



Part no.: 50116289
BCL 301i R1 M 100
Stationary bar code reader



RS485



Figure can vary

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Technical data

| Basic data | |
|--|---|
| Series | BCL 300i |
| Functions | |
| Functions | Reference code comparison Alignment mode LED indicator AutoRefAct Code fragment technology AutoControl AutoConfig |
| Characteristic parameters | |
| MTTF | 110 years |
| Read data | |
| Code types, readable | Codabar GS1 Databar Expanded EAN 8/13 Code 128 GS1 Databar Omnidirectional GS1 Databar Limited 2/5 Interleaved UPC Code 39 Code 93 |
| Scanning rate, typical | 1,000 scans/s |
| Bar codes per reading gate, max. number | 64 Piece(s) |
| Optical data | |
| Reading distance | 30 ... 290 mm |
| Light source | Laser, Red |
| Laser light wavelength | 655 nm |
| Laser class | 2, IEC/EN 60825-1:2007 |
| Transmitted-signal shape | Continuous |
| Usable opening angle (reading field opening) | 60 ° |
| Module size | 0.2 ... 0.5 mm |
| Reading method | Raster scanner with deflecting mirror |
| Beam deflection | By means of rotating polygon mirror wheel + deflecting mirror |
| Light beam exit | Lateral with deflecting mirror |
| Raster (number of lines) | 8 Piece(s) |
| Scanning field at scanner distance of 100 mm | 17 mm |
| Scanning field at scanner distance of 200 mm | 27 mm |
| Scanning field at scanner distance of 300 mm | 38 mm |
| Scanning field at scanner distance of 400 mm | 48 mm |
| Electrical data | |
| Protective circuit | Polarity reversal protection |
| Performance data | |
| Supply voltage | 18 ... 30 V, DC |
| Power consumption, max. | 4.5 W |

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Inputs/outputs selectable

| | |
|-------------------------------------|------------|
| Output current, max. | 60 mA |
| Number of inputs/outputs selectable | 2 Piece(s) |
| Input current, max. | 8 mA |

Interface

| | |
|-----------------------|-----------------------|
| Type | MultiNet Plus, RS 485 |
| RS 485 | |
| Function | Process |
| Transmission speed | 4,800 ... 115,200 Bd |
| Data format | Adjustable |
| Start bit | 1 |
| Data bit | 7, 8, 9 data bits |
| Stop bit | 1, 2 stop bits |
| Parity | Adjustable |
| Transmission protocol | Adjustable |
| Data encoding | ASCII |

Service interface

| | |
|------------|----------------------------|
| Type | USB |
| USB | |
| Function | Configuration via software |

Connection

| | |
|-----------------------|---|
| Number of connections | 1 Piece(s) |
| Connection 1 | |
| Type of connection | Plug connector |
| Function | Data interface Connection to device PWR / SW IN/OUT BUS OUT BUS IN Service interface |
| No. of pins | 32 -pin |
| Type | Male |

Mechanical data

| | |
|-----------------------|---|
| Design | Cubic |
| Dimension (W x H x L) | 103 mm x 44 mm x 96 mm |
| Housing material | Metal, Diecast aluminum |
| Lens cover material | Glass |
| Net weight | 350 g |
| Housing color | Red Black |
| Type of fastening | Fastening on back Dovetail grooves Via optional mounting device |

Operation and display

| | |
|-----------------------|-----------------|
| Type of display | LED |
| Number of LEDs | 2 Piece(s) |
| Type of configuration | Via web browser |

Environmental data

| | |
|------------------------------------|---------------|
| Ambient temperature, operation | 0 ... 40 °C |
| Ambient temperature, storage | -20 ... 70 °C |
| Relative humidity (non-condensing) | 0 ... 90 % |

