                 |             |                | Rated speed (rpm) | % of full load |              |           | Full load current In (A) |      |        |         |          |      |      |        |        |           |           |
|                |       |                          |                      |                           |                         |                       |                                 |             |                |                   | Efficiency     | Power Factor | 50 75 100 | 50 75 100                | DE   |        |         | NDE      |      |      |        |        |           |           |
| <b>II pole</b> |       |                          |                      |                           |                         |                       |                                 |             |                |                   |                |              |           |                          |      |        |         |          |      |      |        |        |           |           |
| 1              | 0,75  | 1435JP                   | 1,48                 | L                         | 8,3                     | 2,1                   | 3,3                             | 0,0643      | 22             | 48                | 25,4           | 1,15         | 3510      | 74,0                     | 78,5 | 80,0   | 0,66    | 0,78     | 0,85 | 1,38 | 16,772 | 7,874  | 6206 ZZ   | 6203 ZZ   |
| 1,5            | 1,1   | 1435JP                   | 2,21                 | K                         | 8,6                     | 2,1                   | 3,3                             | 0,0835      | 19             | 42                | 29,3           | 1,15         | 3510      | 81,5                     | 84,0 | 84,0   | 0,73    | 0,83     | 0,89 | 1,85 | 16,772 | 7,874  | 6206 ZZ   | 6203 ZZ   |
| 2              | 1,5   | 1435JP                   | 2,95                 | K                         | 8,9                     | 2,2                   | 3,3                             | 0,1151      | 14             | 31                | 36,8           | 1,15         | 3510      | 84,0                     | 85,5 | 85,5   | 0,77    | 0,86     | 0,91 | 2,42 | 17,165 | 8,268  | 6206 ZZ   | 6203 ZZ   |
| 3              | 2,2   | 1435JP                   | 4,47                 | J                         | 8,0                     | 2,3                   | 3,0                             | 0,1279      | 9              | 20                | 39,9           | 1,15         | 3480      | 84,0                     | 85,5 | 85,5   | 0,76    | 0,86     | 0,90 | 3,59 | 17,559 | 8,661  | 6206 ZZ   | 6203 ZZ   |
| 5              | 3,7   | 1824JP                   | 7,38                 | J                         | 7,6                     | 1,9                   | 3,0                             | 0,1386      | 12             | 26                | 58,7           | 1,15         | 3510      | 85,5                     | 86,5 | 86,5   | 0,73    | 0,83     | 0,88 | 6,10 | 19,331 | 8,661  | 6207 ZZ   | 6205 ZZ   |
| 7,5            | 5,5   | 1824JP                   | 11,1                 | H                         | 7,4                     | 1,8                   | 2,9                             | 0,1818      | 10             | 22                | 69,9           | 1,15         | 3500      | 88,5                     | 88,5 | 88,5   | 0,76    | 0,85     | 0,90 | 8,67 | 19,724 | 9,055  | 6207 ZZ   | 6205 ZZ   |
| 10             | 7,5   | 2135JP                   | 14,7                 | H                         | 6,8                     | 2,0                   | 2,8                             | 0,4651      | 11             | 24                | 117            | 1,15         | 3535      | 88,5                     | 89,5 | 89,5   | 0,74    | 0,84     | 0,88 | 12,0 | 21,969 | 10,630 | 6209 ZZ   | 6206 ZZ   |
| 15             | 11    | 2135JP                   | 22,0                 | H                         | 6,9                     | 2,1                   | 2,8                             | 0,5512      | 8              | 18                | 131            | 1,15         | 3535      | 90,2                     | 90,2 | 90,2   | 0,77    | 0,86     | 0,89 | 17,2 | 22,756 | 11,417 | 6209 ZZ   | 6206 ZZ   |
| 20             | 15    | 2546JP                   | 29,4                 | G                         | 6,0                     | 1,8                   | 2,4                             | 0,7848      | 13             | 29                | 151            | 1,15         | 3525      | 90,2                     | 91,0 | 91,0   | 0,76    | 0,83     | 0,87 | 23,8 | 24,843 | 12,992 | 6309 Z-C3 | 6208 Z-C3 |
| 25             | 18,5  | 2546JP                   | 36,7                 | G                         | 6,3                     | 1,8                   | 2,9                             | 0,9155      | 9              | 20                | 174            | 1,15         | 3530      | 91,0                     | 91,7 | 91,7   | 0,73    | 0,83     | 0,87 | 29,1 | 24,843 | 12,992 | 6309 Z-C3 | 6208 Z-C3 |
| <b>IV pole</b> |       |                          |                      |                           |                         |                       |                                 |             |                |                   |                |              |           |                          |      |        |         |          |      |      |        |        |           |           |
| 1              | 0,75  | 1435JP                   | 2,94                 | L                         | 8,0                     | 2,9                   | 3,6                             | 0,1101      | 22             | 48                | 34,4           | 1,15         | 1760      | 81,5                     | 84,0 | 85,5   | 0,51    | 0,65     | 0,73 | 1,51 | 16,772 | 7,874  | 6206 ZZ   | 6203 ZZ   |
| 1,5            | 1,1   | 1435JP                   | 4,42                 | L                         | 8,7                     | 2,8                   | 3,3                             | 0,1426      | 15             | 33                | 41,9           | 1,15         | 1760      | 84,0                     | 86,5 | 86,5   | 0,56    | 0,69     | 0,77 | 2,07 | 17,953 | 9,055  | 6206 ZZ   | 6203 ZZ   |
| 2              | 1,5   | 1435JP                   | 5,96                 | K                         | 7,7                     | 2,6                   | 3,2                             | 0,1168      | 17             | 37                | 39,0           | 1,15         | 1740      | 85,5                     | 86,5 | 86,5   | 0,61    | 0,74     | 0,81 | 2,69 | 17,953 | 9,055  | 6206 ZZ   | 6203 ZZ   |
| 3              | 2,2   | 1824JP                   | 8,81                 | K                         | 8,4                     | 2,2                   | 3,3                             | 0,3092      | 15             | 33                | 65,9           | 1,15         | 1765      | 87,5                     | 88,5 | 89,5   | 0,60    | 0,73     | 0,80 | 3,86 | 19,724 | 9,055  | 6207 ZZ   | 6205 ZZ   |
| 5              | 3,7   | 1824JP                   | 14,7                 | J                         | 7,2                     | 2,0                   | 3,1                             | 0,4003      | 12             | 26                | 79,8           | 1,15         | 1760      | 88,5                     | 88,5 | 89,5   | 0,63    | 0,76     | 0,82 | 6,33 | 20,906 | 10,236 | 6207 ZZ   | 6205 ZZ   |
| 7,5            | 5,5   | 2135JP                   | 22,0                 | J                         | 7,3                     | 2,4                   | 3,2                             | 1,03        | 13             | 29                | 116            | 1,15         | 1770      | 89,5                     | 90,2 | 91,0   | 0,65    | 0,77     | 0,82 | 9,25 | 21,575 | 10,236 | 6209 ZZ   | 6206 ZZ   |
| 10             | 7,5   | 2135JP                   | 29,3                 | H                         | 7,0                     | 2,5                   | 3,5                             | 1,30        | 14             | 31                | 137            | 1,15         | 1770      | 90,2                     | 91,0 | 91,7   | 0,64    | 0,77     | 0,83 | 12,4 | 21,575 | 10,236 | 6209 ZZ   | 6206 ZZ   |
| 15             | 11    | 2546JP                   | 43,8                 | H                         | 6,7                     | 2,4                   | 3,0                             | 1,82        | 17             | 37                | 175            | 1,15         | 1775      | 91,7                     | 92,4 | 93,0   | 0,62    | 0,73     | 0,80 | 18,6 | 24,843 | 12,992 | 6309 Z-C3 | 6208 Z-C3 |
| 20             | 15    | 2546JP                   | 58,5                 | G                         | 6,3                     | 2,4                   | 2,9                             | 2,23        | 15             | 33                | 198            | 1,15         | 1770      | 92,4                     | 92,4 | 93,0   | 0,63    | 0,74     | 0,81 | 25,0 | 24,843 | 12,992 | 6309 Z-C3 | 6208 Z-C3 |
| <b>VI pole</b> |       |                          |                      |                           |                         |                       |                                 |             |                |                   |                |              |           |                          |      |        |         |          |      |      |        |        |           |           |
| 1              | 0,75  | 1435JP                   | 4,51                 | K                         | 6,1                     | 2,5                   | 3,0                             | 0,1419      | 24             | 53                | 35,3           | 1,15         | 1150      | 78,5                     | 81,5 | 82,5   | 0,47    | 0,60     | 0,69 | 1,65 | 16,772 | 7,874  | 6206 ZZ   | 6203 ZZ   |
| 1,5            | 1,1   | 1824JP                   | 6,67                 | J                         | 6,5                     | 2,0                   | 3,1                             | 0,2178      | 46             | 101               | 56,0           | 1,15         | 1165      | 84,0                     | 85,5 | 86,5   | 0,51    | 0,63     | 0,71 | 2,25 | 18,543 | 7,874  | 6207 ZZ   | 6205 ZZ   |
| 2              | 1,5   | 1824JP                   | 8,89                 | J                         | 6,6                     | 2,0                   | 3,0                             | 0,2800      | 33             | 73                | 66,1           | 1,15         | 1165      | 85,5                     | 86,5 | 87,5   | 0,53    | 0,66     | 0,73 | 2,95 | 19,331 | 8,661  | 6207 ZZ   | 6205 ZZ   |
| 3              | 2,2   | 2135JP                   | 13,2                 | H                         | 5,9                     | 2,1                   | 2,6                             | 0,8104      | 39             | 86                | 98,3           | 1,15         | 1175      | 86,5                     | 87,5 | 88,5   | 0,56    | 0,68     | 0,75 | 4,16 | 21,575 | 10,236 | 6209 ZZ   | 6206 ZZ   |
| 5              | 3,7   | 2135JP                   | 22,0                 | H                         | 5,9                     | 2,2                   | 2,5                             | 1,08        | 29             | 64                | 118            | 1,15         | 1175      | 88,5                     | 89,5 | 89,5   | 0,58    | 0,70     | 0,77 | 6,74 | 21,969 | 10,630 | 6209 ZZ   | 6206 ZZ   |
| 7,5            | 5,5   | 2546JP                   | 33,1                 | F                         | 5,1                     | 2,0                   | 2,3                             | 2,00        | 37             | 81                | 187            | 1,15         | 1175      | 88,5                     | 90,2 | 90,2   | 0,56    | 0,68     | 0,75 | 10,2 | 24,843 | 12,992 | 6309 Z-C3 | 6208 Z-C3 |
| 10             | 7,5   | 2546JP                   | 43,9                 | G                         | 5,3                     | 2,1                   | 2,3                             | 2,50        | 34             | 75                | 209            | 1,15         | 1180      | 91,0                     | 91,7 | 91,7   | 0,56    | 0,68     | 0,74 | 13,9 | 24,843 | 12,992 | 6309 Z-C3 | 6208 Z-C3 |

