## (8) 5CHmERSRL

## EN Operating instructions <br> Original

.pages 1 to 6
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## Content

## 1 About this document

1.1 Function . . . . . . . . . . . . . . . . . . . . . . . . . . . . . . . . . . . . . . . . . . . . . 1
1.2 Target group: authorised qualified personnel. . . . . . . . . . . . . . . . . . 1
1.3 Explanation of the symbols used
1.4 Appropriate use
1.5 General safety instructions
1.6 Warning about misuse

17 Exclusion of liability ......................................................................

2 Product description
2.1 Ordering code . . . . . . . . . . . . . . . . . . . . . . . . . . . . . . . . . . . . . . . . . 2
2.2 Special versions. . . . . . . . . . . . . . . . . . . . . . . . . . . . . . . . . . . . . . . . . . . 2
2.3 Destination and use . . . . . . . . . . . . . . . . . . . . . . . . . . . . . . . . . . . . . . . . . . . . 2
2.4 Technical data . . . . . . . . . . . . . . . . . . . . . . . . . . . . . . . . . . . . . . . . . . . . . . . . . . 2
2.5 Safety classification . . . . . . . . . . . . . . . . . . . . . . . . . . . . . . . . . . . . . . . . 2

## 3 Mounting

3.1 General mounting instructions . . . . . . . . . . . . . . . . . . . . . . . . . . . . . 2
3.2 Dimensions . . . . . . . . . . . . . . . . . . . . . . . . . . . . . . . . . . . . . . . . . . . . . . . . 3

4 Electrical connection
4.1 General information for electrical connection
4.2 Contact variants
.4

## 5 Set-up and maintenance

5.1 Functional testing. . . . . . . . . . . . . . . . . . . . . . . . . . . . . . . . . . . . . . . . 4
5.2 Maintenance

6 Disassembly and disposal
6.1 Disassembly4
6.2 Disposal ..... 4

## 1. About this document

### 1.1 Function

This operating instructions manual provides all the information you need for the mounting, set-up and commissioning to ensure the safe operation and disassembly of the safety switchgear. The operating instructions must be available in a legible condition and a complete version in the vicinity of the device.

### 1.2 Target group: authorised qualified personnel

All operations described in this operating instructions manual must be carried out by trained specialist personnel, authorised by the plant operator only.

Please make sure that you have read and understood these operating instructions and that you know all applicable legislations regarding occupational safety and accident prevention prior to installation and putting the component into operation.

The machine builder must carefully select the harmonised standards to be complied with as well as other technical specifications for the selection, mounting and integration of the components.

### 1.3 Explanation of the symbols used

## Information, hint, note: <br> This symbol is used for identifying useful additional information.

Caution: Failure to comply with this warning notice could lead to failures or malfunctions.
Warning: Failure to comply with this warning notice could lead to physical injury and/or damage to the machine

### 1.4 Appropriate use

The products described in these operating instructions are developed to execute safety-related functions as part of an entire plant or machine. It is the responsibility of the manufacturer of a machine or plant to ensure the correct functionality of the entire machine or plant.

The safety switchgear must be exclusively used in accordance with the versions listed below or for the applications authorised by the manufacturer. Detailed information regarding the range of applications can be found in the chapter "Product description".

### 1.5 General safety instructions

The user must observe the safety instructions in this operating instructions manual, the country-specific installation standards as well as all prevailing safety regulations and accident prevention rules.

Further technical information can be found in the Schmersal catalogues or in the online catalogue on the Internet: www.schmersal.net.

The information contained in this operating instructions manual is provided without liability and is subject to technical modifications.

There are no residual risks, provided that the safety instructions as well as the instructions regarding mounting, commissioning, operation and maintenance are observed.

### 1.6 Warning about misuse

In case of improper use or manipulation of the safety switchgear, personal hazards or damages to machinery or plant components cannot be excluded when safety switchgear is used. The relevant requirements of the standard ISO 14119
must be observed
.

### 1.7 Exclusion of liability

We shall accept no liability for damages and malfunctions resulting from defective mounting or failure to comply with this operating instructions manual. The manufacturer shall accept no liability for damages resulting from the use of unauthorised spare parts or accessories.