Certifications

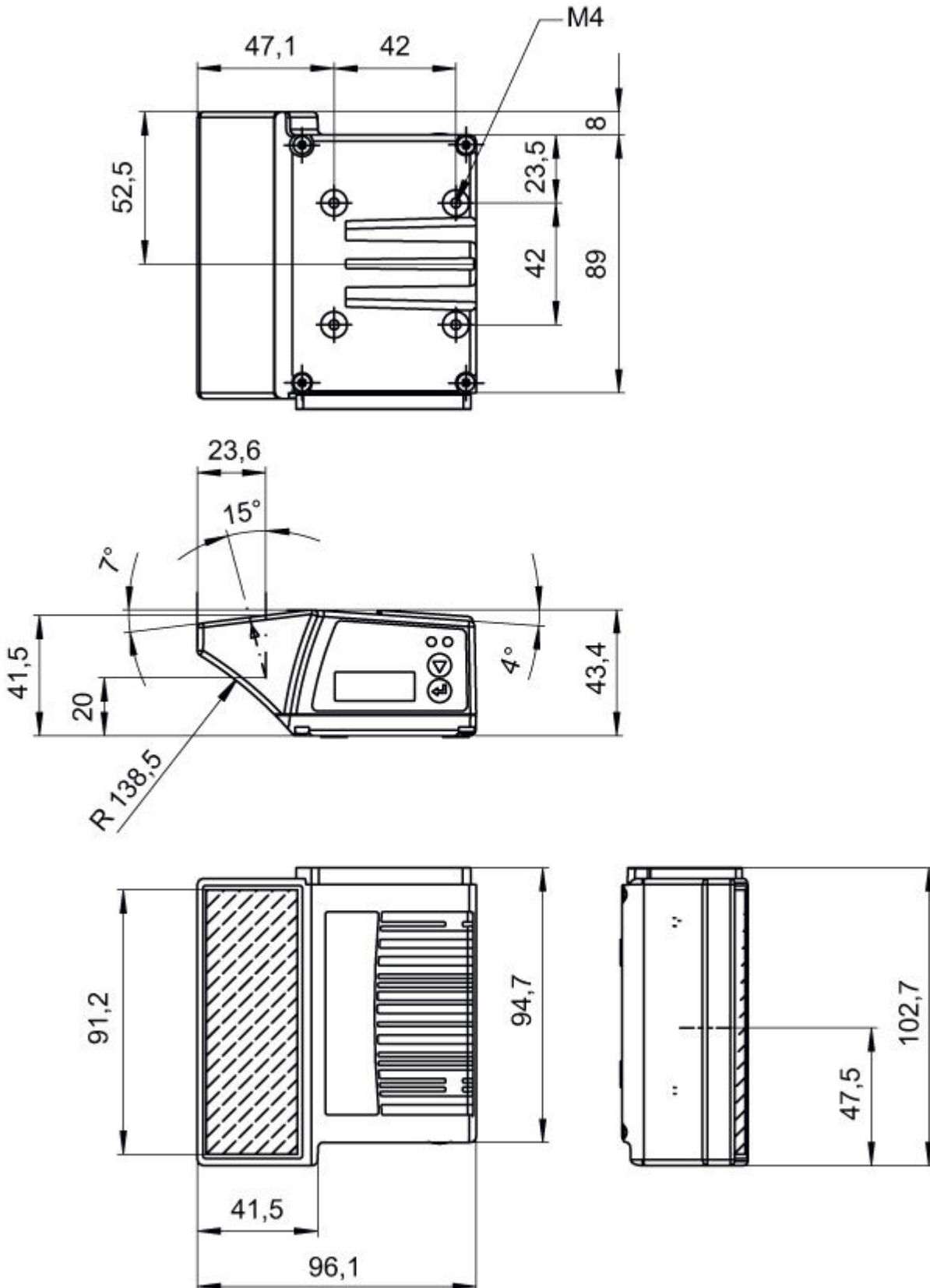
| | |
|---|-------------------------------------|
| Degree of protection | IP 65 |
| Protection class | III |
| Certifications | c UL US |
| Test procedure for EMC in accordance with standard | EN 61000-4-2, 3, -4, -6 EN 55022 |
| Test procedure for shock in accordance with standard | IEC 60068-2-27, test Ea |
| Test procedure for continuous shock in accordance with standard | IEC 60068-2-29, test Eb |
| Test procedure for vibration in accordance with standard | IEC 60068-2-6, test Fc |

Classification

| | |
|------------|----------|
| eCl@ss 8.0 | 27280102 |
| eCl@ss 9.0 | 27280102 |
| ETIM 5.0 | EC002550 |