### 12.11 Jet Pump - JP - TEFC - High Efficiency - Three Phase

| Output                    | Frame | Full Load Torque (ft.lb) | Locked Rotor Current | Locked Rotor Torque Tl/Tn | Break-down Torque Tb/Tn | Inertia J (sq. ft.lb) | Allowable locked rotor time (s) | Weight (lb) | Service Factor | 460 V             |                |      |      |                          |      |      | C (in) | FC (in) | Bearings |      |        |        |           |           |
|---------------------------|-------|--------------------------|----------------------|---------------------------|-------------------------|-----------------------|---------------------------------|-------------|----------------|-------------------|----------------|------|------|--------------------------|------|------|--------|---------|----------|------|--------|--------|-----------|-----------|
|                           |       |                          |                      |                           |                         |                       |                                 |             |                | Rated speed (rpm) | % of full load |      |      | Full load current in (A) |      |      |        |         |          |      |        |        |           |           |
| HP                        | kW    | Code                     | II/In                | Hot                       | Cold                    | Efficiency            | Power Factor                    | 50          | 75             | 100               | 50             | 75   | 100  | DE                       | NDE  |      |        |         |          |      |        |        |           |           |
| <b>II pole</b>            |       |                          |                      |                           |                         |                       |                                 |             |                |                   |                |      |      |                          |      |      |        |         |          |      |        |        |           |           |
| 1                         | 0,75  | 1435JP                   | 1,48                 | K                         | 7,9                     | 2,3                   | 3,3                             | 0,0275      | 22             | 48                | 26,2           | 1,15 | 3510 | 70,0                     | 75,5 | 77,0 | 0,69   | 0,80    | 0,86     | 1,42 | 18,780 | 7,874  | 6206 ZZ   | 6203 ZZ   |
| 1,5                       | 1,1   | 1435JP                   | 2,23                 | K                         | 8,1                     | 2,7                   | 3,0                             | 0,0358      | 17             | 37                | 29,5           | 1,15 | 3480 | 77,0                     | 81,5 | 82,5 | 0,72   | 0,83    | 0,88     | 1,90 | 18,780 | 7,874  | 6206 ZZ   | 6203 ZZ   |
| 2                         | 1,5   | 1435JP                   | 2,96                 | K                         | 8,5                     | 2,8                   | 3,5                             | 0,0465      | 14             | 31                | 35,7           | 1,15 | 3500 | 82,5                     | 84,0 | 84,0 | 0,71   | 0,82    | 0,88     | 2,55 | 18,780 | 7,874  | 6206 ZZ   | 6203 ZZ   |
| 3                         | 2,2   | 1824JP                   | 4,43                 | K                         | 8,3                     | 2,3                   | 3,5                             | 0,1391      | 27             | 59                | 59,5           | 1,15 | 3510 | 82,5                     | 85,5 | 85,5 | 0,69   | 0,80    | 0,85     | 3,80 | 20,906 | 8,661  | 6207 ZZ   | 6205 ZZ   |
| 5                         | 3,7   | 1824JP                   | 7,41                 | H                         | 7,4                     | 2,1                   | 3,4                             | 0,1739      | 16             | 35                | 68,6           | 1,15 | 3495 | 86,5                     | 87,5 | 87,5 | 0,74   | 0,84    | 0,89     | 5,96 | 21,299 | 9,055  | 6207 ZZ   | 6205 ZZ   |
| 7,5                       | 5,5   | 2135JP                   | 11,0                 | H                         | 7,0                     | 2,4                   | 3,1                             | 0,4665      | 13             | 29                | 118            | 1,15 | 3525 | 86,5                     | 88,5 | 88,5 | 0,75   | 0,84    | 0,89     | 8,76 | 24,291 | 10,630 | 6209 ZZ   | 6206 ZZ   |
| 10                        | 7,5   | 2135JP                   | 14,7                 | G                         | 6,7                     | 2,2                   | 2,8                             | 0,5496      | 10             | 22                | 133            | 1,15 | 3520 | 88,5                     | 89,5 | 89,5 | 0,75   | 0,84    | 0,89     | 11,8 | 25,079 | 11,417 | 6209 ZZ   | 6206 ZZ   |
| 15                        | 11    | 2546JP                   | 22,1                 | H                         | 6,6                     | 1,9                   | 2,8                             | 0,7050      | 12             | 26                | 156            | 1,15 | 3520 | 87,5                     | 89,5 | 90,2 | 0,68   | 0,79    | 0,85     | 18,0 | 26,929 | 12,992 | 6309 Z-C3 | 6208 Z-C3 |
| 20                        | 15    | 2546JP                   | 29,5                 | G                         | 6,3                     | 1,9                   | 2,6                             | 1,05        | 12             | 26                | 193            | 1,15 | 3515 | 90,2                     | 91,0 | 90,2 | 0,78   | 0,86    | 0,89     | 23,5 | 26,929 | 12,992 | 6309 Z-C3 | 6208 Z-C3 |
| 25                        | 18,5  | 2546JP                   | 36,7                 | J                         | 8,3                     | 2,4                   | 3,4                             | 1,31        | 8              | 18                | 221            | 1,15 | 3530 | 91,0                     | 91,7 | 91,0 | 0,77   | 0,85    | 0,89     | 28,7 | 27,717 | 13,780 | 6309 Z-C3 | 6208 Z-C3 |
| <b>High-Output Design</b> |       |                          |                      |                           |                         |                       |                                 |             |                |                   |                |      |      |                          |      |      |        |         |          |      |        |        |           |           |
| 3                         | 2,2   | 1435JP                   | 4,47                 | J                         | 8,4                     | 2,7                   | 3,3                             | 0,1407      | 9              | 20                | 44,1           | 1,15 | 3480 | 84,0                     | 85,5 | 85,5 | 0,78   | 0,87    | 0,91     | 3,55 | 19,961 | 9,055  | 6206 ZZ   | 6203 ZZ   |
| 7,5                       | 5,5   | 1824JP                   | 11,2                 | J                         | 8,0                     | 2,7                   | 3,6                             | 0,1913      | 19             | 42                | 79,4           | 1,15 | 3480 | 88,5                     | 89,5 | 88,5 | 0,77   | 0,86    | 0,90     | 8,67 | 21,693 | 9,449  | 6207 ZZ   | 6205 ZZ   |
