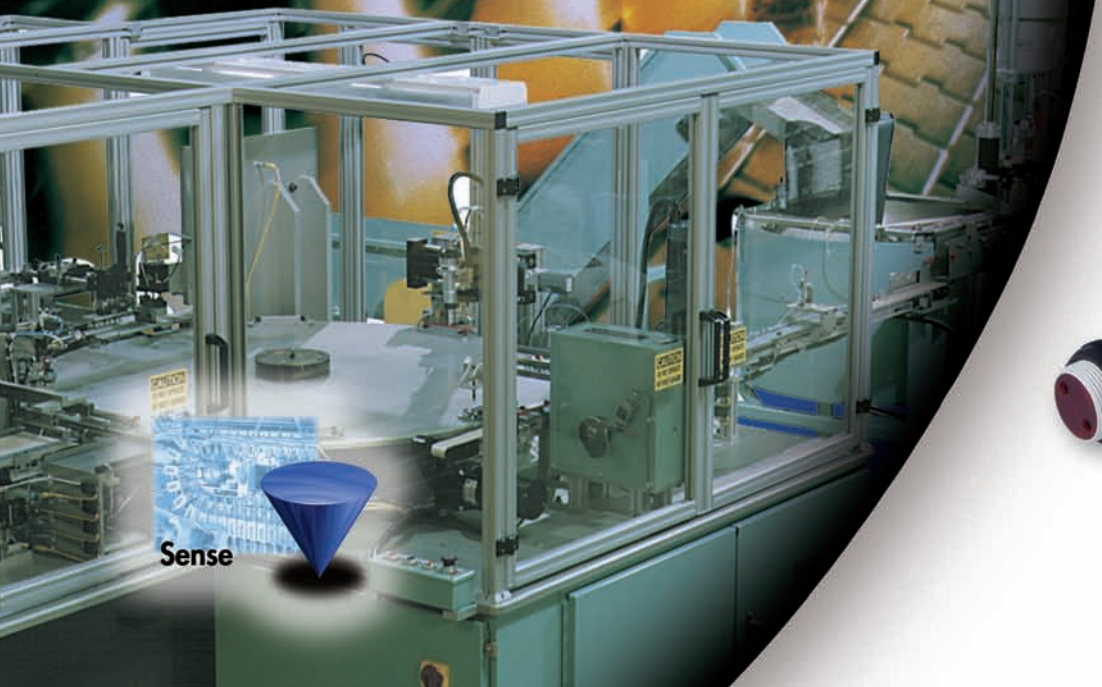


CARLO GAVAZZI
Automation Components



Photoelectric Sensors

- Diffuse Reflective
- Retro-Reflective
- Through-Beam
- Transparent Object
- Fiber Optic
- Contrast Detection
- Color Recognition
- Laser
- Optical Level



Photoelectric Applications



Carwash

Carlo Gavazzi's photoelectric sensors have long been the standard in the carwash industry. We offer high power photoelectric systems built to operate reliably in mist, fog, splashing water and detergents. With amplifiers that can control up to ten pairs of sensors, which offer full diagnostic and alignment capabilities, vehicle detection in this demanding environment has never been easier.

Automatic Industrial Doors

Carlo Gavazzi's photoelectric sensors are designed to meet the latest regulations for automatic industrial doors in North America and Europe. A door controller can verify the sensing function through the built-in control input. The sensors are designed for object as well as for safety edge detection. A broad range of sensors in different shapes and sizes are available.

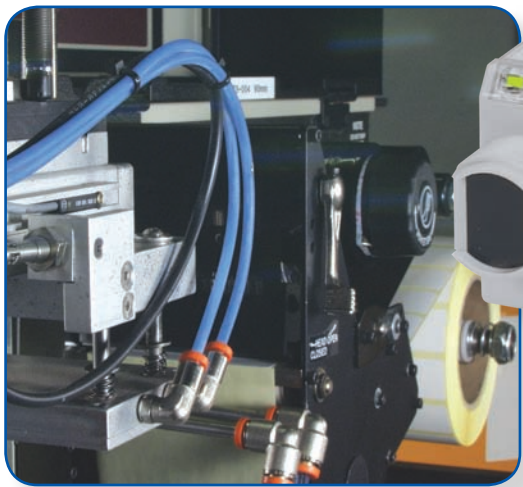


Packaging and Food/Beverage

Carlo Gavazzi offers a broad range of photoelectric sensors for packaging and food/beverage machinery. The sensing program consists of various sensing principles: Diffuse, background suppression, retro-reflective with or without polarization, through-beam, contrast, color sensors and clear object detection. Also available are fiber optic sensors which can be mounted in extreme temperature and atmospheric conditions, as well as slotted sensors for labeling applications.