Dimensioned drawings

All dimensions in millimeters

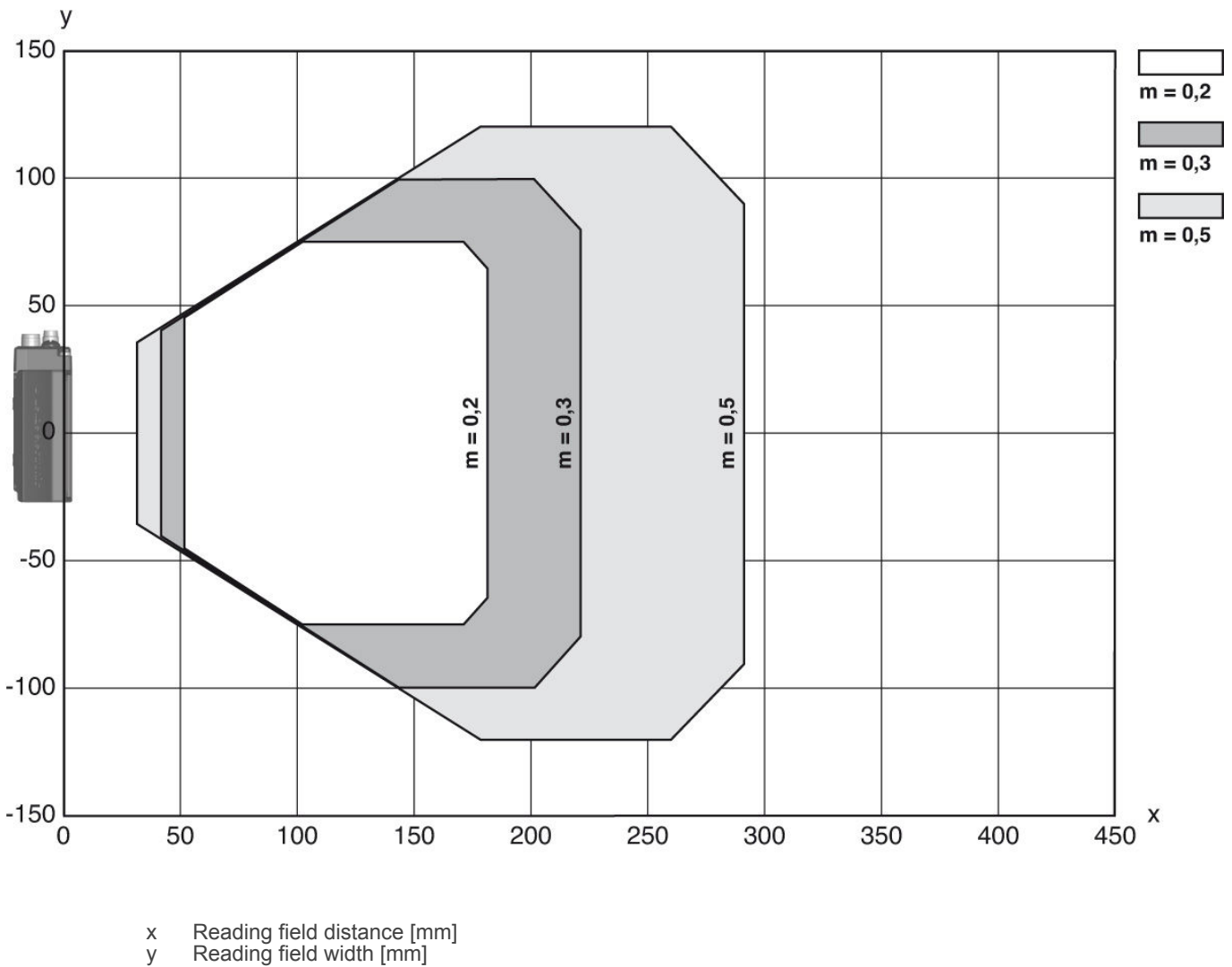


Electrical connection

| Connection 1 | |
|--------------------|---|
| Type of connection | Plug connector |
| Function | Data interface Connection to device PWR / SW IN/OUT BUS OUT BUS IN Service interface |
| No. of pins | 32 -pin |
| Type | Male |