For safety reasons, invasive work on the device as well as arbitrary repairs, conversions and modifications to the device are strictly forbidden; the manufacturer shall accept no liability for damages resulting from such invasive work, arbitrary repairs, conversions and/or modifications to the device.

## 2. Product description

### 2.1 Ordering code

This operating instructions manual applies to the following types:
AZ 17-(1)Z(2)-(3)-(4)

| No. | Option | Description |
| :--- | :--- | :--- |
|  | (1) | 11 |
| (2) | 02 | R |
| (3) | ST | NO / 1 NC <br> 2 NC <br> Latching force max. 5 N <br> Latching force 30 N |
| (4) | B1 | B5 cable gland |
| M12 x 1 connector |  |  |
| Straight actuator B1 included |  |  |
| B6L | Angled actuator B5 included <br> Flexible actuator for <br> left-hand side door hinge B6L included <br> Flexible actuator for <br> right-hand side door hinge B6L included |  |

Only if the information described in this operating instructions manual are realised correctly, the safety function and therefore the compliance with the Machinery Directive is maintained.

### 2.2 Special versions

For special versions, which are not listed in the order code below 2.1, these specifications apply accordingly, provided that they correspond to the standard version.

### 2.3 Destination and use

Safety switches with separate actuators AZ 17 are suitable for moveable safety guards, which need to be closed to ensure the necessary operational security.

The safety switches are used for applications, in which the hazardous situation is terminated without delay when the safety guard is opened.

When the safety guard is opened, the NC contacts are positively opened and the NO contacts are closed.

The safety switchgear units are classified as type 2 interlocking devices in accordance with ISO 14119 and are rated as highly coded.

The user must evaluate and design the safety chain in accordance with the relevant standards and the required safety level.

The entire concept of the control system, in which the safety component is integrated, must be validated to the relevant standards.

### 2.4 Technical data

Standards:
Enclosure

| Enclosure: | glass-fibre reinforced thermo- <br> plastic, self-extinguishing |
| :--- | ---: |
| stainless steel 1.4301 |  |

### 2.5 Safety classification

Standards: ISO 13849-1
Envisaged structure:

- Basically
- With 2-channel usage and
fault exclusion mechanism*:
applicable up to Cat. 3 / PL d with suitable logic unit
$\mathrm{B}_{10 \mathrm{~d}} \mathrm{NC}$ contact: 2,000,000
$\mathrm{B}_{10 \mathrm{~d}}$ NO contact at $10 \%$ ohmic contact load: 1,000,000
Service life:
20 years
* If a fault exclusion to the 1-channel mechanics is authorised.

MTTF $_{\mathrm{d}}=\frac{\mathrm{B}_{10 \mathrm{~d}}}{0,1 \times \mathrm{n}_{\text {op }}} \quad \mathrm{n}_{\mathrm{op}}=\frac{\mathrm{d}_{\mathrm{op}} \times \mathrm{h}_{\text {op }} \times 3600 \mathrm{~s} / \mathrm{h}}{\mathrm{t}_{\text {cycle }}}$
(Determined values can vary depending on the application-specific parameters $h_{\text {op }}, d_{o p}$ and $t_{\text {cycle }}$ as well as the load.)

If multiple safety components are wired in series, the Performance Level to ISO 13849-1 will be reduced due to the restricted error detection under certain circumstances.

## 3. Mounting

### 3.1 General mounting instructions

The mounting position however must be chosen so that the ingress of dirt and soiling in the used opening is avoided. Use the supplied base plate for the fixing. The tightening torque of the fixing screws must not exceed 150 Ncm . The enclosure must not be used as an end stop. Any mounting position. The mounting position however must be chosen so that the ingress of dirt and soiling in the used opening is avoided. The unused opening must be sealed by means of slot sealing plugs.

## Mounting of the actuator

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The marks on the used actuator opening of the solenoid interlock and on the actuator must be opposite.


Please observe that, when fixing the switch e.g. by means of rivetting or welding, the insertion depth of the actuator is not modified. Different actuator forms are available. The actuators B1 and B5 are preferably used for sliding and removable safety guards. For hinged guards, the B6R and B6L actuators.