| 15                        | 11    | 2135JP                   | 22,1                 | J                         | 8,2                     | 2,8                   | 3,3                             | 0,6341      | 11             | 24                | 154            | 1,15 | 3520 | 90,2                     | 91,0 | 90,2 | 0,76   | 0,85    | 0,89     | 17,2 | 26,654 | 12,992 | 6209 ZZ   | 6206 ZZ   |
| <b>IV pole</b>            |       |                          |                      |                           |                         |                       |                                 |             |                |                   |                |      |      |                          |      |      |        |         |          |      |        |        |           |           |
| 1                         | 0,75  | 1435JP                   | 2,94                 | L                         | 7,6                     | 2,9                   | 3,5                             | 0,0973      | 18             | 40                | 32,2           | 1,15 | 1760 | 78,5                     | 82,5 | 82,5 | 0,50   | 0,64    | 0,73     | 1,56 | 18,780 | 7,874  | 6206 ZZ   | 6203 ZZ   |
| 1,5                       | 1,1   | 1435JP                   | 4,42                 | K                         | 7,8                     | 2,7                   | 3,4                             | 0,1232      | 13             | 29                | 37,9           | 1,15 | 1760 | 81,5                     | 84,0 | 84,0 | 0,53   | 0,67    | 0,76     | 2,16 | 19,173 | 8,268  | 6206 ZZ   | 6203 ZZ   |
| 2                         | 1,5   | 1435JP                   | 5,90                 | K                         | 7,5                     | 2,6                   | 3,3                             | 0,1419      | 10             | 22                | 42,3           | 1,15 | 1755 | 81,5                     | 84,0 | 84,0 | 0,53   | 0,67    | 0,76     | 2,95 | 19,961 | 9,055  | 6206 ZZ   | 6203 ZZ   |
| 3                         | 2,2   | 1824JP                   | 8,83                 | K                         | 7,7                     | 2,4                   | 3,5                             | 0,2935      | 16             | 35                | 63,9           | 1,15 | 1760 | 85,5                     | 87,5 | 87,5 | 0,58   | 0,71    | 0,78     | 4,05 | 20,906 | 8,661  | 6207 ZZ   | 6205 ZZ   |
| 5                         | 3,7   | 1824JP                   | 14,8                 | J                         | 7,2                     | 2,0                   | 3,0                             | 0,3695      | 8              | 18                | 76,5           | 1,15 | 1750 | 86,5                     | 87,5 | 87,5 | 0,61   | 0,74    | 0,81     | 6,55 | 22,480 | 10,236 | 6207 ZZ   | 6205 ZZ   |
| 7,5                       | 5,5   | 2135JP                   | 22,0                 | H                         | 7,1                     | 2,3                   | 2,9                             | 1,07        | 11             | 24                | 122            | 1,15 | 1765 | 88,5                     | 89,5 | 89,5 | 0,67   | 0,79    | 0,85     | 9,07 | 24,291 | 10,630 | 6209 ZZ   | 6206 ZZ   |
| 10                        | 7,5   | 2135JP                   | 29,5                 | H                         | 6,8                     | 2,1                   | 2,6                             | 1,29        | 8              | 18                | 140            | 1,15 | 1755 | 89,5                     | 89,5 | 89,5 | 0,72   | 0,82    | 0,87     | 12,1 | 25,472 | 11,811 | 6209 ZZ   | 6206 ZZ   |
| 15                        | 11    | 2546JP                   | 44,2                 | H                         | 6,4                     | 2,2                   | 2,8                             | 1,65        | 11             | 24                | 169            | 1,15 | 1760 | 89,5                     | 90,2 | 91,0 | 0,63   | 0,75    | 0,81     | 18,7 | 26,929 | 12,992 | 6309 Z-C3 | 6208 Z-C3 |
| 20                        | 15    | 2546JP                   | 58,9                 | G                         | 5,9                     | 2,1                   | 2,7                             | 2,15        | 12             | 26                | 197            | 1,15 | 1760 | 91,0                     | 91,0 | 91,0 | 0,67   | 0,78    | 0,83     | 24,9 | 26,929 | 12,992 | 6309 Z-C3 | 6208 Z-C3 |
| <b>VI pole</b>            |       |                          |                      |                           |                         |                       |                                 |             |                |                   |                |      |      |                          |      |      |        |         |          |      |        |        |           |           |
| 1                         | 0,75  | 1435JP                   | 4,52                 | K                         | 6,3                     | 2,7                   | 3,2                             | 0,1037      | 31             | 68                | 35,9           | 1,15 | 1145 | 77,0                     | 80,0 | 80,0 | 0,49   | 0,62    | 0,71     | 1,66 | 18,780 | 7,874  | 6206 ZZ   | 6203 ZZ   |
| 1,5                       | 1,1   | 1824JP                   | 6,64                 | K                         | 6,9                     | 2,1                   | 3,2                             | 0,4786      | 32             | 70                | 71,0           | 1,15 | 1170 | 81,5                     | 84,0 | 85,5 | 0,50   | 0,62    | 0,71     | 2,27 | 21,693 | 9,449  | 6207 ZZ   | 6205 ZZ   |
| 2                         | 1,5   | 1824JP                   | 8,86                 | M                         | 8,4                     | 2,6                   | 3,7                             | 0,5657      | 20             | 44                | 80,5           | 1,15 | 1170 | 82,5                     | 85,5 | 86,5 | 0,47   | 0,60    | 0,69     | 3,15 | 22,480 | 10,236 | 6207 ZZ   | 6205 ZZ   |
| 3                         | 2,2   | 2135JP                   | 13,2                 | H                         | 6,2                     | 2,3                   | 2,8                             | 0,8104      | 36             | 79                | 101            | 1,15 | 1175 | 85,5                     | 87,5 | 87,5 | 0,53   | 0,66    | 0,74     | 4,26 | 23,898 | 10,236 | 6209 ZZ   | 6206 ZZ   |
| 5                         | 3,7   | 2135JP                   | 22,0                 | J                         | 6,4                     | 2,5                   | 2,8                             | 1,08        | 20             | 44                | 122            | 1,15 | 1175 | 86,5                     | 87,5 | 87,5 | 0,55   | 0,68    | 0,75     | 7,08 | 24,291 | 10,630 | 6209 ZZ   | 6206 ZZ   |
| 7,5                       | 5,5   | 2546JP                   | 33,1                 | G                         | 5,5                     | 2,2                   | 2,4                             | 1,84        | 27             | 59                | 179            | 1,15 | 1175 | 87,5                     | 89,5 | 89,5 | 0,55   | 0,67    | 0,74     | 10,4 | 26,929 | 12,992 | 6309 Z-C3 | 6208 Z-C3 |
| 10                        | 7,5   | 2546JP                   | 44,1                 | G                         | 5,5                     | 2,2                   | 2,4                             | 2,17        | 20             | 44                | 196            | 1,15 | 1175 | 88,5                     | 89,5 | 89,5 | 0,56   | 0,68    | 0,75     | 14,0 | 26,929 | 12,992 | 6309 Z-C3 | 6208 Z-C3 |