Diagrams

Reading field curve



Operation and display

LEDs

| LED | Display | Meaning | |
|-----|---------|---------------------------------------|---------------------------------|
| 1 | PWR | Green, flashing | Device ok, initialization phase |
| | | Green, continuous light | Device OK |
| | | Green, briefly off - on | Reading successful |
| | | green, briefly off - briefly red - on | Reading not successful |
| | | Orange, continuous light | Service mode |
| | | Red, flashing | Device OK, warning set |
| | | Red, continuous light | Error, device error |
| 2 | BUS | Green, flashing | Initialization |
| | | Green, continuous light | Bus operation ok |
| | | Red, flashing | Communication error |
| | | Red, continuous light | Bus error |


Part number code

Part designation: **BCL XXXX YYZ AAA BB**










| | |
|------|---|
| BCL | Operating principle: BCL: bar code reader |
| XXXX | Series/interface (integrated fieldbus technology):: 300i: RS 232 / RS 422 (stand-alone) 301i: RS 485 (multiNet slave) 304i: PROFIBUS DP 308i: EtherNet TCP/IP, UDP 348i: PROFINET RT 358i: EtherNet/IP |
| YY | Scanning principle: S: line scanner (single line) R1: line scanner (raster) O: oscillating-mirror scanner (oscillating mirror) |
| Z | Optics: N: High Density (close) M: Medium Density (medium distance) F: Low Density (remote) L: Long Range (very large distances) J: ink-jet (depending on the application) |
| AAA | Beam exit: 100: lateral 102: front |
| BB | Special equipment: D: with display H: with heating DH: optionally with display and heating |

Accessories









Connection technology - Connection unit

| | Part no. | Designation | Article | Description |
|---|----------|-------------|-------------------------|---|
|  | 50114369 | MA 100 | Modular connection unit | Interface: RS 232, RS 485 Connections: 1 Piece(s) Degree of protection: IP 54 |


Connection technology - Connection cables

| | Part no. | Designation | Article | Description |
|---|----------|-------------------------|--------------------------|--|
|  | 50104170 | KB SSI/ IBS-10000-BA | Interconnection cable | Suitable for interface: SSI, Interbus-S Connection 1: Connector, M12, Axial, Female, B-coded, 5 -pin Connection 2: Open end Shielded: Yes Cable length: 10,000 mm Sheathing material: PUR |
|  | 50104169 | KB SSI/ IBS-15000-BA | Interconnection cable | Suitable for interface: SSI, Interbus-S Connection 1: Connector, M12, Axial, Female, B-coded, 5 -pin Connection 2: Open end Shielded: Yes Cable length: 15,000 mm Sheathing material: PUR |
|  | 50104172 | KB SSI/ IBS-2000-BA | Interconnection cable | Suitable for interface: SSI, Interbus-S Connection 1: Connector, M12, Axial, Female, B-coded, 5 -pin Connection 2: Open end Shielded: Yes Cable length: 2,000 mm Sheathing material: PUR |
|  | 50104171 | KB SSI/ IBS-5000-BA | Interconnection cable | Suitable for interface: SSI, Interbus-S Connection 1: Connector, M12, Axial, Female, B-coded, 5 -pin Connection 2: Open end Shielded: Yes Cable length: 5,000 mm Sheathing material: PUR |
|  | 50135243 | KD PB-M12-4A- P3-050 | Connection cable | Suitable for interface: PROFIBUS DP Connection 1: Connector, M12, Axial, Female, B-coded, 4 -pin Connection 2: Open end Shielded: Yes Cable length: 5,000 mm Sheathing material: PUR |
|  | 50135244 | KD PB-M12-4A- P3-100 | Connection cable | Suitable for interface: PROFIBUS DP Connection 1: Connector, M12, Axial, Female, B-coded, 4 -pin Connection 2: Open end Shielded: Yes Cable length: 10,000 mm Sheathing material: PUR |
|  | 50135245 | KD PB-M12-4A- P3-150 | Connection cable | Suitable for interface: PROFIBUS DP Connection 1: Connector, M12, Axial, Female, B-coded, 4 -pin Connection 2: Open end Shielded: Yes Cable length: 15,000 mm Sheathing material: PUR |
|  | 50135246 | KD PB-M12-4A- P3-300 | Connection cable | Suitable for interface: PROFIBUS DP Connection 1: Connector, M12, Axial, Female, B-coded, 4 -pin Connection 2: Open end Shielded: Yes Cable length: 30,000 mm Sheathing material: PUR |
|  | 50132077 | KD U-M12-5A- V1-020 | Connection cable | Connection 1: Connector, M12, Axial, Female, A-coded, 5 -pin Connection 2: Open end Shielded: No Cable length: 2,000 mm Sheathing material: PVC |