When the switch is fitted on a hinged safety guard, please ensure that the point of rotation is located within the range of the upper surface of the safety switch, in which the actuator hook is inserted (refer to table).

| Actuating radif |  | $\sim^{\text {min }}$ |  | $\xrightarrow{R}$ |  |
| :---: | :---: | :---: | :---: | :---: | :---: |
|  |  |  | $\triangle$ | $\square$ | $\triangle$ |
|  |  | $\begin{gathered} \mathbf{R}_{\min } \\ {[\mathrm{mm}]} \end{gathered}$ | $\underset{[\mathrm{mm}]}{\mathrm{d}}$ | $\begin{gathered} \mathbf{R}_{\text {min }} \\ {[\mathrm{mm}]} \end{gathered}$ | $\begin{gathered} \mathrm{d} \\ {[\mathrm{~mm}]} \end{gathered}$ |
| $\uparrow$ | B6L | 50 | 11 | 50 | 11 |
|  | B6R | 50 | 11 | 50 | 11 |
| $\Xi \uparrow$ | B1 | - | - | - | - |
|  | B5 | - | - | - | - |

Key
$\frac{R}{\square}$ Actuating radius over the small edge of the actuator
$\xrightarrow[\Delta]{\square}$ Actuating radius over the wide edge of the actuator

The axis of the hinge must be d mm above and in a parallel plane to the top surface of the safety switch. The basis setting provides a minimum radius of Rmin.

## Actuator B6L / B6R



The B6L or B6R actuators are set to the smallest radius in factory. To increase the radius, the setting screws $\mathrm{a}+\mathrm{b}$ must be turned by means of a hexagonal key A/F 2.5 mm .

## Please observe the remarks of the standards ISO 12100,

 EN 953 and ISO 14119.The safety component and the actuator must be permanently fitted to the safety guards and protected against displacement by suitable measures (tamperproof screws, gluing, drilling, pinning).

### 3.2 Dimensions

All measurements in mm.

## AZ 17 safety switch



Actuator


Flexible actuator B6L
Flexible actuator B6R

4. Electrical connection

### 4.1 General information for electrical connection

> The electrical connection may only be carried out by authorised personnel in a de-energised condition.

Cut clamp terminals
The IDC method of termination (cut clamp technology) enables connecting flexible wires with cable section $0.75 \ldots 1 \mathrm{~mm}^{2}$ without using conductor ferrules. To this effect, strip the wire for $17 \ldots 20 \mathrm{~mm}$ and insert it into the cable gland, close the cable gland, push the conductors in the groove of the cover (refer to wiring example) and screw the cover back. Alternatingly tighten the cover screws uniformly. Tightening force for the Torx T10 cover screws 0.7 ... 1 Nm.


### 4.2 Contact variants

Contacts are shown with safety guard closed

AZ 17-11ZK
AZ 17-11ZRK
$13 \circ-14$
with connector, A-coding

AZ 17-11ZK-ST AZ 17-11ZRK-ST


AZ 17-02ZK
AZ 17-02ZRK
$11 \rightarrow 12 \Theta$
$11-22 \Theta$

AZ 17-02ZK-ST AZ 17-02ZRK-ST


## 5. Set-up and maintenance

### 5.1 Functional testing

The safety function of the safety components must be tested. The following conditions must be previously checked and met:

1. Check for correct installation of the actuator and the switch
2. Check the integrity of the cable entry and connections
3. Check the switch enclosure for damage

### 5.2 Maintenance

In case of correct installation in accordance with the instructions described above, the component requires little maintenance. For use in extreme conditions, we recommend routine maintenance including the following steps:

1. Check for correct installation of the actuator and the switch
2. Remove particles of dust and soiling
3. Check cable entry and connections

Adequate measures must be taken to ensure protection against tampering either to prevent tampering of the safety guard, for instance by means of replacement actuators.

Damaged or defective components must be replaced.

## 6. Disassembly and disposal

### 6.1 Disassembly

The safety switchgear must be disassembled in a de-energised condition only.

### 6.2 Disposal

The safety switchgear must be disposed of in an appropriate manner in accordance with the national prescriptions and legislations.