**12.12 Jet Pump - JP - TEFC - NEMA Premium - Three Phase**

| Output                    | Frame | Full Load Torque (ft.lb) | Locked Rotor Current |    | Locked Rotor Torque Tl/Tn |       | Break-down Torque Tb/Tn |        | Inertia J (sq. ft.lb) | Allowable locked rotor time (s) | Weight (lb) | Service Factor | 460 V |      |                   |      |      |      | C (in) | FC (in) | Bearings |          |           |           |
|---------------------------|-------|--------------------------|----------------------|----|---------------------------|-------|-------------------------|--------|-----------------------|---------------------------------|-------------|----------------|-------|------|-------------------|------|------|------|--------|---------|----------|----------|-----------|-----------|
|                           |       |                          | HP                   | kW | Code                      | II/In | Tl/Tn                   | Tb/Tn  |                       |                                 |             |                | Hot   | Cold | Rated speed (rpm) | 50   | 75   | 100  | 50     | 75      | 100      | Bearings |           |           |
|                           |       |                          |                      |    |                           |       |                         |        |                       |                                 |             |                |       |      |                   |      |      |      |        |         | DE       | NDE      |           |           |
| <b>II pole</b>            |       |                          |                      |    |                           |       |                         |        |                       |                                 |             |                |       |      |                   |      |      |      |        |         |          |          |           |           |
| 1                         | 0,75  | 1435JP                   | 1,48                 | K  | 7,8                       | 2,0   | 3,0                     | 0,0643 | 22                    | 48                              | 26,2        | 1,15           | 3510  | 72,0 | 77,0              | 78,5 | 0,65 | 0,76 | 0,83   | 1,44    | 18,780   | 7,874    | 6206 ZZ   | 6203 ZZ   |
| 1,5                       | 1,1   | 1435JP                   | 2,21                 | L  | 9,1                       | 2,3   | 3,0                     | 0,1023 | 17                    | 37                              | 34,2        | 1,15           | 3520  | 80,0 | 82,5              | 84,0 | 0,71 | 0,82 | 0,88   | 1,87    | 18,780   | 7,874    | 6206 ZZ   | 6203 ZZ   |
| 2                         | 1,5   | 1435JP                   | 2,94                 | L  | 9,9                       | 2,5   | 3,0                     | 0,1279 | 13                    | 29                              | 40,1        | 1,15           | 3520  | 82,5 | 85,5              | 85,5 | 0,73 | 0,83 | 0,89   | 2,47    | 19,567   | 8,661    | 6206 ZZ   | 6203 ZZ   |
| 3                         | 2,2   | 1824JP                   | 4,42                 | K  | 8,8                       | 2,2   | 3,0                     | 0,1564 | 22                    | 48                              | 63,5        | 1,15           | 3515  | 84,0 | 86,5              | 86,5 | 0,71 | 0,82 | 0,87   | 3,67    | 20,906   | 8,661    | 6207 ZZ   | 6205 ZZ   |
| 5                         | 3,7   | 1824JP                   | 7,40                 | J  | 7,8                       | 2,2   | 3,0                     | 0,2079 | 17                    | 37                              | 78,5        | 1,15           | 3500  | 87,5 | 88,5              | 88,5 | 0,76 | 0,85 | 0,89   | 5,90    | 22,480   | 10,236   | 6207 ZZ   | 6205 ZZ   |
| 7,5                       | 5,5   | 2135JP                   | 11,0                 | H  | 7,6                       | 2,6   | 3,0                     | 0,5496 | 15                    | 33                              | 133         | 1,15           | 3530  | 87,5 | 88,5              | 89,5 | 0,76 | 0,85 | 0,89   | 8,67    | 25,079   | 11,417   | 6209 ZZ   | 6206 ZZ   |
| 10                        | 7,5   | 2135JP                   | 14,7                 | H  | 7,5                       | 2,6   | 3,0                     | 0,7188 | 12                    | 26                              | 161         | 1,15           | 3530  | 89,5 | 90,2              | 90,2 | 0,80 | 0,88 | 0,91   | 11,5    | 26,654   | 12,992   | 6209 ZZ   | 6206 ZZ   |
| 15                        | 11    | 2546JP                   | 22,0                 | H  | 7,0                       | 2,0   | 3,0                     | 0,8718 | 14                    | 31                              | 175         | 1,15           | 3525  | 89,5 | 91,0              | 91,0 | 0,73 | 0,83 | 0,87   | 17,4    | 26,929   | 12,992   | 6309 Z-C3 | 6208 Z-C3 |
| 20                        | 15    | 2546JP                   | 29,5                 | G  | 6,6                       | 2,0   | 2,9                     | 1,22   | 12                    | 26                              | 211         | 1,15           | 3515  | 90,0 | 91,0              | 91,0 | 0,81 | 0,88 | 0,91   | 22,7    | 27,717   | 13,780   | 6309 Z-C3 | 6208 Z-C3 |
| 25                        | 18,5  | 2546JP                   | 36,7                 | J  | 8,3                       | 2,4   | 3,4                     | 1,31   | 8                     | 18                              | 221         | 1,15           | 3530  | 91,0 | 91,7              | 91,7 | 0,77 | 0,85 | 0,89   | 28,5    | 27,717   | 13,780   | 6309 Z-C3 | 6208 Z-C3 |
| <b>High-Output Design</b> |       |                          |                      |    |                           |       |                         |        |                       |                                 |             |                |       |      |                   |      |      |      |        |         |          |          |           |           |
| 7,5                       | 5,5   | 1824JP                   | 11,2                 | J  | 8,0                       | 2,7   | 3,6                     | 0,1913 | 19                    | 42                              | 79,4        | 1,15           | 3480  | 88,5 | 89,5              | 89,5 | 0,77 | 0,86 | 0,90   | 8,57    | 21,693   | 9,449    | 6207 ZZ   | 6205 ZZ   |
| 15                        | 11    | 2135JP                   | 22,1                 | J  | 8,2                       | 2,8   | 3,3                     | 0,6341 | 11                    | 24                              | 154         | 1,15           | 3520  | 90,2 | 91,0              | 91,0 | 0,76 | 0,85 | 0,89   | 17,0    | 26,654   | 12,992   | 6209 ZZ   | 6206 ZZ   |
| <b>IV pole</b>            |       |                          |                      |    |                           |       |                         |        |                       |                                 |             |                |       |      |                   |      |      |      |        |         |          |          |           |           |
| 1                         | 0,75  | 1435JP                   | 2,94                 | M  | 8,6                       | 2,8   | 3,0                     | 0,1232 | 19                    | 42                              | 37,9        | 1,15           | 1765  | 82,5 | 84,0              | 85,5 | 0,52 | 0,66 | 0,75   | 1,47    | 19,173   | 8,268    | 6206 ZZ   | 6203 ZZ   |
| 1,5                       | 1,1   | 1435JP                   | 4,44                 | K  | 8,2                       | 2,7   | 3,0                     | 0,1101 | 21                    | 46                              | 37,9        | 1,15           | 1750  | 85,5 | 86,5              | 86,5 | 0,59 | 0,72 | 0,79   | 2,02    | 19,173   | 8,268    | 6206 ZZ   | 6203 ZZ   |
| 2                         | 1,5   | 1435JP                   | 5,94                 | K  | 8,2                       | 2,7   | 3,0                     | 0,1296 | 15                    | 33                              | 42,3        | 1,15           | 1745  | 85,5 | 87,5              | 86,5 | 0,60 | 0,73 | 0,80   | 2,72    | 19,567   | 8,661    | 6206 ZZ   | 6203 ZZ   |
| 3                         | 2,2   | 1824JP                   | 8,81                 | K  | 8,8                       | 2,2   | 3,0                     | 0,4017 | 18                    | 40                              | 80,3        | 1,15           | 1765  | 87,5 | 88,5              | 89,5 | 0,61 | 0,74 | 0,81   | 3,81    | 22,480   | 10,236   | 6207 ZZ   | 6205 ZZ   |
| 5                         | 3,7   | 1824JP                   | 14,8                 | J  | 7,0                       | 2,2   | 3,0                     | 0,3080 | 16                    | 35                              | 71,4        | 1,15           | 1750  | 88,5 | 89,5              | 89,5 | 0,60 | 0,73 | 0,80   | 6,49    | 22,480   | 10,236   | 6207 ZZ   | 6205 ZZ   |
| 7,5                       | 5,5   | 2135JP                   | 22,0                 | H  | 7,3                       | 2,6   | 3,0                     | 0,9380 | 22                    | 48                              | 120         | 1,15           | 1770  | 90,2 | 91,0              | 91,7 | 0,64 | 0,76 | 0,82   | 9,07    | 23,898   | 10,236   | 6209 ZZ   | 6206 ZZ   |
| 10                        | 7,5   | 2135JP                   | 29,4                 | H  | 7,0                       | 2,5   | 3,0                     | 1,07   | 15                    | 33                              | 130         | 1,15           | 1760  | 91,0 | 91,0              | 91,7 | 0,67 | 0,78 | 0,84   | 12,2    | 24,291   | 10,630   | 6209 ZZ   | 6206 ZZ   |
| 15                        | 11    | 2546JP                   | 43,9                 | H  | 6,6                       | 2,5   | 3,0                     | 2,15   | 19                    | 42                              | 197         | 1,15           | 1770  | 91,0 | 92,4              | 92,4 | 0,64 | 0,76 | 0,82   | 18,2    | 26,929   | 12,992   | 6309 Z-C3 | 6208 Z-C3 |
| 20                        | 15    | 2546JP                   | 58,7                 | H  | 6,7                       | 2,7   | 3,0                     | 2,64   | 16                    | 35                              | 227         | 1,15           | 1765  | 91,7 | 92,4              | 93,0 | 0,66 | 0,77 | 0,82   | 24,7    | 27,717   | 13,780   | 6309 Z-C3 | 6208 Z-C3 |
| <b>VI pole</b>            |       |                          |                      |    |                           |       |                         |        |                       |                                 |             |                |       |      |                   |      |      |      |        |         |          |          |           |           |
| 1                         | 0,75  | 1435JP                   | 4,52                 | J  | 5,8                       | 2,3   | 2,8                     | 0,1597 | 31                    | 68                              | 38,6        | 1,15           | 1145  | 80,0 | 82,5              | 82,5 | 0,50 | 0,63 | 0,72   | 1,58    | 19,173   | 8,268    | 6206 ZZ   | 6203 ZZ   |
| 1,5                       | 1,1   | 1824JP                   | 6,64                 | K  | 6,9                       | 2,4   | 3,4                     | 0,2800 | 55                    | 121                             | 65,9        | 1,15           | 1170  | 84,0 | 86,5              | 87,5 | 0,50 | 0,63 | 0,71   | 2,22    | 20,906   | 8,661    | 6207 ZZ   | 6205 ZZ   |
| 2                         | 1,5   | 1824JP                   | 8,86                 | K  | 7,5                       | 2,6   | 3,7                     | 0,3424 | 44                    | 97                              | 76,1        | 1,15           | 1170  | 84,0 | 86,5              | 88,5 | 0,50 | 0,62 | 0,71   | 3,00    | 21,693   | 9,449    | 6207 ZZ   | 6205 ZZ   |
| 3                         | 2,2   | 2135JP                   | 13,2                 | H  | 6,4                       | 2,3   | 2,9                     | 1,08   | 46                    | 101                             | 130         | 1,15           | 1175  | 85,5 | 88,5              | 89,5 | 0,55 | 0,67 | 0,74   | 4,17    | 24,291   | 10,630   | 6209 ZZ   | 6206 ZZ   |
| 5                         | 3,7   | 2135JP                   | 22,0                 | H  | 6,0                       | 2,2   | 2,5                     | 1,26   | 30                    | 66                              | 144         | 1,15           | 1175  | 87,5 | 88,5              | 89,5 | 0,59 | 0,71 | 0,77   | 6,74    | 25,079   | 11,417   | 6209 ZZ   | 6206 ZZ   |
| 7,5                       | 5,5   | 2546JP                   | 33,1                 | G  | 5,4                       | 2,0   | 2,3                     | 2,34   | 42                    | 92                              | 204         | 1,15           | 1175  | 89,5 | 89,5              | 91,0 | 0,58 | 0,70 | 0,76   | 9,98    | 26,929   | 12,992   | 6309 Z-C3 | 6208 Z-C3 |
| 10                        | 7,5   | 2546JP                   | 44,1                 | G  | 5,4                       | 2,1   | 2,3                     | 2,83   | 30                    | 66                              | 234         | 1,15           | 1175  | 90,2 | 91,0              | 91,0 | 0,57 | 0,69 | 0,75   | 13,8    | 27,717   | 13,780   | 6309 Z-C3 | 6208 Z-C3 |