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| | Part no. | Designation | Article | Description |
|---|----------|---------------------|------------------|--|
|  | 50132079 | KD U-M12-5A-V1-050 | Connection cable | Connection 1: Connector, M12, Axial, Female, A-coded, 5 -pin Connection 2: Open end Shielded: No Cable length: 5,000 mm Sheathing material: PVC |
|  | 50132080 | KD U-M12-5A-V1-100 | Connection cable | Connection 1: Connector, M12, Axial, Female, A-coded, 5 -pin Connection 2: Open end Shielded: No Cable length: 10,000 mm Sheathing material: PVC |
|  | 50132432 | KD U-M12-5A-V1-300 | Connection cable | Connection 1: Connector, M12, Axial, Female, A-coded, 5 -pin Connection 2: Open end Shielded: No Cable length: 30,000 mm Sheathing material: PVC |
|  | 50135247 | KS PB-M12-4A-P3-020 | Connection cable | Suitable for interface: PROFIBUS DP Connection 1: Connector, M12, Axial, Male, B-coded, 4 -pin Connection 2: Open end Shielded: Yes Cable length: 2,000 mm Sheathing material: PUR |
|  | 50135248 | KS PB-M12-4A-P3-050 | Connection cable | Suitable for interface: PROFIBUS DP Connection 1: Connector, M12, Axial, Male, B-coded, 4 -pin Connection 2: Open end Shielded: Yes Cable length: 5,000 mm Sheathing material: PUR |
|  | 50135249 | KS PB-M12-4A-P3-100 | Connection cable | Suitable for interface: PROFIBUS DP Connection 1: Connector, M12, Axial, Male, B-coded, 4 -pin Connection 2: Open end Shielded: Yes Cable length: 10,000 mm Sheathing material: PUR |
|  | 50135250 | KS PB-M12-4A-P3-150 | Connection cable | Suitable for interface: PROFIBUS DP Connection 1: Connector, M12, Axial, Male, B-coded, 4 -pin Connection 2: Open end Shielded: Yes Cable length: 15,000 mm Sheathing material: PUR |
|  | 50135251 | KS PB-M12-4A-P3-300 | Connection cable | Suitable for interface: PROFIBUS DP Connection 1: Connector, M12, Axial, Male, B-coded, 4 -pin Connection 2: Open end Shielded: Yes Cable length: 30,000 mm Sheathing material: PUR |

Connection technology - Interconnection cables



| | Part no. | Designation | Article | Description |
|---|------------|-------------|-----------------------|--|
|  | 50114571 * | KB 301-3000 | Interconnection cable | Suitable for interface: RS 232 Connection 1: Socket connector Connection 2: JST ZHR, 10 -pin, 6 -pin Shielded: Yes Cable length: 3,000 mm Sheathing material: PVC |