Elevator and Entrance Control

New photoelectric sensors with one-step snap mounting and long sensing distances provide the benefits that are most desired in the elevator and entrance control industry – simple, flexible, and reliable. Available as stand-alone units or with external amplifier and relay output. These compact sensors feature a 15 meter sensing distance, giving great range for a great price.



Material Handling

Carlo Gavazzi's extensive line of photoelectric sensors includes many of the most popular configurations and styles used for material handling applications. With extended sensing ranges in through-beam, polarized retroreflective, diffuse, and transparent object detection, finding the right sensor for any application is no problem.

Wood

Thanks to exceptionally high excess gains, many of our photoelectric sensors are used in environments where dirt and dust normally cause detection problems. With external amplifiers capable of controlling up to ten pairs of sensors, the flexibility exists to detect timber, paper, tools, and more, with outstanding reliability.



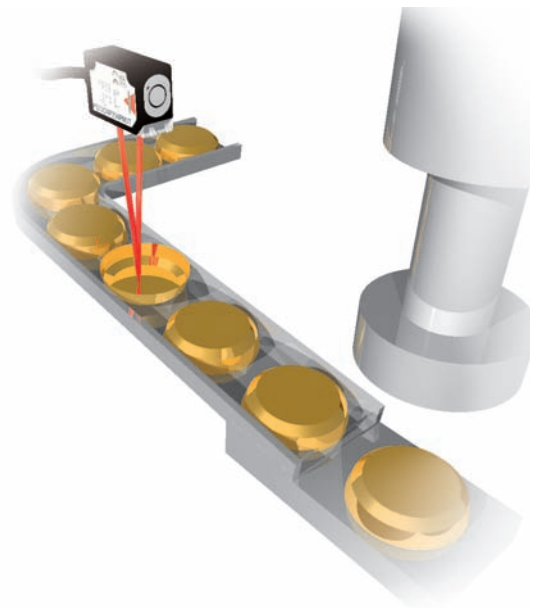
Diffuse-Reflective Photoelectric Sensors

In diffuse-reflective photoelectric sensors, the emitter and receiver are integrated in the same unit. The emitter generates a modulated light beam. An object placed in front of the photoelectric sensor will reflect diffused light at all angles with a certain intensity (reflectivity) depending on its surface, size, color and distance from the sensor. The output changes state if the receiver senses sufficient light. Emitter and receiver are synchronized to reduce interference from ambient light. The sensing distance can be adjusted by potentiometer or by teach-in.



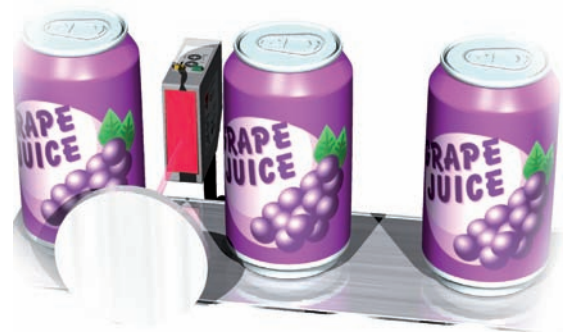
Diffuse-Reflective Photoelectric Sensors with Background Suppression

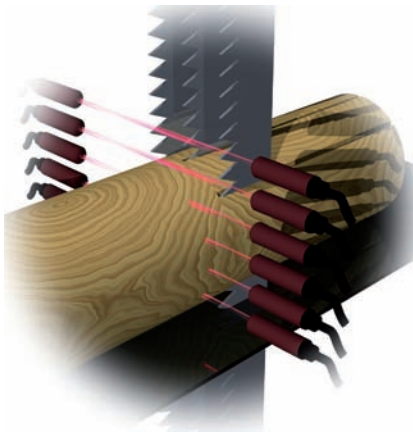
Diffuse-reflective photoelectric sensors with background suppression avoid false signals caused by shiny backgrounds by suppressing all light reflected behind the target object. It is the angle of reflected light that is sensed and not only the intensity that makes it possible to distinguish between an object and a background. The background can therefore reflect more light than the actual object without causing a false signal. Only light reflected in front of the background will cause a change in the output state. The background suppression is adjustable within a certain range and can be done either electrically or manually.