### 12.13 Grain Dryer - ODPAO - High Efficiency - Three Phase

| Output | Frame | Full Load Torque (ft.lb) | Locked Rotor Current | Locked Rotor Torque | Break-down Torque | Inertia J (sq. ft.lb) | Allowable locked rotor time (s) | Weight (lb) | Service Factor | 460 V             |            |              |    |    |     | C (in) | FC (in) | Bearings |    |     |
|--------|-------|--------------------------|----------------------|---------------------|-------------------|-----------------------|---------------------------------|-------------|----------------|-------------------|------------|--------------|----|----|-----|--------|---------|----------|----|-----|
|        |       |                          | Code                 | II/In               | Tl/Tn             | Tb/Tn                 | Hot                             |             |                | Rated speed (rpm) | Efficiency | Power Factor | 50 | 75 | 100 | 50     | 75      | 100      |    |     |
| HP     | kW    |                          |                      |                     |                   |                       |                                 |             |                |                   |            |              |    |    |     |        |         |          | DE | NDE |

II pole

|     |     |         |      |   |      |     |     |        |    |    |      |      |      |      |      |      |      |      |      |      |        |        |         |         |
|-----|-----|---------|------|---|------|-----|-----|--------|----|----|------|------|------|------|------|------|------|------|------|------|--------|--------|---------|---------|
| 1,5 | 1,1 | 1435T*  | 2,19 | R | 11,3 | 4,3 | 6,2 | 0,1092 | 13 | 29 | 40,0 | 1,00 | 3550 | 71,1 | 77,5 | 80,7 | 0,50 | 0,63 | 0,72 | 2,38 | 12,401 | 7,874  | 6205 ZZ | 6203 ZZ |
| 3   | 2,2 | 1435T*  | 4,45 | J | 7,2  | 2,1 | 3,1 | 0,1092 | 10 | 22 | 40,0 | 1,00 | 3495 | 80,7 | 83,1 | 83,1 | 0,72 | 0,83 | 0,89 | 3,73 | 12,401 | 7,874  | 6205 ZZ | 6203 ZZ |
| 3   | 2,2 | 1435T*  | 4,40 | L | 9,5  | 3,1 | 4,4 | 0,1478 | 10 | 22 | 40,6 | 1,00 | 3530 | 79,0 | 82,9 | 84,2 | 0,64 | 0,77 | 0,84 | 3,90 | 13,188 | 8,661  | 6205 ZZ | 6203 ZZ |
| 4,5 | 3,3 | 1435T*  | 6,70 | H | 6,8  | 2,1 | 2,8 | 0,1478 | 8  | 18 | 40,6 | 1,00 | 3480 | 82,7 | 84,0 | 83,2 | 0,77 | 0,87 | 0,91 | 5,47 | 13,188 | 8,661  | 6205 ZZ | 6203 ZZ |
| 5   | 3,7 | 182/4T* | 7,32 | K | 9,0  | 2,3 | 4,0 | 0,1913 | 15 | 33 | 61,2 | 1,00 | 3540 | 85,2 | 87,6 | 88,2 | 0,67 | 0,79 | 0,85 | 6,19 | 15,551 | 8,661  | 6206 ZZ | 6205 ZZ |
| 7,5 | 5,5 | 182/4T* | 11,1 | G | 6,2  | 1,5 | 2,5 | 0,1913 | 10 | 22 | 61,2 | 1,00 | 3490 | 87,1 | 87,4 | 86,2 | 0,79 | 0,87 | 0,91 | 8,80 | 15,551 | 8,661  | 6206 ZZ | 6205 ZZ |
| 7,5 | 5,5 | 182/4T* | 11,0 | K | 9,2  | 2,6 | 4,0 | 0,2174 | 10 | 22 | 71,4 | 1,00 | 3530 | 85,7 | 87,8 | 88,1 | 0,68 | 0,80 | 0,86 | 9,11 | 16,338 | 9,449  | 6206 ZZ | 6205 ZZ |
| 10  | 7,5 | 182/4T* | 14,8 | H | 7,1  | 1,9 | 3,0 | 0,2174 | 9  | 20 | 71,4 | 1,00 | 3500 | 87,4 | 88,1 | 87,3 | 0,76 | 0,86 | 0,90 | 12,0 | 16,338 | 9,449  | 6206 ZZ | 6205 ZZ |
| 10  | 7,5 | 2135T*  | 14,6 | J | 7,7  | 2,2 | 3,3 | 0,6787 | 10 | 22 | 90,4 | 1,00 | 3545 | 85,7 | 87,8 | 88,1 | 0,68 | 0,80 | 0,86 | 12,4 | 17,519 | 10,630 | 6208 ZZ | 6206 ZZ |
| 15  | 11  | 2135T*  | 22,1 | E | 5,3  | 1,5 | 2,2 | 0,6787 | 8  | 18 | 90,4 | 1,00 | 3515 | 87,8 | 87,9 | 86,6 | 0,80 | 0,88 | 0,91 | 17,5 | 17,519 | 10,630 | 6208 ZZ | 6206 ZZ |

### 12.14 Grain Dryer - TEAO - High Efficiency - Three Phase

| Output | Frame | Full Load Torque (ft.lb) | Locked Rotor Current | Locked Rotor Torque | Break-down Torque | Inertia J (sq. ft.lb) | Allowable locked rotor time (s) | Weight (lb) | Service Factor | 460 V             |            |              |    |    |     | C (in) | FC (in) | Bearings |     |
|--------|-------|--------------------------|----------------------|---------------------|-------------------|-----------------------|---------------------------------|-------------|----------------|-------------------|------------|--------------|----|----|-----|--------|---------|----------|-----|
|        |       |                          | Code                 | II/In               | Tl/Tn             | Tb/Tn                 | Hot                             |             |                | Rated speed (rpm) | Efficiency | Power Factor | 50 | 75 | 100 | 50     | 75      | 100      |     |
| HP     | kW    |                          |                      |                     |                   |                       |                                 |             |                |                   |            |              |    |    |     |        |         | DE       | NDE |