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| | Part no. | Designation | Article | Description |
|---|----------|-----------------------------|-----------------------|--|
|  | 50117011 | KB USB A - USB miniB | Service line | Suitable for interface: USB Connection 1: USB Connection 2: USB Shielded: Yes Cable length: 1,500 mm Sheathing material: PVC |
|  | 50135252 | KDS PB-M12-4A-M12-4A-P3-010 | Interconnection cable | Suitable for interface: PROFIBUS DP Connection 1: Connector, M12, Axial, Female, B-coded, 2 -pin Connection 2: Connector, M12, Axial, Male, B-coded, 4 -pin Shielded: Yes Cable length: 1,000 mm Sheathing material: PUR |
|  | 50135253 | KDS PB-M12-4A-M12-4A-P3-020 | Interconnection cable | Suitable for interface: PROFIBUS DP Connection 1: Connector, M12, Axial, Female, B-coded, 2 -pin Connection 2: Connector, M12, Axial, Male, B-coded, 4 -pin Shielded: Yes Cable length: 2,000 mm Sheathing material: PUR |
|  | 50135254 | KDS PB-M12-4A-M12-4A-P3-050 | Interconnection cable | Suitable for interface: PROFIBUS DP Connection 1: Connector, M12, Axial, Female, B-coded, 2 -pin Connection 2: Connector, M12, Axial, Male, B-coded, 4 -pin Shielded: Yes Cable length: 5,000 mm Sheathing material: PUR |
|  | 50135255 | KDS PB-M12-4A-M12-4A-P3-100 | Interconnection cable | Suitable for interface: PROFIBUS DP Connection 1: Connector, M12, Axial, Female, B-coded, 2 -pin Connection 2: Connector, M12, Axial, Male, B-coded, 4 -pin Shielded: Yes Cable length: 10,000 mm Sheathing material: PUR |
|  | 50135256 | KDS PB-M12-4A-M12-4A-P3-150 | Interconnection cable | Suitable for interface: PROFIBUS DP Connection 1: Connector, M12, Axial, Female, B-coded, 2 -pin Connection 2: Connector, M12, Axial, Male, B-coded, 4 -pin Shielded: Yes Cable length: 15,000 mm Sheathing material: PUR |
|  | 50135257 | KDS PB-M12-4A-M12-4A-P3-300 | Interconnection cable | Suitable for interface: PROFIBUS DP Connection 1: Connector, M12, Axial, Female, B-coded, 2 -pin Connection 2: Connector, M12, Axial, Male, B-coded, 4 -pin Shielded: Yes Cable length: 30,000 mm Sheathing material: PUR |

* Necessary accessories, please order separately


Connection technology - Connectors

| | Part no. | Designation | Article | Description |
|---|----------|-------------|-----------|--|
|  | 50038538 | KD 02-5-BA | Connector | Suitable for interface: PROFIBUS DP, MultiNet Plus Connection: Connector, M12, Axial, Female, B-coded, 5 -pin |
|  | 50038537 | KD 02-5-SA | Connector | Suitable for interface: PROFIBUS DP, MultiNet Plus Connection: Connector, M12, Axial, Male, B-coded, 5 -pin |



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|---|----------|-------------|-----------|--|
|  | 50020501 | KD 095-5A | Connector | Connection: Connector, M12, Axial, Female, A-coded, 5 -pin |

Connection technology - Terminating resistors


| | Part no. | Designation | Article | Description |
|---|----------|-------------|-----------------|---|
|  | 50038539 | TS 02-4-SA | Terminator plug | Suitable for: MultiNet Plus, PROFIBUS DP Connection 1: Connector, M12, Axial, Male, B-coded, 4 -pin Function: Bus termination |

Connection technology - Terminal boxes


| | Part no. | Designation | Article | Description |
|---|------------|-------------|-----------------|--|
|  | 50116464 * | MK 301 | Connection unit | Suitable for: BCL 301i, BPS 301i Suitable for interface: MultiNet Plus Number of connections: 4 Piece(s) Connection: Terminal |
|  | 50116469 * | MS 301 | Connection unit | Suitable for: BCL 301i, BPS 301i Suitable for interface: MultiNet Plus Number of connections: 5 Piece(s) Connection: Connector, M12 |

* Necessary accessories, please order separately



Mounting technology - Mounting brackets

| | Part no. | Designation | Article | Description |
|---|----------|-------------|-----------------|--|
|  | 50121433 | BT 300 W | Mounting device | Contains: 4x M4 x 10 screw, 4x position washers, 4x lock washers Design of mounting device: Angle, L-shape Mounting bracket, at system: Through-hole mounting Mounting bracket, at device: Screw type Type of mounting device: Adjustable Material: Metal |