Polarized Retro-Reflective Photoelectric Sensors

With retro-reflective photoelectric sensors, the emitter and receiver are integrated in the same unit. The emitter generates a modulated light beam, which, if reflected by a reflector or special reflective tape, is sensed by the receiver. The output changes state if an object interrupts the light reflected by the reflector. Emitter and receiver are synchronized to reduce interference from ambient light. In certain types the sensing distance can be adjusted by potentiometer or by teach-in. To increase immunity from targets with highly reflective surfaces, a retro reflective sensor can be equipped with polarization filters (anti-glare filters).





Through-Beam Photoelectric Sensors

Through-beam photoelectric sensors have a separate emitter and receiver unit. The switching element changes state when an object interrupts the modulated light beam between the emitter and receiver. The amplifier stage can be in a separate unit or self-contained in the receiver unit. In separate amplifier types, emitter and receiver are electrically synchronized. In other types, the sensitivity of the receiver element is adjusted by potentiometer or by teach-in.

Fiber Optic Photoelectric Sensors

A fiber optic sensor can be configured as a diffuse or through-beam sensor depending on the fibers attached. The advantage of using fibers is that they can enter areas where standard sensors cannot be mounted. Safe operation in high temperature, vibrations, large electro magnetic fields etc. can be achieved.

Contrast Photoelectric Sensors

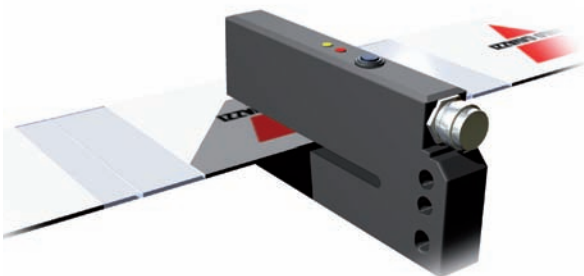
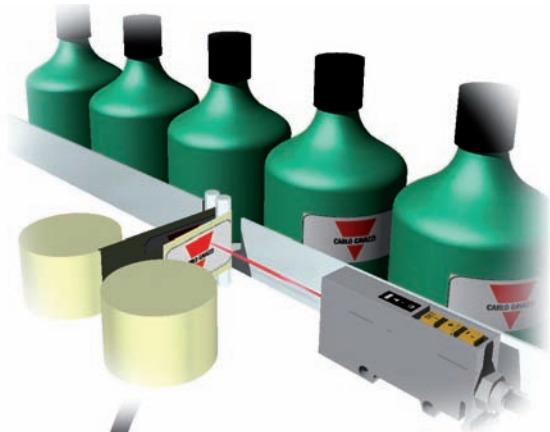
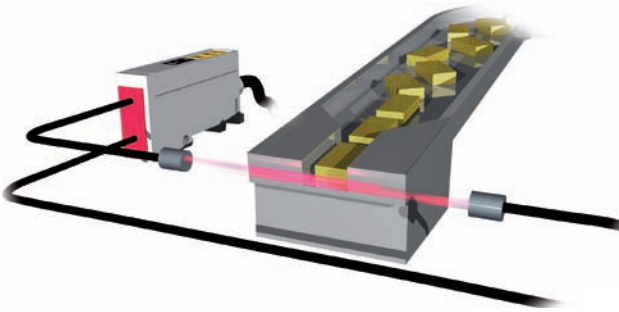
Contrast sensors are used for detecting color marks on items such as labels. The sensor works like a standard diffuse sensor with the difference being that the light beam is concentrated to a small spot. The emitter uses white light and the receiver is optimized to distinguish between several shades of gray tones from a scale ranking from black to white.

Color Photoelectric Sensors

The color sensor can detect real colors. The emitter, consisting of three LEDs (red, green and blue), emits light to the object; the reflected light is analyzed by the receiver circuit and compared with the stored reference signal. The output changes state if the received signal is within the selected tolerances. The sensor consists of an amplifier and detachable fiber heads with different focus distance. The sensor can be used for both reflective as well as transparent materials.

Slotted Photoelectric Sensors

The sensor is a through beam sensor where the emitter and receiver are mounted in each side of the slot on the sensor. The sensor can be set up to detect the smallest variation of light interruption and can therefore be used for detecting a label from its carrier foil.