II pole

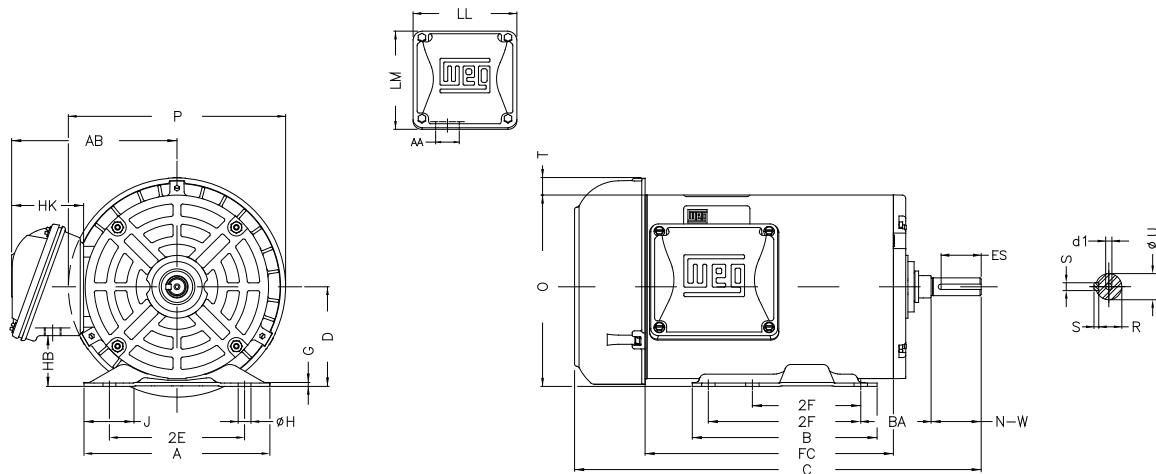
|     |      |         |      |   |      |     |     |        |    |    |      |      |      |      |      |      |      |      |      |      |        |        |         |         |
|-----|------|---------|------|---|------|-----|-----|--------|----|----|------|------|------|------|------|------|------|------|------|------|--------|--------|---------|---------|
| 1,5 | 1,1  | 1435T*  | 2,19 | R | 11,5 | 4,5 | 6,2 | 0,1092 | 15 | 33 | 35,9 | 1,00 | 3550 | 69,5 | 76,3 | 79,7 | 0,51 | 0,63 | 0,72 | 2,41 | 12,401 | 7,874  | 6205 ZZ | 6203 ZZ |
| 3   | 2,2  | 1435T*  | 4,47 | J | 7,2  | 2,2 | 2,9 | 0,1092 | 10 | 22 | 35,9 | 1,00 | 3480 | 79,3 | 81,7 | 81,7 | 0,73 | 0,84 | 0,89 | 3,80 | 12,401 | 7,874  | 6205 ZZ | 6203 ZZ |
| 3   | 2,22 | 1435T*  | 4,41 | N | 11,0 | 4,1 | 5,1 | 0,1478 | 8  | 18 | 43,6 | 1,00 | 3525 | 77,7 | 82,1 | 83,8 | 0,63 | 0,76 | 0,83 | 4,01 | 13,582 | 9,055  | 6205 ZZ | 6203 ZZ |
| 4,5 | 3,3  | 1435T*  | 6,69 | J | 8,0  | 2,7 | 3,3 | 0,1478 | 7  | 15 | 43,6 | 1,00 | 3485 | 82,1 | 84,1 | 83,9 | 0,76 | 0,86 | 0,90 | 5,49 | 13,582 | 9,055  | 6205 ZZ | 6203 ZZ |
| 5   | 3,7  | 182/4T* | 7,33 | N | 11,2 | 3,9 | 5,2 | 0,1913 | 10 | 22 | 71,0 | 1,00 | 3535 | 83,6 | 86,7 | 87,8 | 0,61 | 0,74 | 0,82 | 6,45 | 16,338 | 9,449  | 6206 ZZ | 6205 ZZ |
| 7,5 | 5,5  | 182/4T* | 11,1 | J | 8,1  | 2,6 | 3,5 | 0,1913 | 10 | 22 | 71,0 | 1,00 | 3495 | 86,7 | 87,9 | 87,5 | 0,74 | 0,84 | 0,89 | 8,86 | 16,338 | 9,449  | 6206 ZZ | 6205 ZZ |
| 7,5 | 5,5  | 182/4T* | 11,0 | L | 9,5  | 3,2 | 4,4 | 0,2174 | 10 | 22 | 88,8 | 1,00 | 3520 | 88,4 | 89,8 | 89,8 | 0,67 | 0,79 | 0,85 | 9,04 | 17,913 | 10,236 | 6206 ZZ | 6205 ZZ |
| 10  | 7,5  | 182/4T* | 14,9 | H | 7,3  | 2,3 | 3,2 | 0,2174 | 9  | 20 | 88,8 | 1,00 | 3480 | 89,3 | 89,4 | 88,3 | 0,76 | 0,86 | 0,90 | 11,8 | 17,913 | 10,236 | 6206 ZZ | 6205 ZZ |
| 10  | 7,5  | 2135T*  | 14,6 | H | 7,3  | 3,5 | 4,6 | 0,6787 | 7  | 15 | 128  | 1,00 | 3550 | 90,9 | 92,3 | 92,5 | 0,63 | 0,76 | 0,82 | 12,2 | 17,913 | 11,023 | 6208 ZZ | 6206 ZZ |
| 15  | 11   | 2135T*  | 22,1 | H | 7,0  | 2,3 | 2,9 | 0,6787 | 7  | 15 | 128  | 1,00 | 3510 | 91,8 | 91,8 | 91,0 | 0,76 | 0,85 | 0,88 | 17,3 | 17,913 | 11,023 | 6208 ZZ | 6206 ZZ |

1) Values for three-phase 60Hz motors;

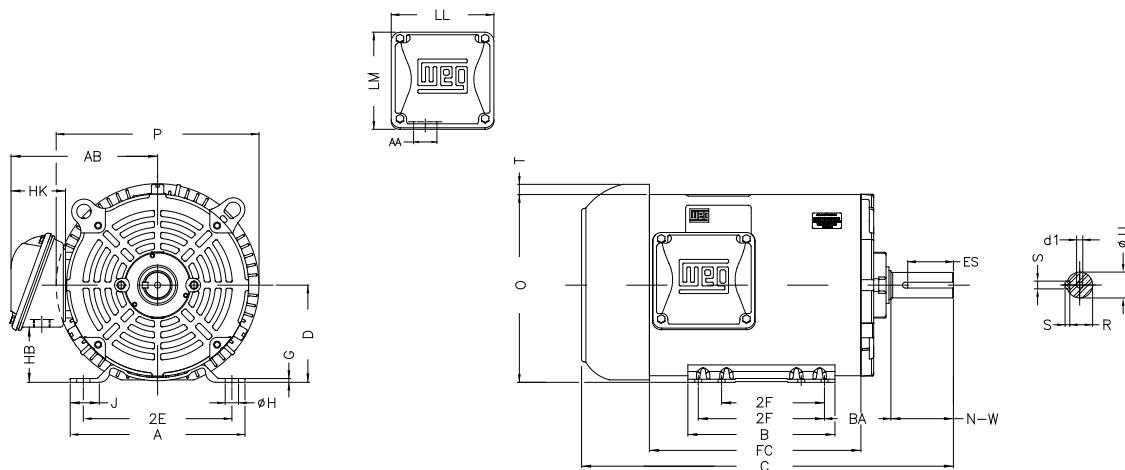
2) To obtain nominal current (In) in 230V, just multiply the current value by 2.

## 13. Mechanical data

### 13.1 TEFC - General Purpose - Frame 143



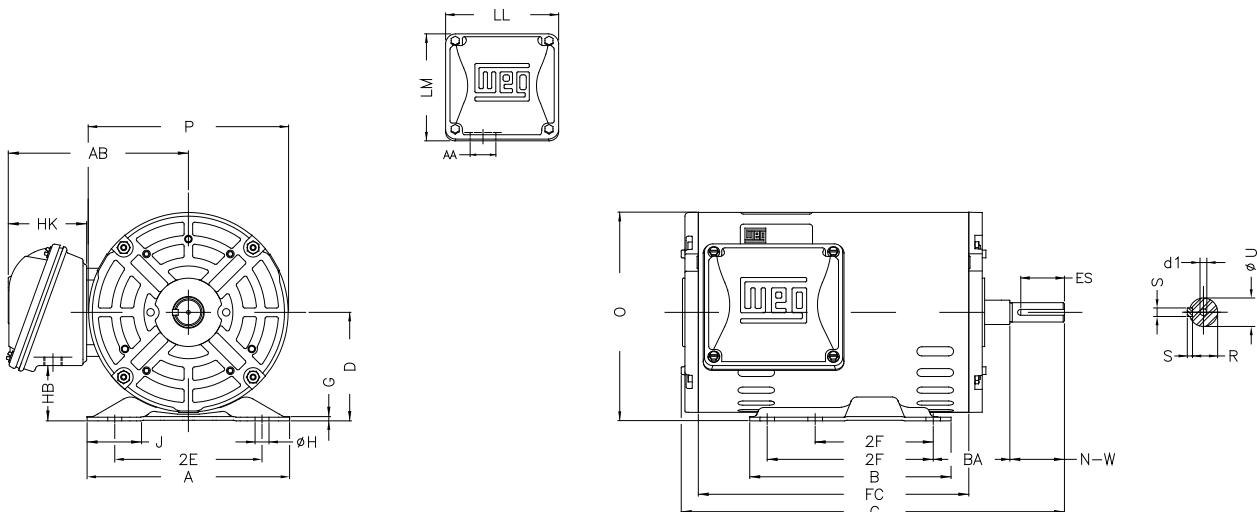
### 13.2 TEFC - General Purpose - Frames 182 to 254