Mounting technology - Rod mounts

| | Part no. | Designation | Article | Description |
|---|----------|-------------|-----------------|--|
|  | 50121434 | BT 300 - 1 | Mounting device | Contains: 4x M4 x 10 screw, 4x position washers, 4x lock washers Design of mounting device: Mounting system Mounting bracket, at system: For 12 mm rod, For 14 mm rod, For 16 mm rod Mounting bracket, at device: Screw type Type of mounting device: Turning, 360°, Adjustable Material: Metal |


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| | Part no. | Designation | Article | Description |
|---|----------|-------------|-----------------|--|
|  | 50027375 | BT 56 | Mounting device | Design of mounting device: Mounting system Mounting bracket, at system: For 16 mm rod, For 18 mm rod, For 20 mm rod Mounting bracket, at device: Clampable Material: Metal Tightening torque of the clamping jaws: 8 N·m Functions: Static applications |
|  | 50121435 | BT 56 - 1 | Mounting device | Design of mounting device: Mounting system Mounting bracket, at system: For 12 mm rod, For 14 mm rod, For 16 mm rod Mounting bracket, at device: Clampable Material: Metal Tightening torque of the clamping jaws: 8 N·m Functions: Static applications |


Mounting technology - Other

| | Part no. | Designation | Article | Description |
|---|----------|-------------|------------------|--|
|  | 50111224 | BT 59 | Mounting bracket | Mounting bracket, at system: Groove mounting Mounting bracket, at device: Clampable Material: Metal |
|  | 50124941 | BTU 0300M-W | Mounting device | Mounting bracket, at system: Through-hole mounting Mounting bracket, at device: Clampable, Groove mounting Material: Metal |

Reflective tapes for standard applications

| | Part no. | Designation | Article | Description |
|---|----------|-----------------|-----------------|---|
|  | 50106119 | REF 4-A-100x100 | Reflective tape | Design: Rectangular Reflective surface: 100 mm x 100 mm Material: Plastic Chemical designation of the material: PMMA Fastening: Self-adhesive |

General

| | Part no. | Designation | Article | Description |
|---|----------|----------------------|--------------------|---|
|  | 50120731 | Housing BCL 300i V2A | Protective housing | Suitable for: BCL 3xxi series bar code reader, deflecting mirror Length: 63 mm Housing material: Stainless steel Standard designation, housing: V2A Lens cover material: Glass Degree of protection: IP 67, IP 69K |

Notes

Observe intended use!

- This product is not a safety sensor and is not intended as personnel protection.
- The product may only be put into operation by competent persons.
- Only use the product in accordance with its intended use.

WARNING! LASER RADIATION – LASER CLASS 2

Never look directly into the beam!

The device satisfies the requirements of IEC 60825-1:2007 (EN 60825-1:2007) safety regulations for a product of **laser class 2** as well as the U.S. 21 CFR 1040.10 regulations with deviations corresponding to "Laser Notice No. 50" from June 24, 2007.

- Never look directly into the laser beam or in the direction of reflected laser beams! If you look into the beam path over a longer time period, there is a risk of injury to the retina.
- Do not point the laser beam of the device at persons!
- Interrupt the laser beam using a non-transparent, non-reflective object if the laser beam is accidentally directed towards a person.
- When mounting and aligning the device, avoid reflections of the laser beam off reflective surfaces!
- CAUTION! Use of controls or adjustments or performance of procedures other than specified herein may result in hazardous light exposure.
- Observe the applicable statutory and local laser protection regulations.
- The device must not be tampered with and must not be changed in any way.
There are no user-serviceable parts inside the device.
Repairs must only be performed by Leuze electronic GmbH + Co. KG.

NOTE

Affix laser information and warning signs!

Laser information and warning signs are affixed to the device. In addition, self-adhesive laser information and warning signs (stick-on labels) are supplied in several languages.

- Affix the laser information sheet to the device in the language appropriate for the place of use. When using the device in the US, use the stick-on label with the "Complies with 21 CFR 1040.10" note.
- Affix the laser information and warning signs near the device if no signs are attached to the device (e.g. because the device is too small) or if the attached laser information and warning signs are concealed due to the installation position.
- Affix the laser information and warning signs so that they are legible without exposing the reader to the laser radiation of the device or other optical radiation.