PB10, PB18, PE12**Sensing Principle**

Through-beam: Up to 20 m
 Supply Voltage: 10-30 VDC
 Output: 100 mA
 NO or NC
 NPN or PNP

Operating Temperature:

-20 to +50°C

Enclosure Rating:

IP67

LED Indication:

Power or Output

Connection:

Cable

Dimensions:

PB10: Ø10 x 42 mm

PB18: Ø18 x 30 mm

PE12: Ø12 x 29 mm

PA18, Ex18**Sensing Principle**

Through-beam: 10 or 20 m
 Retro-reflective: 3 m
 Pol. retro-reflective: 2 m
 Diffuse reflective: 400 mm
 Supply Voltage: 10-40 VDC or
 20-250 VAC

Output:

NO + NC
 200mA
 NPN or PNP,
 NO or NC
 500mA SCR

Operating Temperature:

-20 to +60°C

Enclosure Rating:

IP67

LED Indication:

Power or Output

Connection:

Cable or M12
 Plug

Dimensions:

M18 x 55 or 72 mm

PD30**Sensing Principle**

Through-beam: 15 m
 Retro-reflective: 6 m
 Pol. retro-reflective: 6 m
 Transparent Object: 2 m
 Diffuse: 1 m
 Background suppression: 140 mm

Supply Voltage:

10-30 VDC

Output:

NO or NC
 100 mA
 NPN or PNP

Operating Temperature:

-25 to +55°C

Operating Frequency:

1000 Hz

Enclosure Rating:

IP67

LED Indication:

Power and Output

Connection:

Cable or M8 Plug

Dimensions:

10.8 x 20 x 30 mm

PD32, LD32**Sensing Principle**

Through-beam: 6 m
 Pol. retro-reflective: 3 m
 Diffuse reflective: 500 mm
 Background suppression: 120 mm
 Clear Object: 500 mm

Supply Voltage:

10-30 VDC

Output:

NO + NC,
 200mA
 NPN or PNP

Operating Temperature:

-25 to +60°C

Operating Frequency:

1000 Hz

Enclosure Rating:

IP67

LED Indication:

Power and Output

Connection:

Cable or M8 Plug

Dimensions:

12 x 20 x 32 mm

CGPS-U**Sensing Principle**

Through Beam: 20 m
 Retro-reflective: 1, 2, or 3 m
 Diffuse: 100 mm

Supply Voltage:

10-30 VDC

Output:

NO + NC
 150mA,
 NPN or PNP

Operating Temperature:

-20 to +50°C

Operating Frequency:

1000 Hz

Enclosure Rating:

IP66

LED Indication:

Power and Output

Connection:

Cable, M8 Plug,
 or M8 pig-tail

Dimensions:

13.5 x 29 x 35 mm

Ex55**Sensing Principle**

Through-beam: 5 m
 Pol. retro-reflective: 2 m
 Diffuse reflective: 200 or 600mm
 Supply Voltage: 10-30 VDC
 Output: NO and NC,
 200 mA NPN
 or PNP

Operating Temperature:

-20 to +60°C

Operating Frequency:

500 Hz

Enclosure Rating:

IP67

LED Indication:

Output

Connection:

Cable or M12
 Plug

Dimensions:

35 x 55 x 15 mm

PD60**Sensing Principle**

Clear Object: 0.8 m or 1.4 m
 Contrast: 18 mm (fiber
 dependent)

Fiber optic:

200 mm

Supply Voltage:

10-30 VDC

Output:

NO or NC,
 200 mA NPN
 or PNP

Operating Temperature:

0 to +60°C

Operating Frequency:

1000 Hz or
 20000 Hz
 (contrast)

Enclosure Rating:

IP67

LED Indication:

Power and Output

Connection:

Cable or M8
 Plug

Dimensions:

13 x 30 x 60 mm

PC50**Sensing Principle**

Through-beam: 20 m
 Retro-reflective: 10 m
 Pol. retro-reflective: 6 m
 Diffuse reflective: 1 m or 2 m
 Supply Voltage: 10-30 VDC
 or 12-240 VDC
 and 24-240 VAC

Output:

NO or NC, 200mA
 NPN or PNP
 or SPDT Relay
 AC1: 3A/250 VAC
 DC1: 3A/30 VDC

Operating Temperature:

-20 to +60°C

Enclosure Rating:

IP67

LED Indication:

Power and Output

Connection:

Cable or M12
 Plug

Dimensions:

17 x 50 x 50 mm

PM**Sensing Principle**

Through-beam: Up to 20 m
 Pol. retro-reflective: 12 m
 Retro-reflective: 10 m
 Diffuse reflective: 0.8 m
Supply Voltage: 12-26.5 VDC and 24-26.5 VDC

Output: SPDT relay,
 AC15: 2A/250 VAC
 DC13: 3A/30 VDC

Operating Temperature: -25 to +55°C

Operating Frequency: 20 Hz

Enclosure Rating: IP67
LED Indication: Output ON
Connections: Screw terminals
Dimensions: 25 x 68 x 81 mm