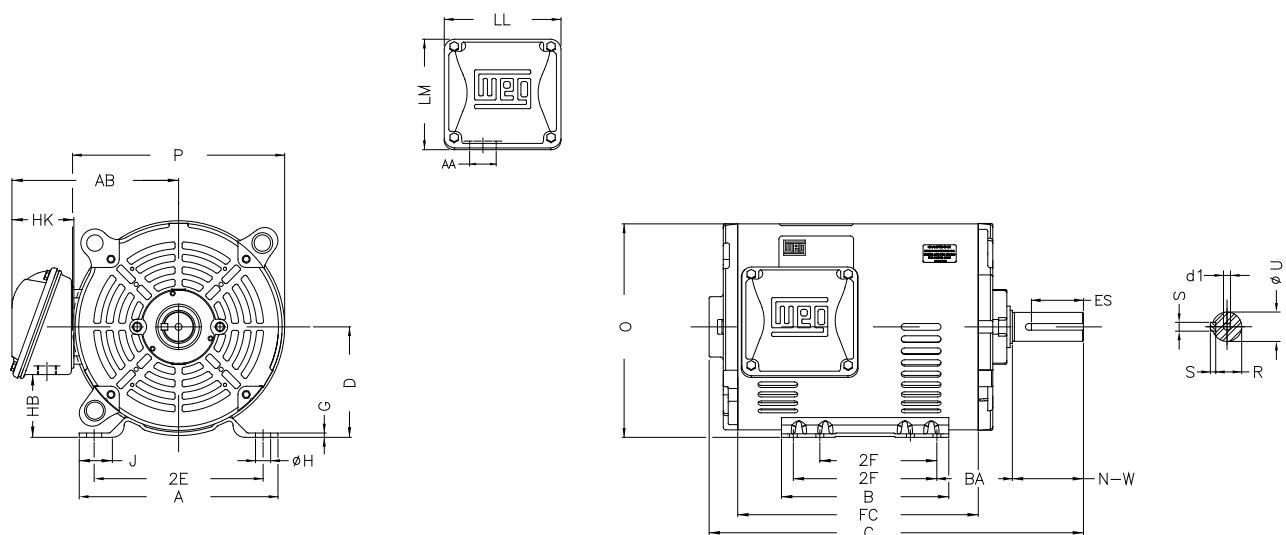
| Frame  | 2E     | J     | A      | P      | AB    | 2F           | B      | BA    | Shaft end |        |       |       |       |       |
|--------|--------|-------|--------|--------|-------|--------------|--------|-------|-----------|--------|-------|-------|-------|-------|
|        |        |       |        |        |       |              |        |       | U         | d1     | N-W   | ES    | R     | S     |
| 143/5T | 5.500  | 1.732 | 6.535  | 7.638  | 5.882 | 4.000/5.000  | 6.496  | 2.250 | 0.875     | A 3,15 | 2.250 | 1.417 | 0.771 | 0.187 |
| 182/4T | 7.500  | 1.299 | 8.661  | 9.435  | 6.696 |              | 6.299  | 2.750 | 1.125     |        | 2.750 | 1.969 | 0.984 | 0.250 |
| 213/5T | 8.500  | 1.575 | 9.449  | 11.306 | 7.973 | 5.500/7.000  | 7.953  | 3.500 | 1.375     | A 4    | 3.380 | 2.480 | 1.203 | 0.313 |
| 254/6T | 10.000 | 1.693 | 11.417 | 13.180 | 9.448 | 8.252/10.000 | 11.417 | 4.250 | 1.625     |        | 4.000 | 2.756 | 1.416 | 0.375 |

| Frame  | D     | G     | HB    | O      | HK    | Hole H | LL    | LM    | AA     | T     |
|--------|-------|-------|-------|--------|-------|--------|-------|-------|--------|-------|
| 143/5T | 3.500 | 0.120 | 1.783 | 6.724  | 2.638 | 0.343  | 4.543 | 4.106 | 1.118" | 0,603 |
| 182/4T | 4.500 | 0.167 | 2.784 | 8.557  | 2.629 | 0.406  | 4.563 | 4.090 |        | 0,661 |
| 213/5T | 5.250 |       | 2.982 | 10.144 | 3.022 |        | 5.551 | 5.250 | 1.377" | 0,761 |
| 254/6T | 6.250 | 0.187 | 3.631 | 12.010 | 3.645 | 0.530  | 6.299 | 6.017 | 1.732" | 0,830 |

### 13.3 ODP - General Purpose - Frame 143



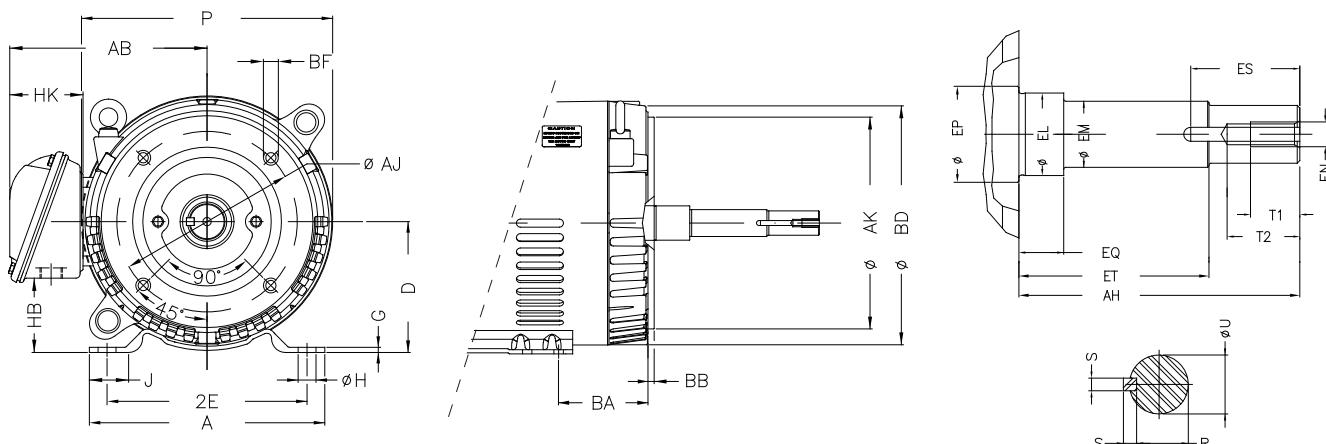
### 13.4 ODP - General Purpose - Frames 182 to 254



| Frame  | 2E     | J     | A      | P      | AB    | 2F           | B      | BA    | Shaft end |        |       |       |       |       |
|--------|--------|-------|--------|--------|-------|--------------|--------|-------|-----------|--------|-------|-------|-------|-------|
|        |        |       |        |        |       |              |        |       | U         | d1     | N-W   | ES    | R     | S     |
| 143/5T | 5.500  | 1.732 | 6.535  | 6.456  | 5.882 | 4.000/5.000  | 6.496  | 2.250 | 0.875     | A 3,15 | 2.250 | 1.417 | 0.771 | 0.187 |
| 182/4T | 7.500  | 1.299 | 8.661  | 8.114  | 6.696 | 4.500/5.500  | 6.299  | 2.750 | 1.125     |        | 2.750 | 1.969 | 0.984 | 0.250 |
| 213/5T | 8.500  | 1.575 | 9.449  | 9.846  | 7.973 | 5.500/7.000  | 7.953  | 3.500 | 1.375     | A 4    | 3.380 | 2.480 | 1.203 | 0.313 |
| 254/6T | 10.000 | 1.693 | 11.417 | 11.558 | 9.448 | 8.252/10.000 | 11.417 | 4.250 | 1.625     |        | 4.000 | 2.756 | 1.416 | 0.375 |

| Frame  | D     | G     | HB    | O      | HK    | Hole H | LL    | LM    | AA     | T     |
|--------|-------|-------|-------|--------|-------|--------|-------|-------|--------|-------|
| 143/5T | 3.500 | 0.120 | 1.783 | 6.724  | 2.638 | 0.343  | 4.543 | 4.106 | 1.118" | 0,603 |
| 182/4T | 4.500 | 0.167 | 2.784 | 8.557  | 2.629 | 0.406  | 4.563 | 4.090 |        | 0,661 |
| 213/5T | 5.250 |       | 2.982 | 10.144 | 3.022 |        | 5.551 | 5.250 | 1.377" | 0,761 |
| 254/6T | 6.250 | 0.187 | 3.631 | 12.010 | 3.645 | 0.530  | 6.299 | 6.017 | 1.732" | 0,830 |

