Dimensions

Model Number

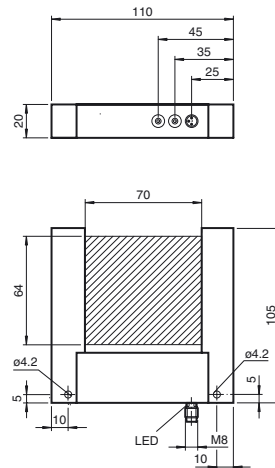**RAL70-IR/32/98**

Slot grid sensor
with 3-pin, M8 x 1 connector

Features

- Compact slot grid sensor
- Open frame with wide detection area
- Optimized for the detection of small parts
- Option to suppress stationary objects
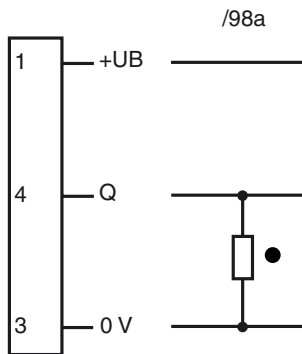- Detection of very small guided and non-guided parts in free fall

Product information

Slot grid sensors are ideal for filling and counting objects in feed devices. In contrast to standard photoelectric slot sensors, the slot grid sensors have an entire field for object detection with a maximum response time of 100 µs and a minimum object size of 1 mm. When using dynamic mode, only moving objects are detected.

Electrical connection

/98a

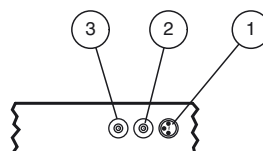| 1 | +UB |
| 4 | Q |
| 3 | 0 V |

○ = Light on
● = Dark on

Pinout

Wire colors in accordance with EN 60947-5-2

1	BN	(brown)
3	BU	(blue)
4	BK	(black)

Indicators/operating means

1	Functional display	yellow
2	Time/static	
3	Sensitivity adjuster	

Refer to "General Notes Relating to Pepperl+Fuchs Product Information".

Pepperl+Fuchs Group | USA: +1 330 486 0001 | Germany: +49 621 776 1111 | Singapore: +65 6779 9091
www.pepperl-fuchs.com | fa-info@us.pepperl-fuchs.com | fa-info@de.pepperl-fuchs.com | fa-info@sg.pepperl-fuchs.com

PEPPERL+FUCHS   **1**

Technical data

General specifications

Light source	IRED
Light type	modulated infrared light
Marking	CE
Slot width	70 mm
Slot depth	70 mm
Ambient light limit	10000 Lux
Resolution	1 mm
Temperature influence	< 10 %
active zone	70 mm x 64 mm

Indicators/operating means

Function indicator	LED, yellow
Control elements	sensitivity adjustment
Control elements	Time adjuster for Pulse stretching and Dynamic/static operation

Electrical specifications

Operating voltage	U_B	24 V DC ± 20 %
No-load supply current	I_0	< 70 mA

Output

Switching type		dark on
Signal output		1 PNP output, short-circuit protected, reverse polarity protected, open collector
Switching voltage		max. 30 V DC
Switching current		200 mA
Voltage drop	U_d	< 2.5 V
Switching frequency	f	5000 Hz
Repeat accuracy	R	0.1 mm
Pulse extension		0.1 ... 150 ms

Conformity

Product standard	EN 60947-5-2

Ambient conditions

Ambient temperature	-10 ... 60 °C (14 ... 140 °F)

Mechanical specifications

Housing width	20 mm
Housing height	110 mm
Degree of protection	IP67
Connection	M8 connector, 3-pin
Material	
Housing	black anodized aluminum
Optical face	glass
Mass	300 g

Resolution

Potentiometer setting	RAL-50	RAL-70	RAL-100	RAL-150
Minimal	0.5 mm	0.8 mm	1.0 mm	1.2 mm
Center	4.0 mm	8.0 mm	10.0 mm	15.0 mm
Maximum	8.0 mm	15.0 mm	25.0 mm	50.0 mm

The information on the maximum resolution (smallest detectable object) relates to the center of the slot grid sensor.

Configuration information

The device is set to large parts by turning the sensitivity adjustment potentiometer clockwise and to small parts by turning the sensitivity adjustment potentiometer counterclockwise.

The "time/static" potentiometer can be used both to select pulse extension in dynamic operation and to select static/dynamic operation. Static operation is selected by turning the potentiometer counterclockwise as far as it will go. Pulse extension is set to 1 ms. Pulse extension can be adjusted between 150 ms and 0 ms by turning the potentiometer clockwise.

In static operation, the output remains set while the object is within the frame. The switching threshold is not automatically tracked in this operating mode. Temperature fluctuations and dirt may trigger a switching operation.

In dynamic operation, the output is set only to the specified pulse extension. Objects that extend into the frame are hidden.

If the device becomes dirty in dynamic operation, the output is set statically at 50% reception signal.

Accessories

V3-WM-2M-PUR
Female cordset single-ended, M8, 3-pin, PUR cable

Other suitable accessories can be found at www.pepperl-fuchs.com

Refer to "General Notes Relating to Pepperl+Fuchs Product Information".

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