PF80**Sensing Principle**

Fork Width: 3 mm
Supply Voltage: 10-30 VDC
Output: NO or NC,
 100 mA NPN and PNP - Push-pull

Operating Temperature: -20 to +60°C

Operating Frequency: 10 kHz

Enclosure Rating: IP65

LED Indication: Red and Yellow LED

Connection: M18 Plug
Dimensions: 12 x 38 x 80 mm

PD12**Sensing Principle**

Diffuse reflective: Color: 2-60 mm
 Storage of up to 4 independent colors
Supply Voltage: 24 VDC
Output: 1 or 4 outputs NO or NC, 100 mA NPN and PNP - Push-pull

Operating Temperature: 0 to +40°C

Operating Frequency: 500 (25) Hz

Enclosure Rating: IP65
LED Indication: Power, Output, Teach

Connection: M12 Plug
Dimensions: 12 x 20 x 32 mm
Accessories: Optical fibers

MPF**Sensing Principle**

Through-beam: 15 m
Channels (sensor set): 1, 2 or 3
Supply Voltage: 12-26.5 VAC/DC,
 11.5 VAC or 230 VAC

Output: SPDT relay,
 AC15: 0.75A/240 VAC
 DC13: 0.22A/125 VDC

Operating Temperature: -20 to +60°C

Operating Frequency: 10 Hz
Enclosure Rating: Amplifier IP40,
 Sensors IP67

LED Indication: Output and supply
Connection: Screw terminals
Dimensions: 4 DIN (70 x 86 x 57 mm)

Sensors:
 MPF.. 4: Ø12 x 20 mm
 MPF.. 4-M14: M14 x 28 mm
 MPF.. 4-D18: Ø18 x 25 mm

MOF, S142**Sensing Principle**

Through-beam: 20 or 50 m
Supply Voltage: 12-24 VAC/DC,
 11.5 VAC or 230 VAC

Output: SPDT relay,
 AC1: 8A/250 VAC
 DC1: 0.2A/250 or 2A/25 VDC

Operating Temperature: Amp: -20 to +50°C
 Sensor: -20 to +60°C

Operating Frequency: 20 Hz
Enclosure Rating: Amplifier IP40,
 Sensors IP67

LED Indication: Supply, Output, Signal
Connection: 11 pole circular socket
Dimensions: 35 x 80 x 84 mm
Sensors: MOF..: Ø10 x 42 mm
 MOF.. M12: M12 x 42 mm
 MOF.. M14: M14 x 42 mm

VP**Sensing Principle**

Liquid level sensing
 (Sensor tip in contact with liquid)
Supply Voltage: 10 - 40 VDC
Output: NO or NC, 200 mA
 NPN or PNP

Operating Temperature: -20 to +80°C

Operating Frequency: 30 Hz

Enclosure Rating: IP67,
LED Indication: Output

Connection: Cable or M12 plug
Dimensions: 3/8" x 74 mm
Options: Glass or plastic tip

The Complete Product Package



Sense

Inductive Proximity Sensors
 Tripleshield™ Capacitive Sensors
 Photoelectric Sensors
 Inductive Loop Detectors
 Ultrasonic Sensors
 Radar Sensors
 Level Sensors
 Limit Switches
 Magnetic Switches



Switch

Solid State Relays
 Contactors and Overloads
 Manual Motor Starters
 Motor Controllers
 Variable Frequency Drives
 Electromechanical Relays
 Push Buttons
 Buzzers
 LED Pilot Lights



Control

Energy Management
 Digital Panel Meters
 PID Controllers
 Switching Power Supplies
 Time Delay Relays
 Current Monitoring Relays
 Voltage Monitoring Relays
 Three Phase Monitoring Relays
 Current Transformers



Safety

Control Modules
 Interlock Switches
 Magnetic Sensors
 Light Curtains
 Stack Lights
 Mat Systems



Fieldbus

Dupline® Field & Installation Bus
 DuplineSafe
 Building Automation Systems
 Elevator Systems

A Global Force in Industrial Automation

CARLO GAVAZZI has a multitude of sales offices spanning North America (*not to mention our hundreds of distributors*). Therefore, we can be viewed as “*your local automation resource*” - assisting you every step of the way in finding the proper solution for your various application requirements. Naturally, our job is greatly simplified as we have such a vast range of solutions to offer you via our comprehensive *product package*.

Our worldwide sales offices make us an ideal business partner, *especially for manufacturers of exported machinery*, as our products are available locally and they are RoHS and CE marked.

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Photoelectric Brochure 01/09

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