### 13.5 JM/JP - Jet Pump - Frame 143 to 254



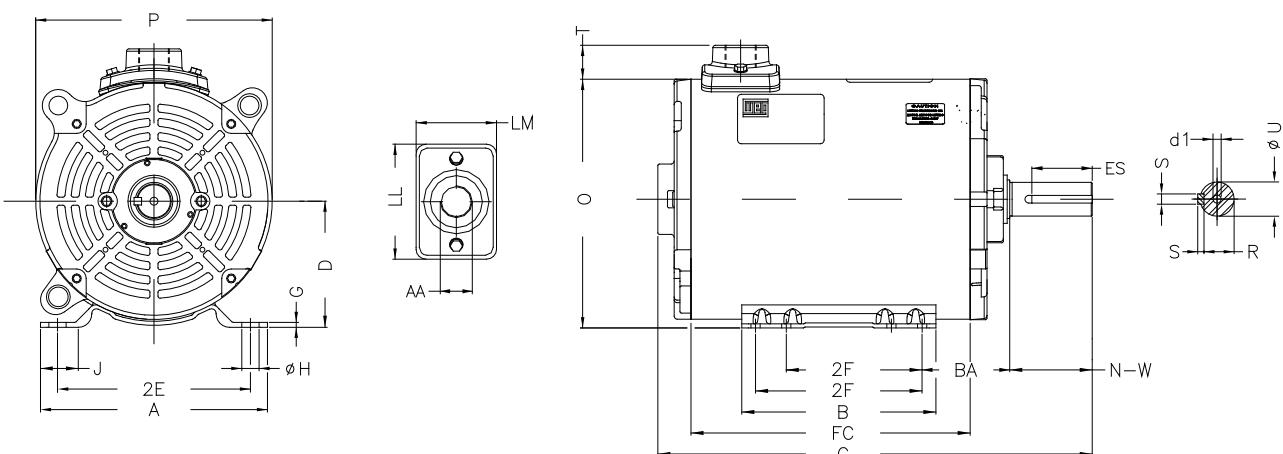
#### JM

| Frame   | Flange | AH    | BA    | U     | EN           | EL    | EM    | EP    | EQ    | ES    | ET    | R     | S     | AJ    | AK    | BD     | BF          | T     | BF Number |
|---------|--------|-------|-------|-------|--------------|-------|-------|-------|-------|-------|-------|-------|-------|-------|-------|--------|-------------|-------|-----------|
| 143/5JM | FC-149 | 4.267 | 2.750 | 0.874 | EUNC 3/8"-16 | 1.156 | 1.000 | 1.179 | 0.630 | 1.575 | 2.880 | 0.768 | 0.187 | 5.874 | 4.500 | 6.028  | UNC 3/8"x16 | 0.157 | 4         |
| 182/4JM | FC-149 | 4.258 | 3.500 | 0.874 | EUNC 3/8"-16 | 1.250 | 1.000 | 1.376 | 0.630 | 1.653 | 2.880 | 0.768 | 0.187 | 5.874 | 4.500 | 6.496  | UNC 3/8"x16 | 0.138 | 4         |
| 213/5JM | FC-184 | 4.258 | 4.250 | 0.874 | EUNC 3/8"-16 | 1.250 | 1.000 | 1.769 | 0.630 | 1.575 | 2.880 | 0.768 | 0.187 | 7.250 | 8.500 | 9.401  | UNC 1/2"x13 | 0.250 | 4         |
| 254/6JM | FC-184 | 5.250 | 4.750 | 1.249 | EUNC 1/2"-13 | 1.750 | 1.375 | 1.769 | 0.630 | 2.559 | 3.006 | 1.110 | 0.250 | 7.250 | 8.500 | 11.084 | UNC 1/2"x13 | 0.250 | 4         |

#### JP

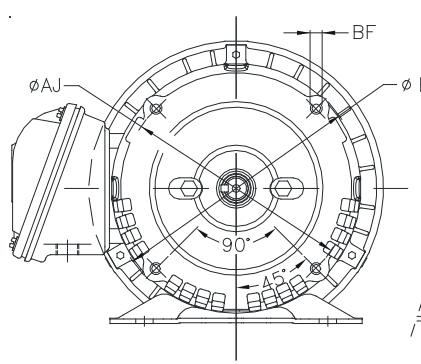
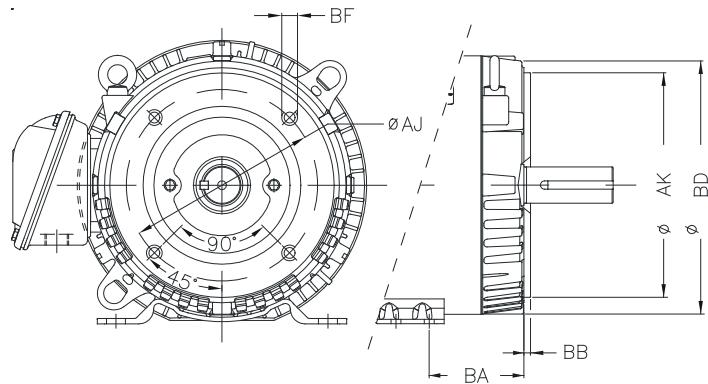
| Frame   | Flange | AH    | BA    | U     | EN           | EL    | EM    | EP    | EQ    | ES    | ET    | R     | S     | AJ    | AK    | BD     | BF          | T     | BF Number |
|---------|--------|-------|-------|-------|--------------|-------|-------|-------|-------|-------|-------|-------|-------|-------|-------|--------|-------------|-------|-----------|
| 143/5JP | FC-149 | 7.319 | 2.750 | 0.874 | EUNC 3/8"-16 | 1.156 | 1.000 | 1.179 | 1.563 | 1.654 | 5.941 | 0.768 | 0.187 | 5.874 | 4.500 | 6.028  | UNC 3/8"x16 | 0.157 | 4         |
| 182/4JP | FC-149 | 7.319 | 3.500 | 0.874 | EUNC 3/8"-16 | 1.250 | 1.000 | 1.376 | 1.563 | 1.654 | 5.941 | 0.768 | 0.187 | 5.874 | 4.500 | 6.496  | UNC 3/8"x16 | 0.138 | 4         |
| 213/5JP | FC-184 | 8.130 | 4.250 | 1.250 | EUNC 1/2"-13 | 1.750 | 1.375 | 1.769 | 2.374 | 2.560 | 5.886 | 1.110 | 0.250 | 7.250 | 8.500 | 9.401  | UNC 1/2"x13 | 0.250 | 4         |
| 254/6JP | FC-184 | 8.130 | 4.750 | 1.249 | EUNC 1/2"-13 | 1.750 | 1.375 | 1.769 | 2.382 | 2.559 | 5.886 | 1.110 | 0.250 | 7.250 | 8.500 | 11.084 | UNC 1/2"x13 | 0.250 | 4         |

### 13.6 Grain Dryer - Frame 143 to 213



| Frame  | 2E    | J     | A     | P     | 2F          | B     | BA    | Shaft end |              |       |       |       |       |
|--------|-------|-------|-------|-------|-------------|-------|-------|-----------|--------------|-------|-------|-------|-------|
|        |       |       |       |       |             |       |       | U         | d1           | N-W   | ES    | R     | S     |
| 143/5T | 5.500 | 1.732 | 6.535 | 6.456 | 4.000/5.000 | 6.496 | 2.250 | 0.875     | EUNC 1/4"-20 | 3.000 | 1.417 | 0.771 | 0.187 |
| 182/4T | 7.500 | 1.299 | 8.661 | 8.114 | 4.500/5.500 | 6.299 | 2.750 | 1.125     | EUNC 1/4"-20 | 3.500 | 1.969 | 0.984 | 0.250 |
| 213/5T | 8.500 | 1.575 | 9.449 | 9.846 | 5.500/7.000 | 7.953 | 3.500 | 1.125     | EUNC 1/4"-20 | 3.750 | 1.969 | 0.984 | 0.250 |

| Frame  | D     | G     | O      | Hole H | LL    | LM    | AA       | T     |
|--------|-------|-------|--------|--------|-------|-------|----------|-------|
| 143/5T | 3.500 | 0.120 | 6.724  | 0.343  | 2.669 | 1.890 | NPT 3/4" | 0.883 |
| 182/4T | 4.500 | 0.167 | 8.557  | 0.406  | 2.699 | 1.890 | NPT 3/4" | 0.883 |
| 213/5T | 5.250 | 0.167 | 10.144 | 0.406  | 2.699 | 1.890 | NPT 1"   | 0.883 |

**13.7 Flange "C" - Frames 143****13.8 Flange "C" - Frames 182 up to 254**

| Frame   | BA    | Flange |       |       |        |             |       |
|---------|-------|--------|-------|-------|--------|-------------|-------|
|         |       | AJ     | AK    | BB    | BD     | BF          | AH    |
| 143/5TC | 2.750 | 5.874  | 4.500 | 0.157 | 6.450  | UNC 3/8"x16 | 2.129 |
| 182/4TC | 3.500 |        |       |       | 8.858  |             | 2.620 |
| 213/5TC | 4.250 | 7.250  | 8.500 | 0.250 | 9.401  | UNC 1/2"x13 | 3.129 |
| 254/6TC | 4.750 |        |       |       | 11.084 |             | 3.750 |

**14. Drip cover**

Both configurations, ODP and TEFC motors, can be supplied with drip cover. Also there are add on kits available for the standard motor. The additional in the overall motor length can be seen in the table below:

| Frame  | CH   |      |
|--------|------|------|
|        | TEFC | ODP  |
| 143/5T | 1.30 | 1.30 |
| 182/4T | 1.34 | 1.34 |
| 213/5T | 1.93 | 1.26 |
| 254/6T | 2.16 | 1.39 |



Figure 17 – TEFC and ODP motors with drip cover.

**15. Packaging**

W01 motors in frames 56 to 213/5T are packaged in cardboard boxes (see figure 18).

For frame 254/6T, the motors are packaged in wooden crates (see figure 19).



Figure 18 – Cardboard box.



Figure 19 – Wooden crates.

| Frame  | External height (in) | External width (in) | External lenght (in) | Weight (lbf) | Volume (ft³) |
|--------|----------------------|---------------------|----------------------|--------------|--------------|
| ODP    |                      |                     |                      |              |              |
| 143/5T | 9.055                | 11.811              | 17.795               | 1.334        | 1.095        |
| 213/5T | 14.173               | 16.260              | 23.622               | 9.467        | 3.355        |
| 254/6T | 15.867               | 20.157              | 29.133               | 21.713       | 5.378        |
| TEFC   |                      |                     |                      |              |              |
| 143/5  | 10.039               | 13.386              | 21.260               | 2.767        | 1.660        |
| 213/5  | 14.173               | 16.260              | 25.197               | 4.636        | 3.355        |
| 254/6  | 15.827               | 20.157              | 29.134               | 21.713       | 5.378        |

Packaging dimensions, weights and volumes are in tables opposite.

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